

TO: BOB ORF  
FROM: M. MONTEAU

MONTHLY REPORT - OCTOBER 93

- \* O/U SANDING  
797 "C" STYLE FORE ENDS HAVE BEEN RETURNED (10-4-93)  
TO S&K FOR EXCESS WOOD MARGIN IN THE FORE END IRON  
AREA. THESE WILL BE REPAIRED BY SANDING TO THE NORBIDE.
- \* O/U FORE END SPLITTING  
SPLITS ARE BEING CAUSED WHEN PRESSURE IS APPLIED TO THE  
FORE END AS THE GUN IS BEING COCKED. TRIALS ARE BEING  
MADE TO DETERMINE CLEARANCES. THE PADAL PROGRAM AT S&K  
WILL BE REVISED, BASED ON THE RESULTS.
- \* O/U FORE END SCREWS  
FORE ENDS ARE BEING CRACKED UPON INSTALLATION OF THE  
(2) #8 X 2" LONG WOOD SCREWS. A TRIAL IS BEING DEVELOPED  
TO TAP THE FORE ENDS AND USE STD. #8-32 X 1 1/4" LONG  
MACHINE SCREWS. THE TAPS HAVE BEEN RECEIVED AND THE  
SCREWS ARE ON ORDER.
- \* 541T ACCURACY PROBLEMS  
ON INVESTIGATION, IT WAS FOUND THAT THE M/D DID NOT  
SPECIFY THE CORRECT RECEIVER GROOVE IN THE STOCK FOR  
THE SPECIFIED RECEIVER. TO CORRECT THIS, THE RECEIVER  
GROOVE IS BEING REVISED AND A BARREL SUPPORT PAD  
WILL BE ADDED IN FRONT OF THE RECEIVER.
- \* XP-100 WOOD STOCK  
INFORMATION IS BEING COMPILED TO ISSUE AN ESTIMATE TO  
PRODUCE THIS STOCK AT S&K.
- \* VAX NUMBERS FOR WOOD OPERATIONS  
ALL VENDOR NUMBERS AND OPERATIONS HAVE BEEN ADDED  
TO THE VAX SYSTEM.
- \* M/700 DETACHABLE MAGAZINE  
THE FOLLOWING PROGRAMS HAVE BEEN FINALIZED AND  
SENT TO S&K.  
M/700BDL LA & LA DET. MAG.  
M/700BDL SA & SA DET. MAG.  
M/700MR LA & LA DET. MAG.  
  
THE M/700MR SA & SA DET. MAG. PROGRAMS SHOULD BE  
READY FOR TRIAL BY 11/5/93.  
  
BASE GAUGE E-49526 WAS COMPLETED AND SHIPPED 10/18/93
- \* NC CHECKERING  
INFORMATION HAS BEEN SENT TO BOB TURNER (AMERICAN BAY  
LIMITED) TO WRITE A TAPE PUNCHING ROUTINE. WHEN  
COMPLETED, THIS WILL REMOVE THIS OPERATION FROM  
THE C.V. SYSTEM