

DATE AND REASONS FOR REVISIONS

2/29/68 - Change Model No. 600 to 660

4/5/71 - Change Model No. 660 to 600 - HKB/bd

Revised to include M/660:

add Note to #19 GEN

Retypede SPC/bd

11/6/71 - Revised to change 18-a from 3/8" to 1/16" - FBL/bd

DESCRIPTIVE INFORMATION

17. Bolt Assembly - Finish & Fit (cont.)

M/700 - 600 AIL & BDL

- i. Depress Ejector with hand punch
 1. Must depress and retract freely - no bind - with spring tension
 2. Must be retained by Ejector Pin
- j. Try Ejector Pin from both sides with 5# pressure - Tester #510-695
 1. Must be tight - not shift
- k. Assemble Bolt to gun

18. Firing Pin - Follow Down - All Models

- a. With safe in "off" position and Firing Pin in fired position - raise Bolt Handle full stroke for cocking
 1. Firing Pin Head must move rearward and protrude approximately 1/16" beyond rear of Bolt Plug
- b. Lower Bolt Handle to close
 1. Firing Pin Head must not move forward into Bolt Plug
- c. Repeat items a & b three (3) times forcibly
 1. Firing Pin Head must not move forward into Bolt Plug

19. Safe - Function - All Models (PERFORM CHECK THREE TIMES)

- with Safe in forward "off" position

- a. Open and close Bolt for cocking - Handle down

1. Inspection before Quality		SET UP		MODEL No. 700 - 600		OPER. No.	
PART NAME	Audit Gallery Test	COOLANT	TIME				
TYPE		MACH. HRS.		DEPT. No.		PAGE 11 OF 18	
MACHINE							

Form R. D. 6466