

DESIGN CHANGE REQUEST (DCR)

DCR

11233

Sheet 1 of 2~~OR~~
~~TRANSMITTAL OF DRAWINGS / PARTS LIST~~

Requested By	Changed By	Date
PETC.	SA FANELL	7-10-80
Originating Date	Transmittal Date	
	8-21-80	

Model

Part Name / ~~Part~~

Drawing No.

Part No.

700	SAFETY DETENT SPRING	B-15368	15368
XP-100	SAFETY DETENT SPRING	B-15432	15432

Dwg. No.	Rev. No.	Design Change
B-15368	13	ADDED USAGE TO MODEL 600
B-15368	14	ADDED 83° DIMENSION AND SECOND DETENT PUNCH
B-15432	3	CHANGED DIMENSION FROM .015-.020 TO .014-.020
B-15432	4	REMOVED USAGE TO MODEL 600 & 660
B-15432	5	WAS: XP-700
B-15432	6	REMOVED HEAT TREAT AND COLOR NOTE

Classification of Change

- ☐ Functional Change
☐ Safety Mechanism Revision
☐ Appearance

NOTE: Any or all of the above changes to current models require approval of Operations Committee and approval of DCR by Div. Manager. On models NOT IN PRODUCTION, the above changes require approval of Div. Manager ONLY.

☒ Other

S. A. FANELL

Designer Signature

Reason for Change: TO PREVENT ROTATION OF SAFETY RETAINING CLIP ON THE MODEL 700 FIRE CONTROL, GIVING A MORE CONSISTENT SPRING FORCE ON THE SAFETY DETENT BALL.

Dimension change allows for better control by vendor for detent punch. PART IS USED ON M600 FIRE CONTROL. DETENT USAGE HAD NOT BEEN ADDED TO THIS PART. Heat treating done by vendor.

Disposition of Parts on Hand: (check below)

☐ Scrap ☐ Alter ☐ Use Inventory ☐ RD 6589 Attached

APPROVED:

[Signature] 8/1/80

TRANSMITTAL OF DRAWINGS

Sheet 2 OF 2

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
B-15368	15	Removed Heat Treat and Color Note