*Bill Warren*
*5-26-83*

## COMMAND SHEET - BASIC FACTORY

CALL UP FACTORY                          030 (031 ETC.)
                                         N
                                         *Screw clrcut usible*

START FACTORY CLOCK                      ENTER

ACTIVATE A MACHINE                       CURSOR TO DESIRED MACHINE
                                         A (TO ACTIVATE)
                                         B-3 (MACHINE ADDRESS)

STOP A MACHINE                           CURSOR TO DESIRED MACHINE
                                         S (TO STOP)
                                         (THIS ALSO BREAKS SETUP)

PURCHASE MATERIAL                        CURSOR ANYWHERE
                                         P (INITIATE PURCHASE)
                                         B (RAW MATERIAL)
                                         16 (QUANTITY)
                          *use           ENTER
                          appropriat
                          line*

START EACH NEW DAY                       ENTER

SPEED UP CLOCK                           + (NUMERIC KEY PAD)

SLOW DOWN CLOCK                          - (NUMERIC KEY PAD)

L        Look

Q.       QuiT

Z        burdening given

DJA
1.56

*Bill Warren*
*5-26-88*

## COMMAND SHEET - CONSTRAINT PLANNING
### (EXPLOITATION)

LIMIT PRODUCTION          CURSOR TO DESIRED MACHINE
AT A WORK CENTER          A (TO ACTIVATE)
                          B-5 (MACHINE ADDRESS)
                          L (TO LIMIT PRODUCTION)
                          10 (NUMBER OF PIECES)
                          ENTER


SCHEDULING                F1 (TO DISPLAY COMMAND SCEEN)
                          F1 MENU
                              G     (GO BACK TO RUNNING FACTORY)
                              L     (LOOK AT FACTORY)
                              A     (ADD ITEMS TO SCHEDULE)
                              A-P   (SCHEDULE PURCHASING)
                              C     (CHANGE SCHEDULE)
                              D     (DELETE ENTIRE SCHEDULE)
                              C-DEL (DELETE SINGLE ENTRY)
                             *S     (SAVE SCHEDULE)
                                    (COMMAND FILE 9 - - )

                          *DO NOT HIT G UNTIL YOU HAVE S
                          (SAVED) YOUR SCHEDULE


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R2518129

## Machine Status Symbols

In addition to the coordinates of the workcenter, a two letter abbreviations appears in each allocated machine to alert you to its status.

su     indicates that the machine is being setup

pr     indicates that the machine is producing with no production quota imposed on it

li     indicates that the machine is producing with a pre-imposed production limit

ho     indicates that the machine has filled its production quota and is waiting for further instructions

bk     the machine is currently broken but under repair

id     the machine is setup but idle because it has no material to work on

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