

DESIGN CHANGE REQUEST (DCR)

DCR

11204

Sheet

1

of

4

OR

TRANSMITTAL OF DRAWINGS / ~~PARTS LIST~~

Requested By	Changed By	Date
M R P	F. G. H.	5/30/80
Originating Date	Transmittal Date	
5-30-80	6-3-80	

Model	Part Name / List	Drawing No.	Part No.
XP-100	SCREW BLANK	A-16504	
"	" "	A-16503	
"	TRIGGER LINK PIN BLANK	A-16505	
"	FWD. REC. SCR. BLANK	A-16502	
"	RIB SCR. BLANK	B-16507	
"	TRIGGER HOUSING SCR. BLANK	B-16506	

Dwg. No.	Rev. No.	Design Change
A-16504		INITIAL TRANSMITTAL
A-16503		" "
A-16505		" "
A-16502		" "
B-16507		" "
B-16506		" "

Classification of Change

- () Functional Change
() Safety Mechanism Revision
() Appearance

NOTE: Any or all of the above changes to current models require approval of Operations Committee and approval of DCR by Div. Manager. On models NOT IN PRODUCTION, the above changes require approval of Div. Manager ONLY.

(X) Other

Designer Signature

Reason for Change: REQUIRED FOR M.R.P.

Disposition of Parts on Hand: (check below)

() Scrap () Alter () Use Inventory () RD 6589 Attached

APPROVED:

(P.E.&C: If part is either scrapped or altered)

DESIGN CHANGE REQUEST (DCR)
PARTS LIST CHANGE NOTICE (PLCN)
OR
PARTS LIST TRANSMITTAL

DCR No. 11204

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Requested by	Changed by	Date
Originating Date	Transmittal Date	

TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
XP-100	TRIGGER BALANCE BLANK	B-16874	
"	RECEIVER BLANK	B-16871	
"	BARREL ASSEM. COMPLETE	B-31560	
"	TRIGGER HOUSING ASSEMBLY	B-16876	
"	SEAR HOUSING SUB ASSEMBLY	B-16925	
"	FIRING PIN BLANK	B-16509	
"	SIGHT SCREW BLANK	B-16508	
"	BOLT STOP BLANK 221	C-16334	
"	" " " 7mm BR	C-16812	
"	TRIGGER HOUSING BLANK	C-16871	
"	ESCUTCHEON BLANK	C-16873	
"	SAFETY BLANK	C-16329	
"	ESCUTCHEON BLANK	C-16875	
"	TRIGGER	C-16872	
"	TRIGGER LINK BLANK	D-16325	
"	BOLT HANDLE BLANK	D-16510	
"	BARREL BRACKET BLANK	A-15487	
"	FIRING PIN ASSEMBLY	A-28600	
"	REAR RECEIVER SCR.	A-15450	
"	TRIGGER HOUSING SCR. FRONT	A-15469	
"	FWD. REC. SCR.	A-15447	
"	TRIGGER LINK PIN	A-15459	

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
B-16874		INITIAL TRANSMITTAL
B-16871		" "
B-31560		" "
B-16876		" "
B-16925		" "
B-16509		" "
B-16508		" "

APPROVED:

John W. Brooks 6/3/80

DESIGN CHANGE REQUEST (DCR)
PARTS LIST CHANGE NOTICE (PLCN)
OR
PARTS LIST TRANSMITTAL

DCR No. 11204
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Requested by	Changed by	Date
Originating Date	Transmittal Date	

TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
XP-100	RIB SCREW	B-15417	
"	SIGHT SCREW	B-15416	
"	TRIGGER HOUSING SCREW	B-15474	
"	TRIGGER BALANCE	B-15470	
"	FIRING PIN	B-15410	
"	BOLT STOP 7mm BR	C-91761	
"	TRIGGER HOUSING	C-15473	
"	REAR SIGHT BASE	C-15727	
"	ESCUTCHEON	C-15448	
"	SAFETY	C-91494	
"	ESCUTCHEON	C-15451	
"	BOLT STOP	C-15446	
"	BOLT HANDLE	D-15408	
"	TRIGGER LINK	D-15458	
"	TRIGGER	C-15457	
"	EJECTOR BLANK	B-91602	
"	SCREW BLANK	B-90347	
"	SCREW BLANK	B-91913	
"	PIN BLANK	B-91918	
"	SCREW BLANK	B-91920	
"	SAFETY SNAP WASHER	A-17044	
"	EJECTOR	A-17017	
"	SEAR BLOCK STOP SCREW	B-17053	
"	SAFETY PIVOT PIN	B-17043	
"	RECEIVER PLUG SCREW	B-17034	
"	SIGHT SCREW	B-28505	

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts	
A-91662		INITIAL TRANSMITTAL	
B-90347		"	"
B-91913		"	"
B-91918		"	"
B-91920		"	"
A-17044	19	ADDED	NOTE
A-17017	49	"	"
B-17053	30	"	"
B-17043	29	"	"
B-17034	34	"	"
B-28505	9	"	"

APPROVED

John W. Bunker
80

DESIGN CHANGE REQUEST
and
TRANSMITTAL OF DRAWINGS

DCR # 11204

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Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
C-16334		INITIAL TRANSMITTAL
C-16812		" "
C-16871		" "
C-16873		" "
C-16329		" "
C-16875		" "
C-16872		" "
D-16325		" "
D-16510		" "
A-15487	3	REMOVED HEAT TREAT
A-28600	12	PART NO. 23321 WAS 23222
A-15450	3	ADDED NOTE
A-15469	4	" "
A-15447	6	" "
A-15459	2	" "
B-15417	2	" "
B-15416	3	" "
B-15474	1	" "
B-15470	4	" "
B-15410	7	" "
C-91761	1	" "
C-15473	3	" "
C-15727	8	" "
C-15448	6	" "
C-91494	4	" "
C-15451	11	" "
C-15446	2	" "
D-15408	9	" "
D-15458	7	" "
C-15457	7	" "