

DESIGN CHANGE REQUEST (DCR)

DCR

11569

Sheet

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of

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TRANSMITTAL OF DRAWINGS / PARTS LIST

Requested By R.L. JOY	Changed By J. PUNKST	Date 4/21/82
Originating Date 4/13/82		Transmittal Date A-2-82

Model	Part Name / Part	Drawing No.	Part No.
700 ABL, BBL, 40XB, 700VAR	SEAR SAFETY CAM BLANK	C-91919	91919
XP-100 "	"		
700CLASER			
40XR, XC			
Dwg. No.	Rev. No.	Design Change	
C-91919	1	ADDED 40XR & XC	
"	2	WHS .336 Now .332	
"	3	WHS .123/.170 Now .122/.174	
"	4	WHS .865/.895 Now .865/.859	

Classification of Change

- ☐ Functional Change
☐ Safety Mechanism Revision
☐ Appearance

NOTE: Any or all of the above changes to current models require approval of Operations Committee and approval of DCR by Div. Manager. On models NOT IN PRODUCTION, the above changes require approval of Div. Manager ONLY.

☒ Other

Thomas S. Plunkett
 Designer Signature 4/21/82

Reason for Change: REV. #1 - UPDATE MODEL USEREE

REV. #2-3 THIS CHANGE WILL ENHANCE CLEARANCE BETWEEN THE SEAR
 SAFETY CAM AND THE TRIGGER CONNECTOR IN AN ASSEMBLY, WITHOUT
 HAVING TO GRIND THE SEAR SAFETY CAM. THE NEW DIMENSIONS WILL
 COMPENSATE FOR COMPONENT GROWTH DUE TO CARBON ABSORPTION AT
 HEAT TREATMENT. DIM'S DO NOT CHANGE ON FINISHED PART
 REV. #4 - DRAFTING / CHECKING ERROR

Disposition of Parts on Hand: (check below)

☐ Scrap ☐ Alter ☒ Use Inventory ☐ RD 6589 Attached

(P.E.&C: If part is either scrapped or altered)

APPROVED: John W. Brady 4/21/82
 4.21-82