



PROJECT: DIE CAST TOOLING FOR M700 BEL LONG AND SHORT TRIGGER GUARDS AND FLOOR PLATES.

ENGINEER: HEAD

DESCRIPTION: DESIGN AND BUILD ALUMINUM DIE CAST TOOLING TO BE USED BY TOOL PRODUCTS INC. TO CAST THE M700 BEL LONG AND SHORT TRIGGER GUARDS AND FLOOR PLATES. 3 YR. I.R.R. IN EXCESS OF 50%.

CAP:

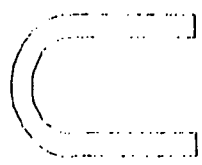
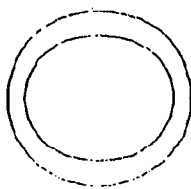
OPER:

UPDATED: 09/17/90

KEY EVENTS	SCHEDULED		ACTUAL	STATUS
	START	COMPLT	COMPLT	
QUOTE VENDOR	03/12/89	05/25/89	05/10/89	
DEVELOP ECONOMICS	06/01/89	06/10/89	05/15/89	
WRITE DRAFT	06/10/89	06/15/89	06/10/89	
RELEASE PURCHASE ORDER	07/12/89	07/13/89	07/10/89	
MODIFY IN-HOUSE TOOLING	07/12/89	10/20/89	06/20/90	
WRITE PROCESS	10/20/89	12/15/89	09/17/90	
RUN FIRST ARTICLE	11/27/89	12/15/89	05/20/90	
RELEASE DIE FOR PRODUCTION	12/16/89	12/22/89	05/23/90	
RUN T&P	12/22/89	01/05/90	09/01/90	
RELEASE TO PRODUCTION	01/05/90	01/15/90		
CLOSE PROJECT	01/25/90	01/30/90		

M700 TRIGGER GUARDS ARE BEING HOLD TRIED.

COMMENTS: DIE CAST TOOLING FOR M700 BEL LONG FLOOR PLATE AND TRIGGER GUARD, AND SHORT FLOOR PLATES HAVE BEEN APPROVED FOR PRODUCTION. M700 LONG ACTION TRIGGER GUARDS AND FLOOR PLATES HAVE BEEN FULLY RELEASED TO PRODUCTION. M700 SHORT ACTION FLOOR PLATES HAVE BEEN APPROVED. SHORT ACTION TRIGGER GUARDS ARE BEING MEASURED CURRENTLY.



INDICATION OF NEW TOOL AND TOOL PROFILES W/NO EIL TRIGGER GUARD ASSEMBLIES: HEAD/CRONI

New tool from SIK and new Trigger Guard Assemblies are now fully in production. Because Doehler Jarvis has been unable to supply us with any more parts, it was necessary to run 3,000 Tool Products through the line with extra operations. These parts were necessary to handle the transition from "shallow inlet to model drawing inlet". The transition is processing with no major problems. The Tool Products Trigger Guards have been fully released to production and are currently being processed without the extra operations.