

SECTION-D-D

| DIM. | PART N°        |                |
|------|----------------|----------------|
|      | 32850          | 32851          |
| A    | 4.481<br>4.479 | 3.631<br>3.629 |
| B    | 6.403<br>6.478 | 5.633<br>5.628 |
| C    | 5.972<br>5.968 | 5.122<br>5.118 |
| D    | 3.250<br>3.220 | 2.400<br>2.370 |
| E    | 5.794<br>5.786 | 2.944<br>2.936 |
| F    | 5.385<br>5.380 | 4.535<br>4.530 |
| G    | 6.638          | 5.788          |
| H    | 8.715<br>8.695 | 7.865<br>7.845 |
| J    | 7.348<br>7.342 | 6.498<br>6.492 |
| K    | 6.369<br>6.364 | 5.519<br>5.514 |
| L    | 7.875<br>7.845 | 7.025<br>6.995 |
| M    | 7.492<br>7.488 | 6.642<br>6.638 |
| N    | 2.160<br>2.140 | 1.595<br>1.575 |

| DIM. | PART N°          |                  |
|------|------------------|------------------|
|      | 32850            | 32851            |
| O    | 1.600<br>1.580   | 1.285<br>1.255   |
| P    | 5.493<br>5.487   | 4.643<br>4.637   |
| R    | .041<br>.044     | .027<br>.030     |
| S    | 5.2625           | 4.4125           |
| T    | 7.265            | 6.415            |
| U    | 5.5855<br>5.5795 | 4.7355<br>4.7295 |

NOTE: RUNOUT  
BEVEL CUT 5%  
AS CLOSE AS PR  
THIS SURFACE.

#18. FOR REC. MARKINGS SEE DIM. # C-30552

#19. MAX. FREE RUNOUT FROM D. DIA. .0003

#8. ALIGNMENT OF THREADS MUST BE HELD SO THAT AN INDICATOR READING AT THE REAR END OF THE REC. WHEN THREADED ON A DIPPING PLUG OF ZERO RUNOUT IS LESS THAN

#7. REMOVE ALL SHARP CORNERS

#6. ALLOWABLE ECCENTRICITY OF C'DORE WITH BOLT HOLE  $\pm .0015$  (.003 T.I.E.)

#5. ALLOWABLE ECCENTRICITY OF BOLT HOLE WITH D. DIA. OF REC. AT REAR  $\pm .003$  (.006 T.I.E.)

#4. ALLOWABLE ECCENTRICITY OF BOLT HOLE WITH D. DIA. OF REC. (AT FRONT)  $\pm .002$  (.004 T.I.E.)

#3. ALLOWABLE DISPLACEMENT OF FIRE CONTROL SLOTS FROM Q OF REC.  $\pm .002$

#2. ALLOWABLE DISPLACEMENT OF MAG. CUTS FROM Q OF REC.  $\pm .004$

#1. 499-.509 R DENOTES INTERSECTION OF CLEARANCE CUT OF RADIUS .325+.350 WITH 1.870-1.850 R. WITH END SLOT .449-.452 DIM.

NOTES: