

DECEMBER 3, 1992

TO: K.W.SOU CY
FROM: D.R.LEWIS

NOVEMBER MONTHLY REPORT

REMINGTON OVER/UNDER PROJECT

BARREL ASSEMBLIES

THE BARREL ASSEMBLIES ARE BEING RUN THROUGH THE PRODUCTION LINE UP TO THE FRONT BARREL SPACER OPERATION. HERE THE ASSEMBLIES ARE BEING HELD UNTIL THE POINT OF IMPACT PROBLEMS CAN BE RESOLVED.

MONO BLOCK

THE TRIAL AND PILOT MONO BLOCKS ARE BEING FED THROUGH THE PRODUCTION LINE AND ARE BEING BUILT INTO BARREL ASSEMBLIES. ADDITIONAL QUANTITIES ARE BEING RUN TO PROVIDE AN ADEQUATE SUPPLY FOR THE TRIAL AND PILOT AND DESIGN ACCEPTANCE TEST GUNS.

THE MULTI PART MONO BLOCK PROGRAM WILL BE WORKED ON AS SOON AS THE FRAME PROGRAMS ARE COMPLETE.

FRAME

TO DATE, A TOTAL OF 53 TRIAL AND PILOT FRAMES HAVE BEEN COMPLETED ON THE FMS. THESE PARTS ARE BEING RUN THROUGH PRODUCTION AND ARE EXPECTED TO BE IN ASSEMBLY BY DECEMBER 8th. THE BALANCE OF THE TRIAL AND PILOT LOT WILL BE RUN THROUGH THE FMS USING THE 16 PART PROGRAM AND THE NEW "A" LOAD FIXTURE.

THE 16 PART PROGRAM FOR THE "A" LOAD FIXTURE IS SCHEDULED TO BE COMPLETED AND RUNNING ON MONDAY DECEMBER 7th. IT IS EXPECTED TO TAKE TWO WEEKS TO COMPLETE THE 16 PART PROGRAM FOR THE "B" LOAD FIXTURE AND ONE ADDITIONAL WEEK TO COMPLETE THE "C" LOAD.

FORE END IRON

THE TRIAL AND PILOT LOT OF FORE END IRONS REQUIRE PRELIMINARY MACHINING TO CREATE A GOOD "A" DATUM SURFACE FOR THE SUBSEQUENT MACHINING OPERATIONS. THE VENDOR HAS BEEN CONTACTED AND STEPS ARE BEING TAKEN TO CORRECT THE "A" DATUM SURFACE AT THE VENDORS.

WOOD

ADEQUATE QUANTITIES OF BOTH STOCKS AND FORE ENDS HAVE BEEN SHIPPED FROM S&K, CHECKERED AT REMINGTON, AND ARE READY TO BE ASSEMBLED.

MISCELLANEOUS COMPONENTS

TRIAL AND PILOT QUANTITIES OF ALL MISCELLANEOUS COMPONENTS HAVE BEEN COMPLETED AND ARE READY FOR ASSEMBLY.

GENERAL ITEMS

TEN GUNS WERE ASSEMBLED AND SENT TO THE GUN WRITERS SEMINAR. THE GUNS RECEIVED FAVORABLE REVIEWS BY THE WRITERS. THESE GUNS WERE PRE-PRODUCTION GUNS THAT IN SOME CASES REQUIRED EXTENSIVE FITTING. THE PROBLEM AREAS ARE BEING ADDRESSED TO ELIMINATE EXTENSIVE FITTING IN NORMAL PRODUCTION ASSEMBLY.