

AUG. 26, 1993

TO: R.J. ORF  
FROM: M.R. GOLEMBOSKI  
SUBJECT: MONTHLY REPORT

**CANTILEVER RESTYLE**

TWO SCOPE MOUNTS D-106130 ARE BEING MADE IN CEDARVILLE, THEY WILL BE COMPLETE BY 8/30/93. THESE WILL SERVE AS MARKETING SAMPLES, CATALOGUE SAMPLES AND WRITERS' GUNS. TWENTY(25) BASES ARE BEING MADE IN THE TOOL ROOM. THESE WILL BE PUT ON THE FULLY RIFLED 12 GA. BARRELS AND A 1100 LT20 GA. BARREL. ANOTHER 25 COMPLETE SCOPE MOUNTS, AND 75 BLANKS ARE BEING MADE IN CEDARVILLE. TEN OF THE MOUNTS WILL BE COMPLETE BY 9/10/93 AND THE REMAINING 15 BY 9/17/93. TWO SCOPE MOUNTS ARE BEING MADE OF ALUMINUM IN CEDARVILLE AND WILL BE COMPLETED BY 9/3/93. A PROGRAM IS COMPLETE TO MILL THE TOP SURFACE ON THE CANTILEVERS USING AN EXISTING (OBSOLETE) FIXTURE.

**20 GA. YOUTH EXPRESS**

THE GAGING AND VENOR TOOLING IS COMPLETE. CATION HAS PROVIDED SAMPLES OF THE 1 AND 24" TWIST BARRELS. THREE BARRELS WERE SENT TO LOANOK AND 4 COMPLETE GUNS WERE SENT TO J. SNEDECKER FOR TEST. THE PROCESS IS IN PLACE FOR THE BARRELS. AN ORDER IS TO BE RELEASED TO THE FLOOR 8/27/93.

**NEWCOR WELDING FIXTURE**

THE FIXTURE TO WELD SP10 RIBS TO BARRELS HAS BEEN QUOTED BY NEWCOR AND THE PROJECT HAS BEEN WRITTEN BY D. SHUMWAY FOR APPROVAL.

**PEERLESS ASSEMBLY**

THE FLEX-HONE OPERATION HAS BEEN ADDED TO THE BARREL PROCESS AND A CMM INSPECTION HAS BEEN MADE BY R. KOZAKOWSKI TO CHECK FINISHED BARREL ASSEMBLIES.

**PEERLESS SPORTING**

THE TWIN LEAD TAP HAS BEEN PURCHASED. THE BARRELS WILL BE TURNED BY THE END OF 9/93.

**GAGES AT THE TURN OPERATION**

I AM CURRENTLY REVIEWING THE GAGES AT THE TURN OPERATION AND CHANGING THE PRINTS WERE REQUIRED AND ALTERING THE GAGES.