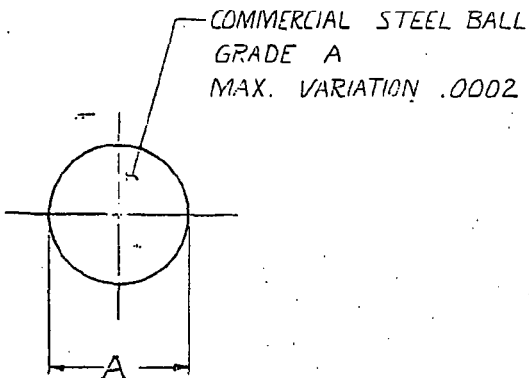


5-23220

DO NOT SCALE THIS DRAWING WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE ± .010
2 PLACE (.01) — TOLERANCE ± .010
3 PLACE (.001) — TOLERANCE ± .005
4 ON FRACTIONAL DIMENSIONS ± 1/100
5 ON ANGULAR DIMENSIONS ± 30" — 30'
FINISH: ALL DIMENSIONS, BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED,
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL MILS. STEEL
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON



DIMENSION A	PART NO.
3/32	23220
1/8	23221
5/32	23222
9/64 (.1406)	23223
1/4	23224
3/16	23225

ALTERATIONS				
ALT.	WAS	REF.	BY	DATE
40	REVISED & REDRAWN	10877	R	1-1-77
41	ADD USE 7400	10851	3F	9-11-77
42	ADD USE 7600	"	2F	9-11-77
43	ADD USE 7400	"	3F	9-11-77
7000	23223	OFFICE BALL		
7600	23223	SAFETY DETENT BALL		
7400	23223	SAFETY DETENT BALL		
4100	23222	SAFETY DETENT BALL		
4010	23222	202 TRIGGER BALL		
4010	23223	SAFETY DETENT BALL		
4010	23223	RIGGER BALL FRONT		
742	23223	ORIFICE BALL		
10100	23222	SAFETY DETENT BALL		
10100	23222	" " "		
572	23223	" " "		
552	23223	" " "		
760	23223	" " "		
742	23223	" " "		
406	23224	" " "		
404	23224	" " "		
570	23223	SAFETY DETENT BALL		
1110	23223	SAFETY DETENT BALL		
1100	23222	OP HANDLE DETENT BALL		
700	23222	SAFETY DETENT BALL		
MODEL PART NO. PART USE				
DES. BY DATE	CHK. BY DATE	CHK. BY DATE	APP. BY DATE	
	6-7-77		10-1-77	
TITLE				
BALL				
NUMBER		SCALE	SUPERSOED	REFERENCE
B-23220		NONE	B-23220	REV. 39
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.				

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