

To: JWB
FEM
FHS
From: RSM

Subject: Competitive Reviews: firecontrol and Safety

On Monday March 11 and Thursday March 14 competitive reviews of bolt action firecontrols were held in the Research Conference Room. Six major competitors designs were reviewed and a listing of comments follows.

Weatherby Vanguard (S+W 1500 similar)

- plunger trigger block, no sear block
- 788 style sear
- cast trigger
- right side tang safe; (well) position possible
- S+W has no trigger overtravel stop screw
- trigger adjustable out of stock
- fully machined flat bottom receiver
- plunger safety deterrent over

Browning BBR

- trigger block, no sear block (screw through trigger)
- center tang safe
- torsion spring bc safety deterrent
- bolt lock on safe
- can't put safe on after firing or with open bolt

can't put safety on after firing
can put safety on with bolt open

- lots of trigger/sear engagement
- weight of pull adjustable out of stock
- stamped metal housing
- safety link not peened or staked

Ruger 77

- tang safe
- trigger housing part of cast receiver
- bolt lock on safe
- can't put safe on after firing or with bolt open
- tension safety detent spring
- weight of pull adjustable from bottom in stock
- safety link not peened or staked
- flat bottom receiver

Winchester 70

- bolt plug three position safety, firing pin block
- extremely hard to put safe on
- exposed component, firecontrol
- pre-set engagement, lots of overtravel
- weight of pull adjustable out of stock
- trigger pull factory set to 6 lbs.

Sako L61R

- action tailored to cartridge size (fewer feeding problems)
- trigger block, no sear block

- plunger safety detent; null position probable
- fully adjustable set of stock
- firing pin head/sear engagement determined by pivot and two screw arrangement
- sear slides vertically in operation

Colt Sauer

- bolt lock on bolt handle
- housing all stampings
- engagement adjustable in stock
- trigger block, no sear block
- roller on top of sear
- center fire safety
- stamped safety detent
- can't put safe on after firing
- can put safe on with bolt open
- loaded chamber indicator on receiver

A drop test of these models will be scheduled to determine what happens when weight of pull adjustment screws are backed out.

I will also attempt to determine what court cases are pending against our competitors as well as the issues concerned.

A Ruger 77-22 with a bolt plug safety that blocks the firing pin and sear will be purchased for evaluation.