

DES. BY DATE	DRN. BY DATE RSMURPHY 11-4-85	CHK. BY DATE	APP. BY DATE
TITLE MAGAZINE LATCH PIST. PIN			
NUMBER A-EXP 1494	SCALE —	SUPERSEDES	REFERENCE
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			
MODEL	PART NO.	PART USE	
NBAR		LATCH PIST. PIN	

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm 90^\circ - 30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
HEAT TREAT None
HARDNESS _____
COLOR None
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

PURCHASE $1/16 \times 5/8$ Roll-Pin

ALT.	WAS	REF.	BY	DATE
ALTERATIONS				