

SEQUENCE OF OPERATIONS

OP. No.	OPERATION	DEPT.	OP. No.	OPERATION	DEPT.	
3	DRAW THE FOLLOWING PARTS		61	5	Clean and prime Trigger Engagement Screw hole	61
	Safety Assembly	91468		10	Inspect Connectors 100% and scrap all defects	61
	Safety Detent Ball	23222				
	Safety Detent Spring	15368				
	Safety Pivot Pin	17043				
	Safety Snap Washer	17044				
	Sear Safety Cam	91470		15	Inspect Triggers	61
	Sear Spring	17047				
	Trigger	15435				
	Trigger Engagement Screw	91128		20	Check connector - to - Trigger fit 100%	61
	Trigger Housing Assembly	26655				
	Trigger Screw Front	17053				
	Trigger Connector	15436				
	Trigger Pin	24477				
	Trigger Spring	15400		25	Assemble Trigger Sub-Assembly stage one	61
Trigger Stop Screw	15481					
	Clean Trigger Housing Assembly and apply Rust Preventative					
DATES AND REASONS FOR REVISIONS 7/8/83 - New - RLS - 283007 2/13/84-Add Op. #3-RLS-283922			DATES AND REASONS FOR REVISIONS			
MODEL Muhawk 690			PART NAME Trigger Assembly			
GA. OR CAL.			PAGE 1 OF 3			
PART No. 91469						

RD-9440

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

R2517397

SEQUENCE OF OPERATIONS

OP. No.	OPERATION	DEPT.	OP. No.	OPERATION	DEPT.
	FOR TRIGGER HOUSING ASSEMBLY		60	Tap Adjusting Screw Holes (3)	8579
	DRAW THE FOLLOWING: Seven LW & M/700 M/700 R.H. L.H.		65	Ream Trigger Spring Hole	8579
	1 - Trigger Side Plate #30780 90558		70	Deburr Holes	8579
	1 - Trigger Side Plate #30781 30781		75	Black Oxide color	8579
	1 - Rear Spacer #14631 14631				
	1 - Front Spacer #14630 14630				
	4 - Rivets #14632 14632				
50	Assemble Side Plate, Spacers, Rivets and rivet	8579			
55	Drill Adjusting Screw Holes (3) and Sear Spring Hole	8579			
TO MRP CRIB # 29					

DATES AND REASONS FOR REVISIONS

1/9/84-Retyped:chg.dept.Op.#80-RIS-283807
2/13/84-Remove Op.#80-RIS-283919

DATES AND REASONS FOR REVISIONS

MODEL 700, Seven LW, Moh. 600	PART NAME	TRIGGER HOUSING ASSEMBLY	PAGE	1	OF	1
	GA. OR CAL.	700 RH 700 LH Seven LW				
	PART No.	26655 32905 26655				
		Moh. 600				