

**TITLE: Trigger Pin**

**Process Header**

**PURCHASED PARTS INSPECTION**

Material : AISI C-1095 or 52100  
 Heat Treatment At : Remington  
 Component Condition : Finished Semi-Fin X  
 Model : XP100  
 Part Number : 24483  
 Blank Drawing Number: C-24475  
 Part Name : Trigger Pin  
 Department : 9291  
 A. Q. L. : 3 %  
 Origination Date : 13-Oct-1988  
 Effective Date : 06-Aug-1991-08:00:00

Final Appearance : Parts to be clean, free of rust, oiled with light rust-proofing oil (SAE #20 or equivalent).

Packaging : The gross weight of any container must not exceed 50 pounds.

Acceptance Testing: Inspection will be based on statistical sampling according to the Sampling Tables of Mil Std 105D for M/24 and according to Mil Std 105D Modified for all other models. Shipments will be accepted if the quality on each of the gages is sufficient to keep within the Average Outgoing Quality Limit listed.

**Process Revision Reasons**

Date: Reason For Revision: Eng Log #:  
 Aug-1991 Retyped old paper process last Log 288592 SLW 292044

**Process Approval List**

Approved By:	Badge #:	Date:	Designation:
acksora			

**Process Tools**

Type	Number	Use	Max	Min
usual		Free from burrs Chamfer both ends .010 x 45 deg.		
ics.	Std.	Over-all length	.505	.495
	Std.	Diameter	.125	.1248

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Rev:

VAXcamps V2.1 Hardcopy Utility

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