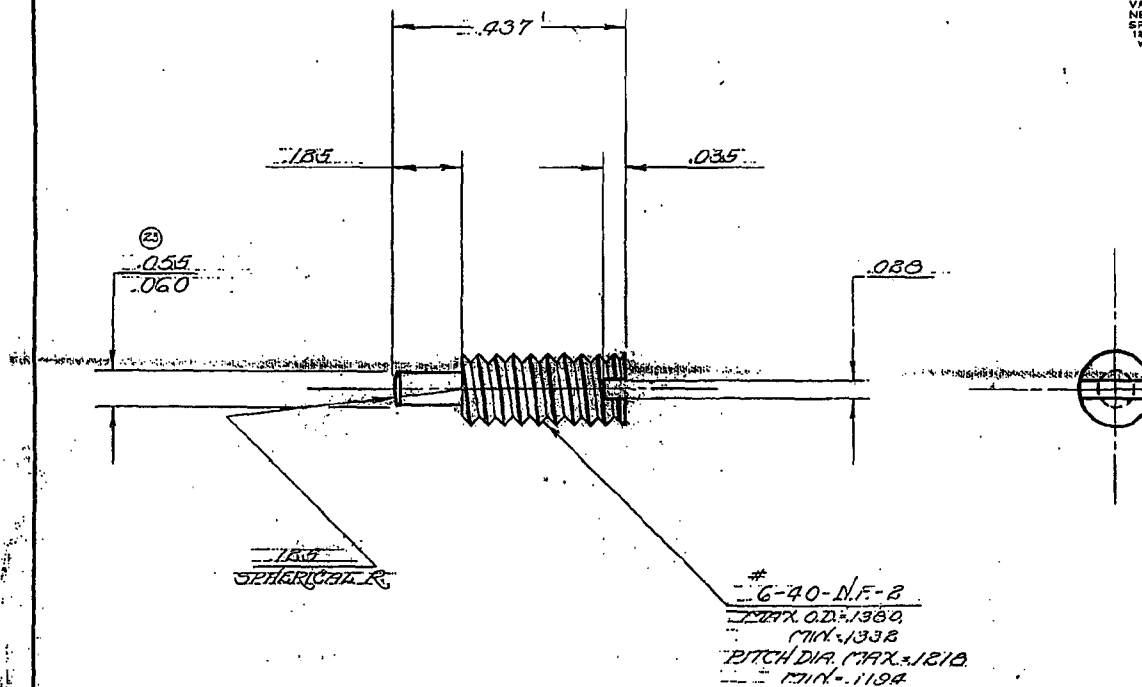


B-17053



DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
ON ANGULAR DIMENSIONS $\pm .00430$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
100 OR BETTER.

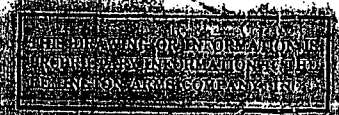
ALTERATIONS				
LET.	WAS	REFERENCE	BY	DATE
18	REDRAWN	4557	DR	3-8-62
19	A-17053	"	DR	"
20	40XCF	4832	DR	11-4-62
21	ADD USE 40X-6	5129	"	11-4-62
23	.065/.060	"	"	"
24	ADDED USE	6479	DD	3-14-66
25	ADD USE	6666	DR	4-11-66
26	40XCF 40XCF	7110	DD	7-11-67
27	ADD MODIFIER	8445	DR	9-11-70
28	Removed	9803	DR	4-10-71
29	TRIG ADJ. SC.	10899	DR	6-7-79
30	ADDED	11204	DR	1-15-80
31	ADD USE TWT	11667	DR	11-4-82
32	Removed	12337	DR	1-16-89

27	MODIFIER	600	TRIGGER STOP SCREW	1	
25	660	TRIGGER STOP SCREW	1		
29/24	TRIGGER ENGAGE SCREW	1	PL		
29/24	TRIGGER ENGAGEMENT SCREW	1	PL		
28/27	TRIGGER SPRING SCREW	1	PL		
31/22	TRIGGER SCREW, FRONT	1	PL		
24	600	TRIGGER STOP SCREW	1		
32	TRIGGER STOP SCREW	1			
28	TRIGGER STOP SCREW	1			
29	TRIGGER SCREW FRONT	1			
29	TRIGGER SPRING STOP SCREW	1			
29	TRIGGER ENGAGEMENT SCREW	1			
29	TRIGGER STOP SCREW	1			
29	TRIGGER STOP SCREW	1			
29	TRIGGER STOP SCREW	1			
29	TRIGGER STOP SCREW	1			

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL	6-40-N.F.-2
HEAT TREAT	1330-1332
TOLERANCES	1210-1194
FINISH	100
HEAT TREAT AND GEOMETRY DONE BY	REMINGTON

FOR BLANK DRAWING
SEE B-91920



MODEL	PART USE	QUAN.	SEE
DES'D BY DATE	DRAWN BY DATE	CHECK BY DATE	APPR. BY DATE
8-1-62	8-1-62	8-1-62	8-1-62
TITLE: SCREW			
SCALE: 1/2" = 1"			
SUPERSEDED BY: 1/2" = 1"			
REMINGTON-ARMAS CO. INC.			