



216 671-8000

DIE & STAMPING COMPANY

DIV. OF UNITED SCREW AND BOLT CORP.

*Engineering Tools Dies Stamping
Jib Assemblies Bus Supplies*

4830 TIEDEMAN ROAD
CLEVELAND, OHIO 44144

April 13, 1988

Mr. Dick Jackson
REMINGTON ARMS COMPANY
Ilion, New York 13357

Dear Dick,

Enclosed, please find 55 pieces of the prototype magazine box EXP-1758A. Per our conversation, the .140/.160 dimension is per the first blueprint at $.100 \pm .015$.

In the event of future requirements for this part, H & P has a couple of suggestions which will facilitate the manufacturing and aid in maintaining the quality of the product.

First, is it possible to change the 3.0 radius to a flat bottom? This would help in 'setting' the sides of the box and reduce tool maintenance at the same time.

Second, we suggest a window in the front flap at the .196 dimension instead of an open arrangement. This would serve to stiffen the flap giving us more control during forming. As it is now, the .196 "leg" on the flap tends to drift up and down, affecting the alignment with the inner flap's top edge and the .25 dimension.

The blank die requires reworking to give you the .140/.160 revision. Since we have to alter the blank die anyway, if you could institute the above suggested changes, we think the magazine will be easier to manufacture.

Should you have any questions, or suggestions, please call.

Best Regards,

THE H & P DIE & STAMPING CO.

Bob Thompson
Quality Assurance

RT/mah