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HIGH POWER RIFLE FIXED BOX MAGAZINE

600

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST





The Remington Model 600 is a light weight, compact length rifle with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from rifle for takedown purposes.

TO PUT BOLT IN RIFLE — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into rifle.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from rifle.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" rifle. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire rifle. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear—free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

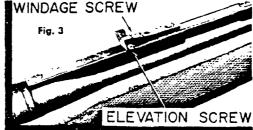
SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation. ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at larget. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

RIFLE CLEANING AND CARE — Caution: Make sure rifle is empty of live ammo (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt—top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.



TO DISASSEMBLE BOLT PARTS — Remove bolt from rifle. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.
Ilion, New York, U.S.A.

EXHIBIT "6 E

CF 3:

ADDITIONAL CALIBERS



COMPONENT PARTS

(Not Shown in Sectional View)

BOLT ACTION—HIGH POWER RIFLE 35 Rem., 222 Rem.

MODEL

Note: Caliber part numbers not listed below same as 308. See page CF 38.

Part No	. NAME OF PART	Part No.	NAME OF PART
26682	Barrel Assembly, 35 Rem. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)		
26681	Barrel Assembly, 222 Rem. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)		
26775	Bolt Assembly, 35 Rem. and 222 Rem. (includes Bolt Body Assembly and Bolt Handle)		
26701	Bolt Final Assembly, 35 Rem. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly (not shown)		
26770	Bolt Final Assembly, 222 Rem. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly (not shown)		
15852	Ejector, 222 Rem.		
15850	Extractor, 222 Rem.		
27340	Extractor Rivet, 222 Rem.		
27261	Magazine Assembly, 222 Rem. (includes Magazine and Magazine Support)		
17975	Magazine Follower, 222 Rem.		
17983	Magazine Spring, 222 Rem.		

Printed in U.S.A.

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COMPONENT PARTS



600 MODEL

BOLT ACTION—HIGH POWER Rifle

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Bracker, Barrel Slud (d), Receiver) Bolt Assembly (includes Bolt Body Assembly and Bolt Handle) 2700 Bolt Final Assembly (includes Bolt Assembly, Ejector, Ejector, Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) 15409 Bolt Plug	Brocker, Barrel Stud (6), Receiver) olf Assembly (includes Bolf Body Assembly and Bolf Handle) olf Final Assembly (includes Bolf Assembly, Elector, Elector Pin, Elector Spring, Extractor, River, Firing Pin Assembly) (not shown) olf Plug olf Stop olf Stop olf Stop Pin olf Stop Spring util Plate util Plate util Plate sector Pin elector Spring Stroctor sector Pin elector Spring stroctor River sector Pin elector Spring stroctor River stroctor River stroctor River stroctor River stroctor River stroctor River strong Pin Head, Main Spring strond Sight Assembly (includes Bolf Plug, Firing Pin Cross Pin Firing Pin Head roant Sight Seroy stroctor River strong Pin Head roant Sight Assembly (includes Magazine and Magazine Support) Magazine Assembly (includes Magazine and Magazine Support) Magazine Support Screw acr Sight Assembly (includes Roar Sight Elevation Screw, Rear Sight Elevation Screw, Rear Sight Elevation Screw acr Sight Assembly (includes Roar Sight Elevation Screw) stand Spring scer Guard Screw ear Sight Assembly (includes Roar Sight Elevation Screw, Rear Sight Elevation Screw, Rear Sight Elevation Screw acr Sight Assembly (includes Roar Sight Elevation Screw) stand Spring scer Guard Screw ear Sight Assembly (includes Roar Sight Elevation Screw) scer Guard Screw ear Sight Assembly (includes Roar Sight Elevation Screw) scer Guard Screw ear Sight Assembly (includes Roar Sight Elevation Screw) scer Guard Screw ear Sight Assembly (includes Roar Sight Elevation Screw) scer Guard Screw ear Sight Assembly (includes Roar Sight Elevation Screw) scer Guard Screw ear Sight Assembly (includes Roar Sight Elevation Screw) scer Guard Screw ear Sight Assembly (includes Roar Sight Elevation Screw) scere Guard Screw ear Sight Assembly (includes Roar Sight Elevation Screw) scere Guard Screw ear Sight Assembly (includes Roar Sight Elevation Screw) scere Guard Screw scere Guard Screw ear Sight Assembly (includes Roar Sight Elevation Screw) scere Screw (includes Roar Sight Elevation Screw) scere Screw (includes Roar Sight Elevation	5409 5412 4484 5413 5741	Bracket, Barrel Stud (6), Receiver) Bolt Assembly (includes Bolt Body Assembly and Bolt Handle) Bolt Final Assembly (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly) (not shown) Bolt Plug Bolt Stop Bolt Stop Pin Bolt Stop Spring Butt Plate Butt Plate Screw	15733 15726 15728 15418 15732 15778 17034 15488	Rear Sight Elevation Screw Rear Sight Eyepiece Rear Sight Leaf Rear Sight Nut Rear Sight Windage Screw Rear Sight Wrench (not shawn) Receiver Plug Screw Rib
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17022 Firing Pin Cross Pin 23321 Firing Pin Head 23321 Firing Pin Head 35crew and Stock) 23321 Firing Pin Head 35crew and Stock) 27365 Front Sight Assembly (includes Front Sight and Front Sight Assembly (includes Front Sight and Front Sight Assembly (includes Front Sight and Front Sight Bead) 26730 Trigger Assembly (includes Trigger Sear and Safety Cam Assembly Pring, Trigger Adjusting Trigger Cannector, Trigger Adjusting Trigger Cannector, Trigger Pin, Spring, Trigger Stop Screw) (not shown) 15416 Magazine Support Screw 15429 Trigger Gonnector 15429 Trigger Gound 15429 Trigger Housing 24477 Trigger Pin 24477 Trigger Pin 24477 Trigger Spring 256841 Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Elevation Screw, Rear Sight leaf, Rear Sight Windage Screw) (not shown) 17053 Trigger Stop Screw 17054 Trigger Screw 1	27650 Stock Assembly (includes Butt Plate, Butt Plate Screw and Stock) 27650 Stock Assembly (includes Butt Plate, Butt Plate Screw and Stock) 27650 Stock Assembly (includes Butt Plate, Butt Plate Screw and Stock) 27650 Stock Assembly (includes Butt Plate, Butt Plate Screw and Stock) 27650 Stock Assembly (includes Butt Plate, Butt Plate Screw and Stock) 27650 Stock Assembly (includes Butt Plate, Butt Plate Screw and Stock) 27650 Stock Assembly (includes Butt Plate, Butt Plate Screw and Stock) 27650 Stock Assembly (includes Butt Plate, Butt Plate Screw and Stock) 27650 Stock Assembly (includes Butt Plate, Butt Plate Screw and Stock) 27650 Stock Assembly (includes Butt Plate, Butt Plate Screw and Stock) 27650 Stock Assembly (includes Butt Plate, Butt Plate Screw and Stock) 27650 Stock Assembly (includes Butt Plate, Butt Plate Screw and Stock) 27630 Trigger Adjusting Screw ————————————————————————————————————		Head, Main Spring)	17047	Sear Spring
Screw and Stock) 15414 Front Guard Screw	Screw and Stock) Trigger Massembly (includes Front Sight and Front Sight Assembly (includes Magazine and Magazine Support) Magazine Follower Magazine Support Screw Main Spring Magazine Mag	7022	Firing Pin Crass Pin	27650	, •
27365 Front Sight Assembly (includes Front Sight and Front Sight Bead) 27260 Magazine Assembly (includes Magazine and Magazine Support) 27365 Magazine Follower 27366 Magazine Follower 27366 Magazine Follower 27366 Magazine Spring 27367 Trigger Assembly (includes Trigger Sear and Safety Cam Assembly Spring, Trigger Connector, Trigger Pin, Spring, Trigger Spring, Trigger Spring, Spring, Trigger Spring, Spring, Trigger Connector 27367 Trigger Connector, Trigger Pin, Spring, Trigger Guard 27368 Trigger Connector 27368 Trigger Connector 27368 Trigger Connector 27369 Trigger Connec	Trigger Adjusting Screw 17049 Trigger Adjusting Screw 26730 Trigger Assembly (includes Trigger Housing, Sear and Safety Cam Assembly, Sear Spring, Trigger Adjusting Screw, Trigger Cannector, Trigger Adjusting Screw 15436 Trigger Connector, Trigger Pin, Trigger Spring, Trigger Guard 15437 Trigger Guard 15437 Trigger Guard 15437 Trigger Housing 15437 Trigger Housing 15437 Trigger Housing 15437 Trigger Spring 15438 Trigger Spring 15439 Trigger Stap Screw) 15439 Trigger Spring 17978 Trigger Spring	3321	Firing Pin Head		
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27260 Magazine Assembly (includes Magazine and Magazine Support)	Aggazine Assembly (includes Magazine and Magazine Support) Aggazine Follower Aggazine Spring Aggazine Support Screw Again Spring ear Guard Screw ear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight leaf, Rear Sight Windage Screw) (not shawn) Eyepiece, Rear Sight leaf, Rear Sight Windage Screw) (not shawn) agic 308 Caliber listed above. See Sectional liew for proper identity of parts. See added	7365		17049	Trigger Adjusting Screw
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17891 Magazine Spring	Agazine Spring	7056		1	Trigger Connector, Trigger Pin, Trigger
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Eyepiece, Rear Sight leaf, Rear Sight Windage Screw) (not shown) 17053 Trigger Stop Screw 17053 Trigger Stop Screw 1805 S	Eyepiece, Rear Sight leaf, Rear Sight Windage Screw) (not shown)	6841	Rear Sight Assembly (includes Rear Sight Ele-	24477	Trigger Pin
age Screw) (not shawn)	age Screw) (not shawn)			17978	Trigger Spring
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ADDITIONAL CALIBERS (Not Shown in Sectional View)

Printed in

Remington,

COMPONENT PARTS

BOLT ACTION—HIGH POWER RIFLE
35 Rem., 222 Rem.

600 WODEL

Note: Caliber part numbers not listed below same as 308. See page CF 38.

Part No.	NAME OF PART	Part No.	NAME OF PART
26682	Barrel Assembly, 35 Rem. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)		
26681	Barrel Assembly, 222 Rem. (includes Barrel, Barrel Bracket, Barrel Stud (6), Receiver)		
26775	Bolt Assembly, 35 Rem. and 222 Rem. (includes Bolt Body Assembly and Bolt Handle)		
26701	Bolt Final Assembly, 35 Rem. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly (not shown)		
26770	Bolt Final Assembly, 222 Rem. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly (not shown)		
15852	Ejector, 222 Rem.		
15850	Extractor, 222 Rem.		
27340	Extractor Rivet, 222 Rem.		
27261	Magazine Assembly, 222 Rem. (includes Magazine and Magazine Support)		
17975	Magazine Follower, 222 Rem.		
17983	Magazine Spring, 222 Rem.	Ì	
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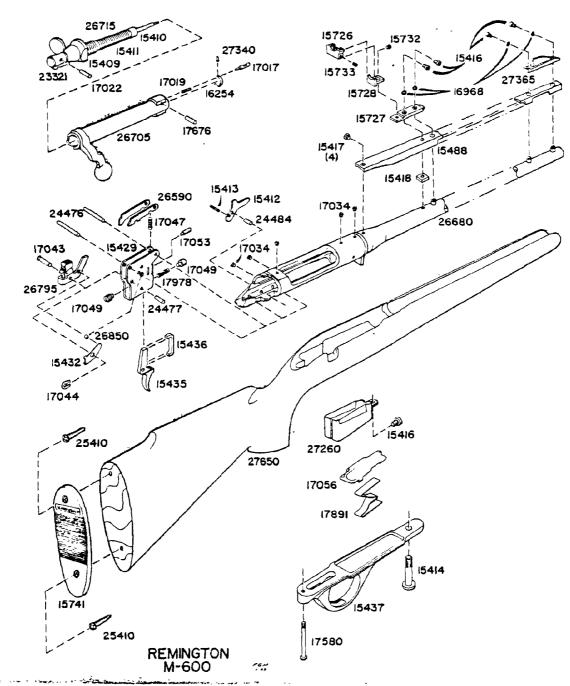
U 5 A.	REMINGTON ARMS COMPANY, INC. • Ilion, N.Y., U.S.A.	CF 39

Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC.
Arms Service Division
Illion, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut MODEL 600

SECTIONAL VIEW



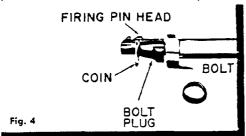
REPLACEMENT PARTS

Nhen ordering parts specify model, caliber, part name and series number I the gun

+QTE: The sale of barrel assemblies and breech beits is restricted. When the parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "unlocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle nut. Cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to rifle.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock-

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "arints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

We will furnish parts for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in complete line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or aun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service—please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN—to avoid all possible delay in starting work on your gun a parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

We will make repairs on discontinued models as long as the supply of parts is available. However, we cannot make repairs for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York

CF 41	Printed in U.S.A.	Form RD 5473



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Remington, HIGH POWER CARBINE

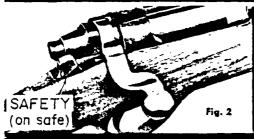
FIXED BOX MAGAZINE

MODEL 600

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST





The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN - Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun.

TO REMOVE BOLT - Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bait stop. Balt stop is located in left rear of balt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift boit from gun.

SAFETY - (Fig. 2) Close bolt and rotate safety regressed to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE boit handle cannot be raised to unlock and open action.

FIRE - Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun, Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear - free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close boilt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL - Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE - Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

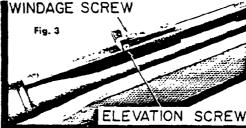
SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired pasition with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet impact to left.

CLEANING AND CARE—Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.



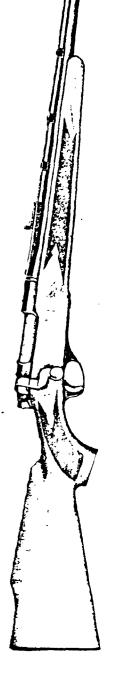
CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt - top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS - Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.

llion, New York, U.S.A.

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COMPONENT PARTS

Remington.

MODEL

BOLT ACTION — HIGH POWER CARBINE

308 Win., 35 Rem., 222 Rem.

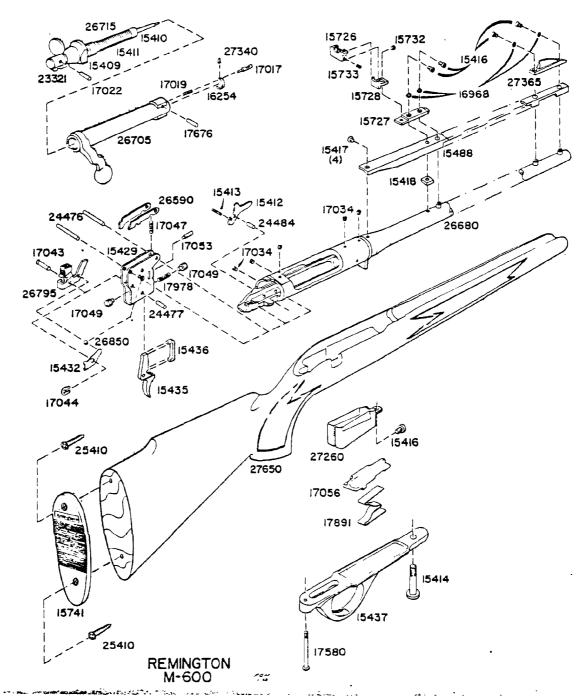
ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No	NAME OF PART	Part No.	. NAME OF PART
26680	Barrel Assembly, 308 Win. (includes Barrel,	18186	Reinforcing Screw (not shown)
24705	Barrel Bracket, Barrel Stud (6), Receiver)	15488	Rib
26705	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)	15417	Rib Screw
26700	Bolt Final Assembly, 308 Win. (includes Balt Assembly, Ejector, Ejector Pin, Ejector	26795	Safety Assembly (includes Safety and Safety Thumbpiece)
	Spring, Extractor, Extractor Rivet, Firing Pin	26850	Safety Detent Ball
	Assembly) (not shown)	15432	Safety Detent Spring
15409	Bolt Plug	17043	Safety Pivot Pin
15412	Bolt Stop	17044	Safety Snap Washer
24484	Boit Stop Pin	26590	Sear and Safety Cam Assembly (includes Sear
15413	Bolt Stop Spring		Safety Cam)
15741	Butt Plate	24476	Sear Pin
25410	Butt Plate Screw	17047	Sear Spring
17017	Ejector	15416	Sight Screw
17676	Ejector Pin	16968	Sight Washer
17019	Ejector Spring	27650	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), and Stock)
16254	Extractor	15425	
27340	Extractor Rivet	15435	Trigger Adjusting Second
15410	Firing Pin	26730	Trigger Adjusting Screw
26715	Firing Pin Assembly (includes Balt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	28730	Trigger Assembly (includes Trigger Housing, Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw, Trigger Connector, Trigger Pin, Trigger
17022	Firing Pin Cross Pin		Spring, Trigger Stop Screw) (not shown)
23321	Firing Pin Head	15436	Trigger Connector
15414	Front Guard Screw	15437	Trigger Guard
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	15429	Trigger Housing
27260	Magazine Assembly (includes Magazine and Magazine Support)	17978	Trigger Spring
17056	Magazine Follower	17053	Trigger Stop Screw
7891	Magazine Spring		
5416	Magazine Support Screw		ADDITIONAL CALIBERS
15411	Main Spring		(Not Shown in Sectional View)
7580	Rear Guard Screw	26682	·
26841	Rear Sight Assembly (includes Rear Sight Ele-	26681	Barrel Assembly, 35 Rem.
	vation Screw, Rear Sight Base, Rear Sight	26706	Barrel Assembly, 222 Rem.
	Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	26775	Bolt Assembly, 35 Rem.
15727	Rear Sight Base	26701	Bolt Assembly, 222 Rem.
15733	Rear Sight Elevation Screw		Bolt Final Assembly, 35 Rem.
5726	Rear Sight Eyepiece	26770	Bolt Final Assembly, 222 Rem.
15728	Rear Sight Leaf	15852	Ejector, 222 Rem.
15418	Rear Sight Nut	15850	Extractor, 222 Rem.
5732	Rear Sight Windage Screw	27261	Magazine Assembly, 222 Rem
15778	Rear Sight Wrench (not shown)	17975	Magazine Follower, 222 Rem.
17034	-	15285	Magazine Spacer, 222 Rem.
.,034	Receiver Plug Scraw	17983	Magazine Spring, 222 Rem
Se	se Sectional View for proper identity of parts.		PARTS SUBJECT TO CHANGE WITHOUT NOTICE

DELIVERIES	ARE	F Q B.	ILION.	N	۲

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut **600**

SECTIONAL VIEW



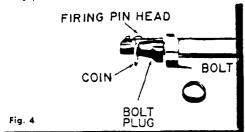
REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE. The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special looks and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking natch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder See shipping instructions concerning FACTORY SERVICE.

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REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Illion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on autside of each package returned to the factory for regains.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

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THEN—to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

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IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Illian, New York

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			a supplier



Remington HIGH POWER CARBINE FIXED BOX MAGAZINE

MODEL 600

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS PRICE LIST





The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN - Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Boit.

TO REMOVE BOLT - Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY - (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE - Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Clase bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop. ON SAFE position.

TO UNLOAD BARREL - Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE - Caution: Make certain barrel is empty when unloading magazine. Pull boit to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lawered, range will shorten or builte impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet Fig. 3

CLEANING AND CARE—Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove balt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL - Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bare solvent, if necessary. Wipe dry and re-oil bare and chamber very lightly.



CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly, To prevent undue wear, lubricate cam surfaces at rear of balt — tap and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.

llion, New York, U.S.A.

COMPONENT PARTS



600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 35 Rem., 222 Rem., 6MM Rem.

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No.	NAME OF PART LI	st Price	Part No.	NAME OF PART	List Pric
26680	Barrel Assembly, 308 Win. (includes Barrel,)	26850	Safety Detent Ball	\$.2
	Barrel Bracket, Barrel Stud (6), Receiver)		15432	Safety Detent Spring	.3
26705	Bolt Assembly, 308 Win. (includes Bolt Body	5.5	17043	Safety Pivot Pin	2
24700	Assembly and Bolt Handle)	} <u>\$</u> :5	17044	Safety Snap Washer	2
26700	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin	Price on Application	26590	Sear and Safety Cam Assembly (includes Se Safety Cam)	
	Assembly) (not shown)	J	24476	Sear Pin	2
15409	Boit Plug	\$ 2.40	17047	Sear Spring	2
15412	Bolt Stop	.35	15416	Sight Screw	2
24484	Bolt Stop Pin	.25	16968	Sight Washer	
15413	Bolt Stop Spring	.25	27650	Stock Assembly (includes Butt Plate, Butt Plate	ite.
15741	Butt Plate	.60		Screw (2), and Stock)	26.9
25410	Butt Plate Screw	.25	15435	Trigger	9
17017	Ejector	.55	17049	Trigger Adjusting Screw	2
17676	Ejector Pin	.25	26730	Trigger Assembly (includes Trigger Housing	ıg,
17019	Ejector Spring	.25		Sear and Safety Cam Assembly, Se	
16254				Spring, Trigger, Trigger Adjusting Screw (Trigger Connector, Trigger Pin, Trigg	
27340	Extractor	1.35	}	Spring, Trigger Stop Screw) (not shown)	
	Extractor Rivet	.35	15436	Trigger Connector	
15410	Firing Pin	2.70	15437	Trigger Guard	
26715	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head,		15429	Trigger Housing	_
	Main Spring)	7.50	24477	Trigger Pin	2
17022	Firing Pin Cross Pin	.25	17978	Trigger Spring	
23321	Firing Pin Head	1.00	17053	Trigger Stop Screw	
15414	Front Guard Screw	.25	17033		-
27365	Front Sight Assembly (includes Front Sight and			ACCESSORIES	
	Front Sight Bead)	1.20	26990	Sling Strap Assembly and Mountings comple	
27260	Magazine Assembly (includes Magazine and Magazine Support)	.90	15357	Front Swivel Nut	
17056	Magazine Follower	.60	15356	Front Swivel Screw	
17891	Magazine Spring	.80	15358	Rear Swivel Screw	
15416	Magazine Support Screw	.25	26625	Sling Strap Assembly	3.0
15411	Main Spring	.35	26555	Swivel Assembly, Q.D(ea	ch) 2.1
17580	Rear Guard Screw	.25			
26841	Rear Sight Assembly (includes Rear Sight Ele-	.13		ADDITIONAL CALIBERS	
20041	vation Screw, Rear Sight Base, Rear Sight			(Not Shown in Sectional View)	
	Eyepiece, Rear Sight Leaf, Rear Sight Wind-		26682	Barrel Assembly, 35 Rem.	l l
	age Screw) (not shown)	3.00	26681	Barrel Assembly, 222 Rem	1
15727	Rear Sight Base	.50	26683	Barrel Assembly, 6MM Rem.	1 0
15733	Rear Sight Elevation Screw	.35	26706	Bolt Assembly, 35 Rem.	} ┋
15726	Rear Sight Eyepiece	1.50	26775	Bolt Assembly, 222 Rem.	ª
15728	Rear Sight Leaf	.60	26701	Bolt Final Assembly, 35 Rem.	
15418	Rear Sight Nut	.25	26770	Bolt Final Assembly, 222 Rem	<u>.</u> J
15732	Rear Sight Windage Screw	.35	15852	Ejector, 222 Rem.	9
15778	Rear Sight Wrench (not shown)	.25	15850	Extractor, 222 Rem	. 1.5
17034	Receiver Plug Screw	.25	27342	Extractor Rivet, 222 Rem	.3
18186	Reinforcing Screw (not shown)	.25	27261	Magazine Assembly, 222 Rem	5
15488	Rib	1.20	27262	Magazine Assembly, 35 Rem.	5
15417	Rib Screw	.25	16793	Magazine Follower, 222 Rem.	
26795	Safety Assembly (includes Safety and Safety		15742	Magazine Spacer, 222 Rem.	
	Thumbpiece)	1.20	17983	Magazine Spring, 222 Rem.	
			15600	Rear Sight Base, 35 Rem.	
	See Sectional View for proper identity of parts.		ŀ		

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DELIVERIES ARE F.O.B. ILION, N. Y.

PARTS AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

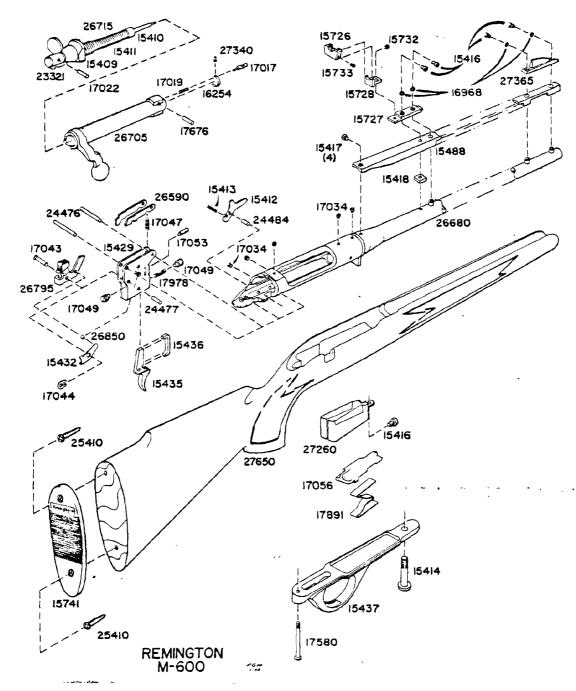
service and parts to

REMINGTON ARMS COMPANY, INC. **Arms Service Division** llion, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut

MODEL 600

SECTIONAL VIEW

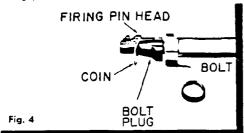


REPLACEMENT PARTS

4040	Of Bef	ng ;	anı	1 Decis	y madel,	(G)/pe	, pert	name	and	serial i	number	
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factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

We will furnish parts for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in complete line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders.
Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.

PARTS DEPT.

ARMS SERVICE DIVISION

Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service—please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter—this delays service.

THEN—to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

We will make repairs on discontinued models as long as the supply of parts is available. However, we cannot make repairs for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured-Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

llion, New York

CF 40	Printed in U.S.A.	Rev. 564	Form RD 5473



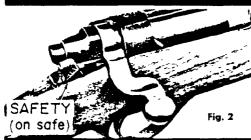
Remington HIGH POWER CARBINE FIXED BOX MAGAZINE

MODEL 600

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS PRICE LIST





The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN - Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT Push safety forward to unlock bolt and raise balt handle. Pull boit rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY - (Fig. 2) Close bolt and ratate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Clase bolt to chamber cartridge and lower bolt handle to lock action clased. Ratate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL - Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE - Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

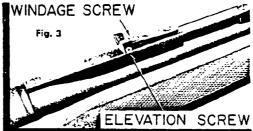
SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION - Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation sciew. Ruise expilece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet Fig. 3 impact to left.

CLEANING AND CARE—Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt fram gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL - Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.



CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

> REMINGTON ARMS COMPANY, INC. Ilion, New York, U.S.A.

COMPONENT PARTS



MODEL

BOLT ACTION — HIGH POWER CARBINE

600

308 Win., 35 Rem., 222 Rem., 6MM Rem.

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

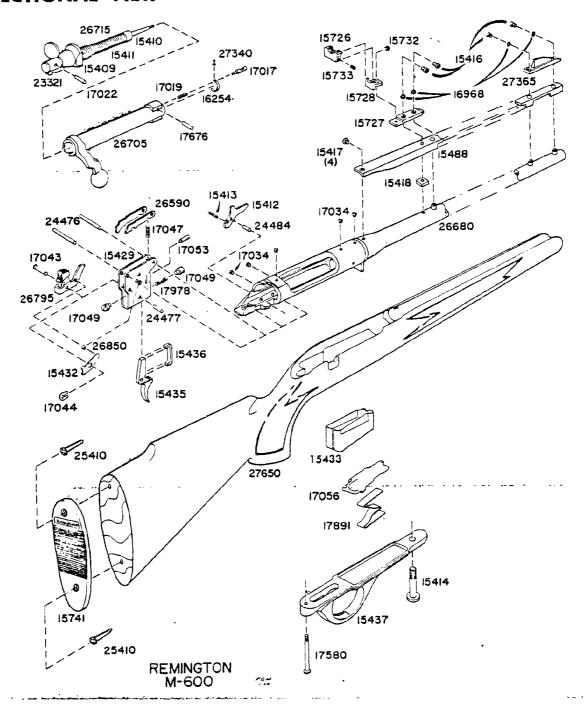
Part No.	. NAME OF PART L	ist Price	Part No	. NAME OF PART Lis	st Price
26680	Barrel Assembly, 308 Win. (includes Barrel,)	26850	Safety Detent Ball	.25
	Barrel Bracket, Barrel Stud (6), Receiver)		15432	Safety Detent Spring	.35
26705	Bolt Assembly, 308 Win. (includes Bolt Body	§. <u>ē</u>	17043	Safety Pivat Pin	.25
	Assembly and Bolt Handle)	Price on Application	17044	Safety Snap Washer	.25
26700	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector	a d ✓	26590	Sear and Safety Cam Assembly (includes Sear	
	Spring, Extractor, Extractor Rivet, Firing Pin			Safety Cam)	2.10
	Assembly) (not shown)	ز	24476	Sear Pin	.25
15409	Bolt Plug	\$ 2.40	17047	Sear Spring	.25
15412	Bolt Stop	.35	15416	Sight Screw	.25
24484	Bolt Stop Pin	.25	16968	Sight Washer	.25
15413	Bolt Stop Spring	.25	27650	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), and Stock)	26.95
15741	Butt Plate	.60	15425	Trigger	.90
25410	Butt Plate Screw	.25	15435		.25
17017	E _i ector	.55	17049	Trigger Adjusting Screw	
17676	Ejector Pin	.25	20/30	Sear and Safety Cam Assembly, Sear	
17019	Ejector Spring	.25		Spring, Trigger, Trigger Adjusting Screw (2),	
16254	Extractor	1.35	1	Trigger Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)	9.00
27340	Extractor Rivet	.35	15436	Trigger Connector	.35
15410	firing Pin	2.70	15437	Trigger Guard	.90
26715	Firing Pin Assembly (includes Balt Plug, Firing		15429	Trigger Housing	2.40
	Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	7.50	24477	Trigger Pin	.25
17022	Firing Pin Cross Pin	.25	17978	Trigger Spring	.25
23321	Firing Pin Head	1.00	17053	Trigger Stop Screw	.25
15414	Front Guard Screw	.25	1/033		
27365	Front Sight Assembly (includes Front Sight and		1	ACCESSORIES ·	
1,000	Front Sight Bead)	1.20	26990	Sling Strap Assembly and Mountings complete	\$ 8.00
15433	Magazine	.90	15357	Front Swivel Nut	.25
17056	Magazine Follower	.60	15356	Front Swivel Screw	.60
17891	Magazine Spring	.80	15358	Rear Swivel Screw	.60
15411	Main Spring	.35	26625	Sling Strap Assembly	3.00
17580	Rear Guard Screw	.25	26555	Swivel Assembly, Q.D(each)	2.10
26841	Rear Sight Assembly (includes Rear Sight Ele-		20555	SWIVEL ASSEMBLY, Q.D	2.10
	vation Screw, Rear Sight Base, Rear Sight			ADDITIONAL CALIBERS	
	Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	3.00	İ	(Not Shown in Sectional View)	
15727	Rear Sight Base	.50	26682	Barrel Assembly, 35 Rem.	7
15733	Rear Sight Elevation Screw	.35	26681	Barrel Assembly, 222 Rem.	}
15726	Rear Sight Eyepiece	1.50	26683	Barrei Assembiy, 6MM Rem.	5
15728	Rear Sight Leaf	.60	26706	Bolt Assembly, 35 Rem.	2 2
15418	Rear Sight Nut	.25	26775	Boit Assembly, 222 Rem.	Price on
15732	Rear Sight Windage Screw	.35	26701	Bolt Final Assembly, 35 Rem.	Ì
15778	Rear Sight Wrench (not shown)	.25	26770	Bolt Final Assembly, 222 Rem	J
17034	Receiver Plug Screw	.25	15852	Ejector, 222 Rem	.90
15651	Reinforcing Screw (not shown)	.25	15850	Extractor, 222 Rem	1.35
15488	Rib	1.20	27342	Extractor Rivet, 222 Rem.	.3
15417	Rib Screw	.25	15842	Magazine, 222 Rem	.9
26795	Safety Assembly (includes Safety and Safety	.25	15898	Magazine, 35 Rem.	.9
	Thumbpiece)	1.20	15648	Magazine, 6MM Rem.	
			16793	Magazine Follower, 222 Rem.	
			15742	Magazine Spacer, 222 Rem.	.3
			17983	Magazine Spring, 222 Rem.	.91
	See Sectional View for proper identity of parts.		1	Rear Sight Base, 35 Rem	.5

REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilian, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut

MODEL

SECTIONAL VIEW



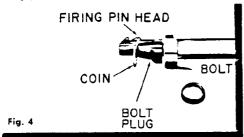
REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE. The sale of barrel assemblies and breech boits is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to expect property that the particular of the same of the

OCOCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as learly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will am on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages iring pin head. Bolt is then cocked and ready for re-entry to gun.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number if any), and state caliber or gauge. Please identify from the omponent parts, picture or section view.

lover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the ame letter — this delays service.

*lease do not ship sample parts to Firearms Factory unless it is mpossible to identify from the Parts List or Instruction Folder.

•ee shipping instructions concerning FACTORY SERVICE.

We will furnish parts for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in complete line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Illion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Ise plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Tease do not ship gun in a gun case, or special container that nust be returned from the factory. The return of your gun or parts vill be greatly speeded if properly packaged in a throw-away artin.

All shipments should have forwarding and return address clearly narked on gun package as well as on attached letter.

o further improve service — please attach complete letter of nformation securely on outside of each package returned to the actory for repairs.

'lease do not return gun accessories such as sling straps, quick elease swivels, special boots, covers, telescopes, mounts or any pecial equipment to the factory with the gun shipment.

Five full details of the contents of the shipment — state whether amplete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Five full condition of contents—stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), tarts missing, etc. A full description will enable us to more occurately list the needed repairs.

Tover only one subject in letter or order. Do not order spare arts and give instructions on repair of a gun or guns in the time letter — this delays service.

THEN—to avoid all possible delay in starting work on your gun ar parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

We will make repairs on discontinued models as long as the supply of parts is available. However, we cannot make repairs for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York

F 40 Printed in U.S.A. Rev. 1064 Form RD 5473



1. 11 :

Remington HIGH POWER CARBINE FIXED BOX MAGAZINE

MODEL 600

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS PRICE LIST





The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN - Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT - Push suferly forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY - (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE - Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear - free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL - Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE - Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

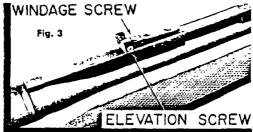
SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION - Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lawer eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move builter. impact on target to right. Moving to left will move bullet impact to left.

CLEANING AND CARE—Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly cited, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.



CLEANING OF BOLT — Brush face of boil to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt - top and bottom. Additional care and cleaning of bolt parts can be done, if necessary,

TO DISASSEMBLE BOLT PARTS -> Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from boit assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.

llion, New York, U.S.A.

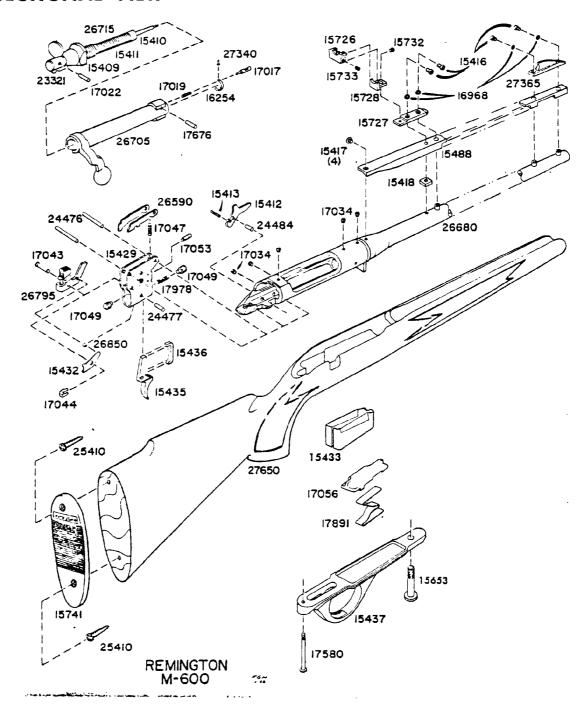
REMINGTON ARMS COMPANY, INC.

Arms Service Division

Ilion, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut **600**

SECTIONAL VIEW



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gue.

NOTE: The sale of barrel assemblies and breech botts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tooks and gauges is required to assure proper operation. All other parts will be shipped as ordered bur, since they are made to class dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS



MODEL

BOLT ACTION — HIGH POWER CARBINE

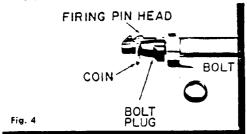
600

308 Win., 35 Rem., 222 Rem., 6MM Rem., 243 Win.

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No.	NAME OF PART LI	st Price	Part No.	NAME OF PART	List Price
26680	Barrel Assembly, 308 Win. (includes Barrel,)	15432	Safety Detent Spring	. \$.35
	Barrel Bracket, Barrel Stud (6), Receiver)		17043	Safety Pivot Pin	
26705	Bolt Assembly, 308 Win. (includes Bolt Body	5.5	17044	Safety Snap Washer	25
	Assembly and Bolt Handle)	Price on Application	26590	Sear and Safety Cam Assembly (includes Sea	
26700	Bolt Final Assembly, 308 Win. (includes Balt Assembly, Ejector, Ejector Pin, Ejector	a da 4		Safety Cam)	1.63
	Spring, Extractor, Extractor Rivet, Firing Pin-	'	24476	Sear Pin	25
	Assembly) (not shown)	ز	17047	Sear Spring	25
15409	Bolt Plug	\$ 2.40	15416	Sight Screw	25
15412	Boit Stop	.35	16968	Sight Washer	25
24484	Bolt Stop Pin	.25	27650	Stock Assembly (includes Butt Plate, Butt Plat	e
15413	Bolt Stop Spring	.25		Screw (2), and Stock)	26.95
15741	Burt Plate	.60	15435	Trigger	90
25410	Buit Plate Screw	.25	17049	Trigger Adjusting Screw	.2
17017		.55	26730	Trigger Assembly (includes Trigger Housing	3 .
	Ejector			Sear and Safety Cam Assembly, Sea	
17676	Ejector Pin	.25	1	Spring, Trigger, Trigger Adjusting Screw (2	
17019	Ejector Spring	.25		Trigger Connector, Trigger Pin, Trigge Spring, Trigger Stop Screw) (not shown)	
16254	Extractor	1.35	15436		_
27340	Extractor Rivet	.25	15437	Trigger Connector Trigger Guard	
15410	Firing Pin	2.70	1		
26715	Firing Pin Assembly (includes Bolt Plug, Firing		15429	Trigger Housing	
	Pin, Firing Pin Cross Pin, Firing Pin Head,	7 60	24477	Trigger Pin	
	Main Spring)	7.50	17978	Trigger Spring	
17022	Firing Pin Cross Pin	.25	17053	Trigger Stop Screw	2
23321	Firing Pin Head	1.00		A GETT CODITE	
15653	Front Guard Screw	.25		ACCESSORIES	
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	1.20	26990	Sling Strap Assembly and Mountings complet Includes:	e \$ 9.10
27260	Magazine Assembly (includes Magazine and			15357 Front Swivel Nut	
	Magazine Support)	.90	1	15356 Front Swivel Screw	6
17056	Magazine Follower	.60	1	15358 Rear Swivel Screw	. 6
17891	Magazine Spring	.80	1	26625 Sling Strap Assembly	3.4
15416	Magazine Support Screw	.25		26555 Swivel Assembly, Q.D(each	
15411	Main Spring	.35		·	
17580	Rear Guard Screw	.25		ADDITIONAL CALIBERS	
26841	Rear Sight Assembly (includes Rear Sight Ele-			(Not Shown in Sectional View)	
	vation Screw, Rear Sight Base, Rear Sight		26682	Barrel Assembly, 35 Rem.	۰۰)
	Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shawn)	3.00	26681	Barrel Assembly, 222 Rem	
15727			26683	Barrel Assembly, 6MM Rem.	-
15733	Rear Sight Base	.50	26685	Barrel Assembly, 243 Win.	
	Rear Sight Elevation Screw	.35	26706 26775	Bolt Assembly, 35 Rem.	- =
15726	Rear Sight Eyepiece	1.50	26701	Bolt Final Assembly, 35 Rem.	•
15728	Rear Sight Leaf	.60	26770	Bolt Final Assembly, 222 Rem.	
15418	Rear Sight Nut	.25	15852	Ejector, 222 Rem.	-
15732	Rear Sight Windage Screw	.35	15850	Extractor, 222 Rem.	
15778	Rear Sight Wrench (not shown)	.25	27342	Extractor Rivet, 222 Rem.	
17034	Receiver Plug Screw	.25	27366	Front Sight Assembly, 6MM Rem., 243 Win	
18186	Reinforcing Screw (not shown)	.25	27261	Magazine Assembly, 222 Rem.	
15488	Rib	1.20	27262	Magazine Assembly, 35 Rem.	
15417	Rib Screw	.25	16793	Magazine Follower, 222 Rem.	
26795	Safety Assembly (includes Safety and Safety		15742	Magazine Spacer, 222 Rem.	
	Thumbpiece)	1.20	17983	Magazine Spring, 222 Rem.	
26850	Safety Detent Ball	.25	15600	Rear Sight Base, 35 Rem.	
	See Sectional View for proper identity of parts.		NOTE: S	iee basic 308 Win. Parts List for parts not liste	

TO COCK BOLT — Bolt must remain cocked to put into gun, if bolt becomes "uncocked" firing pin head will be farward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. **Trigger adjustment** is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders.
Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Illion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on our package as well as an attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list he needed repairs.

Tover only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post an small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If five ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York

CF 40 Printed in U.S.A. Rev. 265 Form RD 5473



11.

HIGH POWER CARBINE

350 REMINGTON MAGNUM FIXED BOX MAGAZINE

MODEL 600 **MAGNUM**

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST

The new Remington MAGNUM Model 600 is, pound for pound, the most powerful carbine for big game hunting. This MAGNUM caliber model is an ideal brush gun and capable of downing the largest game on the North American Continent.

CAPACITY - of four (4) shots is possible, counting three cartridges in the fixed magazine and one in the barrel chamber.

ACTION — features the strong steel-shrouded bolt found in all Remington bolt action, high power rifles. For MAG-

NUM accuracy, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A "Delrin" tang support also gives action added bearing in rear of stock. MONTE CARLO STOCK — of two-color laminate design, contains the action and barrel. The use of select wood lami-

nates, carefully joined, shaped and sealed, guarantees strength and rigidity for this MAGNUM design. The stock is finely checkered at grip and fore-arm, and protected overall with the new Du Pant RK-W hard wearing wood finish. A recoil pad at the butt and carrying strap with quick detachable swivels is standard equipment.

MAGNUM weight barrel - is free-floating and turned extra heavy to keep the MAGNUM loads on target. On this barrel is mounted the "Delrin" ventilated rib with factory open sights.

TELESCOPE MOUNTING (Fig. 1) - Remington is introducing a raised barrel bracket on this new MAGNUM Model 600. This newly designed bracket, located between receiver and barrel, provides a recoil shoulder or shooting support

Fig. 1

Fig. 2

for telescope base. For standard eye relief, or telescopes mounted at the rear position, the receiver is drilled and tapped and fitted with removable plug screws.

With long eye relief mounts, the rear sight may be removed to locate bases at forward position. This forward mounting makes loading much easier, particularly during offhand shooting.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Side lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action

Caution: Before firing make sure barrel is clear - free of neavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE—Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE -- Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until

magazine is empty.

SIGHTS — The Remington Model 600 is factory equipped with open sights. Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation. Both sights are easily removed.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise ar lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position

with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move

bullet impact to left.

CLEANING AND CARE — Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from gun. Use a good petroleum solvent for cleaning of parts TO REMOVE BOLT (Fig. 3) — Push safety forward to unlock

bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Balt stop is located in left rear of balt channel in receiver. Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed

BARREL BRACKET (Raised)

ISAFETY

(on safe)

lift bolt from gun.
*O PUT BOLT IN GUN—Simply align bolt lugs to enter receiver operly, then rotate safety forward. Push bolt forward and ito gun. Note: Bolt must remain "cacked". See To Cock Bolt. CLEANING OF BOLT — Brush face of bolt to remove shooting. residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done. if necessary.

BOLT -RELEASE

ILION, NEW YORK, U.S.A.





REMINGTON ARMS COMPANY, INC.

COMPONENT PARTS

Remington

MODEL 600 MAGNUM

BOLT ACTION — HIGH POWER MAGNUM CARBINE

350 Remington Magnum

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

Part No.	. NAME OF PART	Part Na	NAME OF PART
26684	Barrel Assembly, 350 Rem. Mag. (includes Bar-	17034	Receiver Plug Screw
	rel, Barrel Bracket, Barrel Stud (6), Receiver)	15651	Reinforcing Screw (not shown)
26707	Bolt Assembly, 350 Rem. Mag. (includes Bolt Body Assembly and Bolt Handle)	15488	Rib
26702	Boit Final Assembly, 350 Rem. Mag. (includes	15417	Rib Screw
20/02	Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin	26795	Safety Assembly (includes Safety and Safety Thumbpiece)
	Assembly) (not shown)	21387	Recoil Pad
15409	Bolt Plug	25410	Recoil Pad Screw
15412	Bolt Stop	26850	Safety Detent Bail
24484	Bolt Stop Pin	15432	Safety Detent Spring
15413	Bolt Stop Spring	17043	Safety Pivot Pin
17017	Ejector	17044	Safety Snap Washer
17676	Ejector Pin	26590	Sear and Safety Cam Assembly (includes Sear
17019	Ejector Spring		Safety Cam)
15709	Extractor	24476	Sear Pin
27341	Extractor Rivet	17047	Sear Spring
15410	Firing Pin	15416	Sight Screw
26715	Firing Pin Assembly (includes Balt Plug, Firing	16968	Sight Washer
	Pin, Firing Pin Cross Pin, Firing Pin Head, Man Spring)	26990	Sling Strap Assembly and Mountings complete Includes:
17022	Firing Pin Cross Pin	1	15357 Front Swivel Nut
23321	Firing ?in Head		15356 Front Swivel Screw
15653	Front Guard Screw	ļ	15358 Rear Swivel Screw
27365	Front Sight Assembly (includes Front Sight and	ŀ	26625 Sling Strap Assembly
15648	Front Sight Bead)	27651	Stock Assembly (includes Recoil Pad, Recoil Pad
15667	Magazine follower		Screw (2), and Stock)
17891	Magazine Spring	15883	Tang Support
-		15435	Trigger
15411	Main Spring	17049	Trigger Adjusting Screw
17580	Rear Guard Screw	26730	Trigger Assembly (includes Trigger Housing,
26841	Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyeptece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)		Sear and Safety Cam Assembly, Sear Spring, Trigger, Trigger Adjusting Screw (2), Trigger Cannector, Trigger Pin, Trigger Spring, Trig- ger Stop Screw) (not shown)
15727	Rear Sight Base	15436	Trigger Connector
15733	Rear Sight Elevation Screw	15437	Trigger Guard
15726	Rear Sight Eyepiece	15429	Trigger Housing
15728	Rear Sight Leaf	24477	Trigger Pin
15418	Rear Sight Nut	17978	Trigger Spring
15732	Rear Sight Windage Screw	17053	Trigger Stop Screw
1 5778	Rear Sight Wrench (not shown)		
	See Sectional View for proper identity of parts.		•

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DELIVERIES ARE F.O.S. ILION, N. Y

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

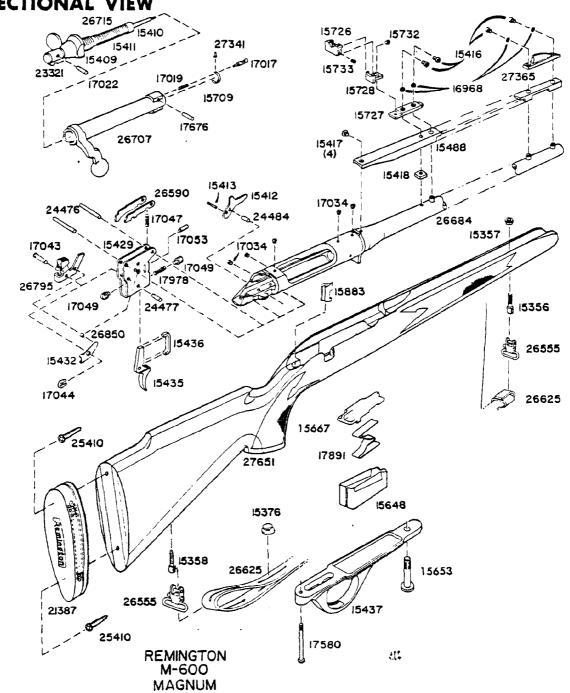
Send all guns for factory service and inquiries an

REMINGTON ARMS COMPANY, INC. Arms Service Division llion, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut

MODEL 600 **MAGNUM**

SECTIONAL VIEW



REPLACEMENT PARTS

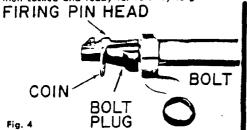
NOTE: The sale of barrel assemblies and breech balts is restricted. When

operation. All other parts will be shipped as ordered but, since tions, the particular part may require slight

CLEANING OF BARREL - Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bare and cartridge chamber in barrel with a good bare salvent, if necessary. Wipe dry and re-oil bare and chamber very lightly.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun, Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becames "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt in then cocked and ready for re-entry to gun.



ACTION CLEANING - Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock. When reassembling, be sure that bottom leg of magazine spring lies centrally between magazine box tabs. Magazine spring must rest on floor plate of trigger guard. Magazine can then be filled to full capacity of three (3) cartridges. Also assemble rang support to action (at rear) before reassembling action to stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter - this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

The sale of barrels and balts is restricted. Special tools, and gauges are required for assembly.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

> REMINGTON ARMS COMPANY, INC. PARTS DEPT. ARMS SERVICE DIVISION llion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service - please attach complete letter of information securely an outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment - state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents - stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare

parts and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN - to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can reship your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC. ARMS SERVICE DIVISION

Ilion, New York

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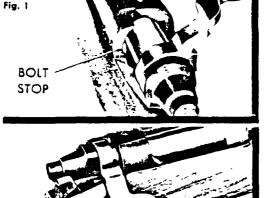


HIGH POWER CARBINE FIXED BOX MAGAZINE

MODEL

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS PRICE LIST



ISAFET

The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistal grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY — (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position.

Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear - free of heavy oil, grease, or any obstruction.

Fig. 2

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Clase bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

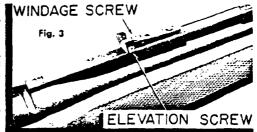
SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise built impact at target. With eyepiece lowered, range will sharten or built impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact on target to right. Moving to left will move bullet Fig. 3

CLEANING AND CARE—Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove balt from gun. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.



CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until cain or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.

llion, New York, U.S.A.

COMPONENT PARTS



MODEL

BOLT ACTION — HIGH POWER CARBINE

600

308 Win., 35 Rem., 222 Rem., 6MM Rem., 243 Win.

When ordering parts-Model No., Part No. and Part Name must be given.

Part No.	NAME OF PART	ist Price	Part No.	NAME OF PART	List	Price
26680	Barrel Assembly, 308 Win. (includes Barrel,)	15432	Safety Detent Spring	. \$.35
	Barrel Bracket, Barrel Stud (6), Receiver)		17043	Safety Pivot Pin		.25
26705	Bolt Assembly, 308 Win. (includes Bolt Body	5.8	17044	Safety Snap Washer		.25
	Assembly and Bolt Handle)	€ 2.3	26590	Sear and Safety Cam Assembly (includes Sear		
26700	Boit Final Assembly, 308 Win. (includes Bolt	1 0		Safety Cam)		1.65
	Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin	,	24476	Sear Pin	-	.25
	Assembly) (not shown)		17047	Sear Spring	-	.25
15409	Boit Plug	\$ 2.40	15416	Sight Screw		.25
15412	Bolt Stop		16968	Sight Washer	_	.25
24484	Bolt Stop Pin	.25	27650	Stock Assembly (includes Burt Plate, Burt Plate	•	
15413	Bolt Stop Spring	.25		Screw (2), and Stock)	. 2	26.95
15741	Butt Plate		15435	Trigger		.90
25410	Burt Plate Screw		17049	Trigger Adjusting Screw	<u>.</u> ·	.25
17017	Ejector		26730	Trigger Assembly (includes Trigger Housing		
17676	Ejector Pin			Sear and Safety Cam Assembly, Sea		
17019	Ejector Spring			Spring, Trigger, Trigger Adjusting Screw (2) Trigger Connector, Trigger Pin, Trigge.		
16254	Extractor			Spring, Trigger Stop Screw) (not shown)		9.00
27340	Extractor Rivet		15436	Trigger Connector	_	.3.5
15410			15437	Trigger Guard		.90
26715	Firing Pin	2.70	15429	Trigger Housing		2.40
10/13	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head,		24477	Trigger Pin		.25
	Main Spring)		17978	Trigger Spring		.25
17022	Firing Pin Cross Pin	.25	17053	Trigger Stop Screw		.25
23321	Firing Pin Head	1.00	1		-	
15653	Front Guard Screw	.25	İ	ACCESSORIES		
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	1.20	26990	Sling Strap Assembly and Mountings complete Includes:	\$	9.10
27260	Magazine Assembly (includes Magazine and			15357 Front Swivel Nut		.25
	Magazine Support)	.90		15356 Front Swivel Screw		.60
17056	Magazine Follower	.60	1	15358 Rear Swivel Screw	•	.60
17891	Magazine Spring	.80	}	26625 Sling Strap Assembly		3.45
15416	Magazine Support Screw	.25	1	26555 Swivel Assembly, Q.D (each		2.10
15411	Main Spring	.35	Ì	today,	•	2
17580	Rear Guard Screw	.25	•	ADDITIONAL CALIBERS		
26841	Rear Sight Assembly (includes Rear Sight Ele-			(Not Shown in Sectional View)		
	vation Screw, Rear Sight Base, Rear Sight		26682	Barrel Assembly, 35 Rem.		`
	Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	3.00	26681	Barrel Assembly, 222 Rem.	_	
15727			26683	Barrel Assembly, 6MM Rem.		ء ا
15733	Rear Sight BaseRear Sight Elevation Screw	.50	26685	Barrel Assembly, 243 Win,		Price on Application
15726		.35	26706 26775	Bolt Assembly, 35 Rem.		Pric
15728	Rear Sight Eyepiece	1.50	26701	Bolt Assembly, 222 Rem		\ *
	Rear Sight Leaf	.60	26770	Bolt Final Assembly, 222 Rem.		1
	Rear Sight Nut	.25	15852	Ejector, 222 Rem.	-	.90
15732	Rear Sight Windage Screw	.35	15850	Extractor, 222 Rem.		1.35
15778	Rear Sight Wrench (not shown)	.25	27342	Extractor Rivet, 222 Rem.		.35
17034	Receiver Plug Screw	.25	27366	Front Sight Assembly, 6MM Rem., 243 Win		1.20
18186	Reinforcing Screw (not shown)	.25	27261	Magazine Assembly, 222 Rem.		.90
	Rib	1.20	27262	Magazine Assembly, 35 Rem.		.90
15417	Rib Screw	.25	16793	Magazine Follower, 222 Rem.		.60
26795	Safety Assembly (includes Safety and Safety		15742	Magazine Spacer, 222 Rem.		.35
14860	Thumbprece)	1.20	17983	Magazine Spring, 222 Rem.		.90
26850	Safety Detent Bail	.25	15600	Rear Sight Base, 35 Rem		.50

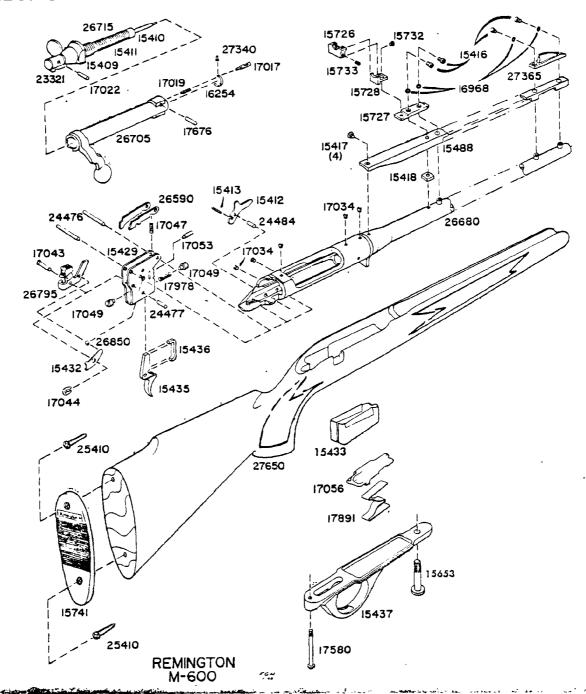
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DELIVERIES ARE F.O.B. ILION, N. Y.

PARTS AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut MODEL

SECTIONAL VIEW



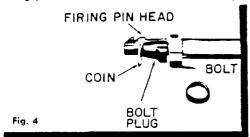
REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breach balts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special loals and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made te close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

TO COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" tiring pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry to gun.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. **Trigger adjustment** is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter—this delays service.

Please do not ship sample parts to firearms factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Illion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Illion, New York

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Printed in U.S.A.

Rev 1065 Form RD 5473



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Remington HIGH POWER CARBINE FIXED BOX MAGAZINE

MODEL 600

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS PRICE LIST





The Remington Model 600 is a light weight, compact length carbine with a ventilated rib barrel. The Monte Carlo stock is full length and has a pistol grip. The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed from gun for takedown purposes.

TO PUT BOLT IN GUN - Simply align boit lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Boit.

TO REMOVE BOLT - Push safety forward to unlock bolt and raise boit handle. Pull boit rearward. Press down on front of boit stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY - (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Slide lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE - Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL - Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE - Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from gun. Repeat until magazine is empty.

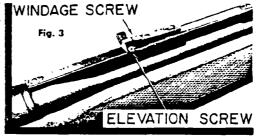
SIGHTS — The Remington Model 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION - Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise bullet impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

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TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold boit handle and turn boit plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.

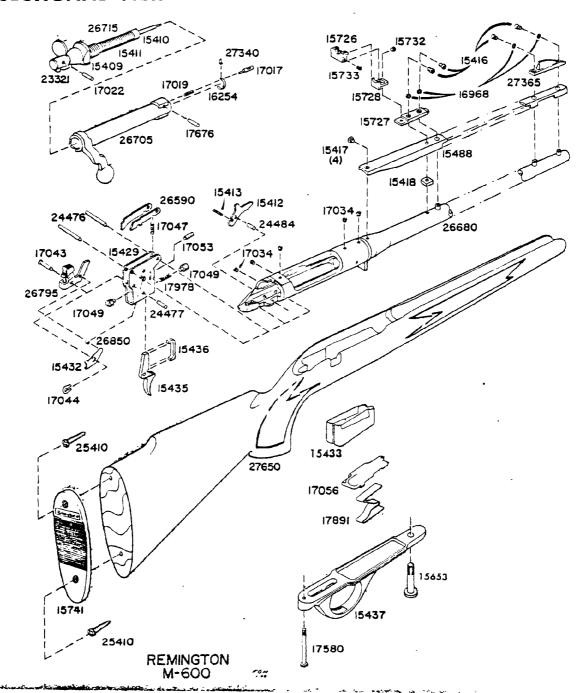
llion, New York, U.S.A.

REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut

600

SECTIONAL VIEW



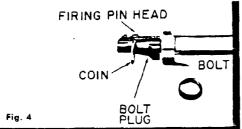
REPLACEMENT PARTS

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Ilion, New York

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REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Hion, New York

CF 40 Printed in U.S.A. Rev 966 Form 8D 5473

Remington

HIGH POWER CARBINE

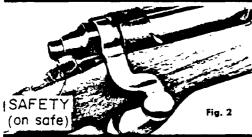
FIXED BOX MAGAZINE

MODEL

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS PRICE LIST





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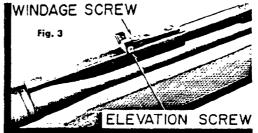
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Fig. 3

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REMINGTON ARMS COMPANY, INC.

Ilion, New York, U.S.A.

. COMPONENT PARTS



MODEL

BOLT ACTION — HIGH POWER CARBINE

600

308 Win., 35 Rem., 222 Rem., 6MM Rem., 243 Win.

When ordering parts-Model No., Part No. and Part Name must be given.

Part No.	. NAME OF PART L	ist Price	Part No	. NAME OF PART	List Price
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	Barrel Bracket, Barrel Stud (6), Receiver)		17043	Safety Pivat Pin	25
26705	Bolt Assembly, 308 Win. (includes Bolt Body	Price on Application	17044	Safety Snap Washer	25
0.4700	Assembly and Bolt Handle)	200	15666	Sear Safety Cam	1.65
26700	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector	a d 4	24476	Sear Pin	.25
	Spring, Extractor, Extractor Rivet, Firing Pin		17047	Sear Spring	25
	Assembly) (not shown)	J	15416	Sight Screw	.25
15409	Bolt Plug	\$ 2.40	16968	Sight Washer	.25
15412	Bolt Stop	.35	27650	Stock Assembly (includes Butt Plate, Butt Plate	
24484	Bolt Stop Pin	.25		Screw (2), and Stock)	26.95
15413	Bolt Stop Spring	.25	15435	Trigger	.90
15741	Butt Plate	.60	17049	Trigger Adjusting Screw	.25
25410	Butt Plate Screw	.25	26730	Trigger Assembly (includes Trigger Housing,	
17017	Ejector	.55		Sear and Safety Com Assembly, Sear Spring,	,
17676	Ejector Pin	.25		Trigger, Trigger Adjusting Screw (2), Trigger	
17019	Ejector Spring	.25		Connector, Trigger Pin, Trigger Spring, Trigger Stop Screw) (not shown)	
16254	Extractor	1.35	15436	Trigger Connector	
27340	Extractor Rivet	.25	1		
15410	Firing Pin	2.70	15437	Trigger Guard	.90
26715	Firing Pin Assembly (includes Bolt Plug, Firing		15429	Trigger Housing	2.40
	Pin, firing Pin Cross Pin, firing Pin Head,		24477	Trigger Pin	25
	Main Spring)	7.50	17978	Trigger Spring	.25
17022	Firing Pin Cross Pin	.25	17053	Trigger Stop Screw	.25
23321	Firing Pin Head	1.00			
15653	Front Guard Screw	.25		ACCESSORIES	
27365	Front Sight Assembly (includes Front Sight and Front Sight Bead)	1.20	26990	Sling Strap Assembly and Mountings complete	\$ 9.10
27260	Magazine (includes Magazine and Magazine			Includes:	
	Support)	.90		15357 Front Swivel Nut	
17056	Magazine Follower	.60		15356 Front Swivel Screw	
17891	Magazine Spring	.80		15358 Rear Swivel Screw	.60
15411	Main Spring	.35		26625 Sling Strap Assembly	
17580	Rear Guard Screw	.25		26555 Swivel Assembly, Q.D(each)	2.10
26841	Rear Sight Assembly (includes Rear Sight Ele-			ADDITIONAL CALIBERS	
	vation Screw, Rear Sight Base, Rear Sight			(Not Shown in Sectional View)	
	Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)	3.00	26682	Barrel Assembly, 35 Rem.	
15727	Rear Sight Base		26681	Barrel Assembly, 222 Rem.	
15733		.50	26683		- 1
15726	Rear Sight Elevation Screw Rear Sight Eyepiece	.35	26685	Barrel Assembly, 243 Win.	- E
15728		1.50	26706	Barrel Assembly, 6MM Rem. Barrel Assembly, 243 Win. Bolt Assembly, 35 Rem. Bolt Assembly, 222 Rem.	~ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
	Rear Sight Leaf	.60	26775 26701	Bolt Final Assembly, 35 Rem.	_ ~
15418	Rear Sight Nut	.25	26770	Bolt Final Assembly, 222 Rem.	
15732	Rear Sight Windage Screw	35	15852	Ejector, 222 Rem.	
15778	Rear Sight Wrench (not shown)	.25	15850	Extractor, 222 Rem.	.90 1.35
17034	Receiver Plug Screw	.25	27342	Extractor Rivet, 222 Rem.	.35
18186	Reinforcing Screw (not shown)	.25	27366	Front Sight Assembly, 6MM Rem., 243 Win.	1.20
15488	Rib	1.20	27261	Magazine Assembly, 222 Rem.	.90
15417	Rib Screw		27262	Magazine Assembly, 35 Rem.	
26795	Safety Assembly (includes Safety and Safety	.25	16793	Magazine Follower, 222 Rem.	.60
,,,	Thumbpiece)	1.20	15742	Magazine Spacer, 222 Rem	.35
26850	Safety Detent Ball		17983	Magazine Spring, 222 Rem.	.90
		.25	15600	Rear Sight Base, 35 Rem.	.50
	See Sectional View for proper identity of parts.				

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DELIVERIES ARE FOB. ILION, N Y

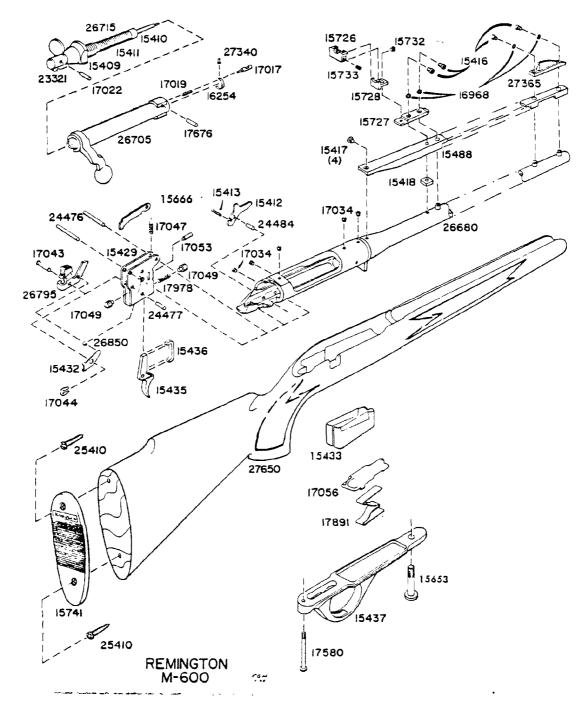
PARTS AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut

600 WODEL

SECTIONAL VIEW



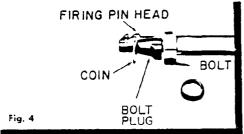
REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be thipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm

TO COCK BOLT — Bolt must remain cocked to put into gun, If bolt becomes "uncocked" firing pin head will be forward and show as nearly flush to bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear ungages firing pin head. Bolt is then cocked and ready for re-entry to gun.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew bot front and rear guard screws (see sectional view). Lift away trigger guard and stock

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of maisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shaoting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge. Please identify from the component parts, picture or section view.

Cover only one subject in letter or order. Do not order-spare parts and give instructions on repair of a gun or guns in the same letter—this delays service,

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder, See shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the sup-

ply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Lover only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York

CF 40 Printed in U.S.A. Rev. 1266 Form. 8D 5473

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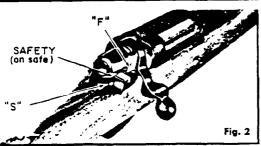
HIGH POWER CARBINE FIXED BOX MAGAZINE

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST



- 3 7-3



The Mahawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible — four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock features a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig.2) — Close bolt and rotate safety to rear stopposition marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position; trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — The rear sight may be raised or lowered by adjusting the natched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise bullet impact at target.

WINDAGE—The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move bullet impact at target to right.

Note: The windage screw is located beneath the eyepiece.

(Fig. 3).

CLEANING AND CARE — Caution: Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly ailed, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly. CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

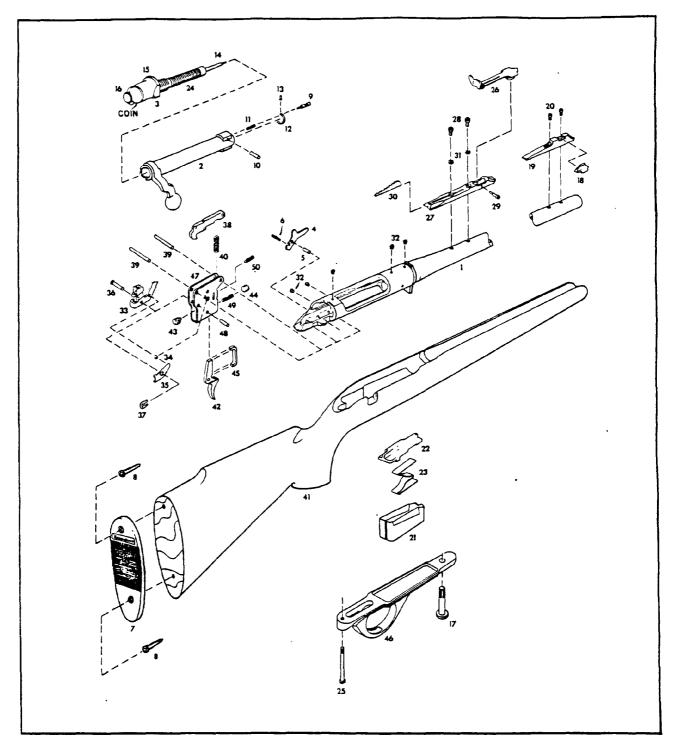
TO DISASSEMBLE BOLT PARTS — Remove bolt, Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.



REMINGTON ARMS COMPANY, INC. • Ilion, New York, U.S.A.

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357 All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602

монаwк **600**



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS MOHAWK 600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

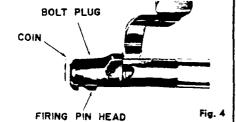
When ordering parts - Model No., Part No. and Part Name must be given.

iow Na.	Part Ne.	NAME OF PART	View No.		NAME OF PART
1	32435	Barrel Assembly, 308 Win. (includes Barrel, Bar-	25	17580	Rear Guard Screw
	32434	rel Bracket, Receiver)	26	24525	Rear Sight Assembly (includes Rear Sight Collar, Rear Sight Eyepiece, Rear Sight Leaf, Rear
	32433	Barrel Assembly, 6mm Rem.			Sight Windage Screw)
	32432	Barrel Assembly, 243 Win.	27	25313	Rear Sight Base
_			28	16023	Rear Sight Base Screw
2	29870	Bait Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)	29	16456	Rear Sight Screw
	29871	Bait Assembly, 222 Rem.	30	28095	Rear Sight Step (selected sizes)
	29890	Bolt Final Assembly, 308 Win. (includes Bolt	31	16968	Rear Sight Washer
	_	Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin Assembly)	32	17034	Receiver Plug Screw
	29891	Solt Final Assembly, 222 Rem.		15651	Reinforcing Screw
3	15676	Boit Plug	33	26795.	Safety Assembly (includes Safety and Safety
4	15412	Bolt Stop	34	26850	Thumbpiece) Safety Detent Ball
•	24484	Bolt Stop Pin	35	15432	
	15413	Bolt Stop Spring	36	17043	Safety Pivot Pin
,	15741	Butt Plate	37	17044	
3	25410	Butt Plate Screw	38	15666	Safety Snap Washer
,	17017	Ejector	39		Sear Safety Cam
•	15852	Ejector, 222 Rem,	1 -	24476	Sear Pin
)	17676	Ejector Pin	40	17047	Sear Spring
,	17019	Ejector Spring	41	32445	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), Butt Plate Spacer, Reinforcing Screw (2), Stock)
!	14669	Extractor	42	90377	Trigger
	15850	Extractor, 222 Rem.	43	17049	Trigger Adjusting Screw
}	27340	Extractor Rivet	44	14714	Trigger Adjusting Screw, Front
	27342	Extractor Rivet, 222 Rem.		26730	Trigger Assembly (includes Trigger Housing
4	15410	Firing Pin		•	Safety Snap Washer, Sear Safety Cam, Seai Spring, Trigger, Trigger Adjusting Screw (2)
5	28600	Firing Pin Assembly (includes Balt Plug, Firing Pin, Firing Pin Crass Pin, Firing Pin Head,			Trigger Connector, Trigger Pin, Trigger Spring Trigger Stop Screw)
		Main Spring)	45	15436	Trigger Connector
	17022	Firing Pin Cross Pin	46	15437	Trigger Guard
5	15673	Firing Pin Head	47	15429	Trigger Housing
•	15653	Front Guard Screw	48	24477	Trigger Pin
3	15373	Front Sight	49	17978	Trigger Spring
,	28510	Front Sight Ramp	50	17053	Trigger Stop Screw
)	28505	Front Sight Ramp Screw			
	15433	Magazine			SPECIAL ACCESSORIES
	15842	Magazine, 222 Rem.			
?	17056	Magazine Follower		14694	Sling Strap Assembly and Mountings Complete
	16793	Magazine follower, 222 Rem.		15356	Front Swivel Screw
	15742	Magazine Spacer, 222 Rem.		15358	Rear Swivel Screw
3	17891	Magazine Spring		30855	Sling Strap Assembly 7/8"
	17983	Magazine Spring, 222 Rem.		26555	Swivel Assembly, Q.D.
i	15411	Main Spring		15357	Front Swivel Nut

DELIVERIES ARE FO.B. ILION, N.Y.

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

TO COCK BOLT — Bult must remain cocked to put into rifle. If bult becomes "uncocked" firing pin head will be forward and show as being deep inside bult plug at rear. To cock belt, hold firing pin head firmly to prevent movement; then turn bult with handle. Bult will cam on cocking surface (beneath handle) against firing pin head. Continue turning bult handle until cocking notch on rear engages firing pin head. But is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS.. MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shoment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, boits and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with our shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

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To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date,

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

Printed in U.S.A.

Form RD 6633 171

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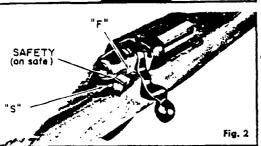
HIGH POWER CARBINE FIXED BOX MAGAZINE

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST



J. F. 6



The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible — four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type balt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock features a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig.2) — Close bolt and rotate safety to rear stopposition marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and boilt handle can be raised to open action.

Caution: Before firing make sure barrel bore is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise boit handle to unlock bolt. Pull boit handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL CHAMBER — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS—The Mohawk 600 is tactory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE—The rear sight may be raised or lowered by adjusting the notched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise bullet impact at target.

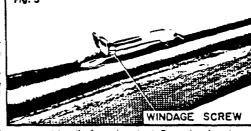
WINDAGE—The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move bullet impact at target to right.

Note: The windage screw is located beneath the eyepiece. (Fig. 3).

CLEANING AND CARE — Caution: Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly. CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in stor near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from balt assembly. Reassemble in reverse order.



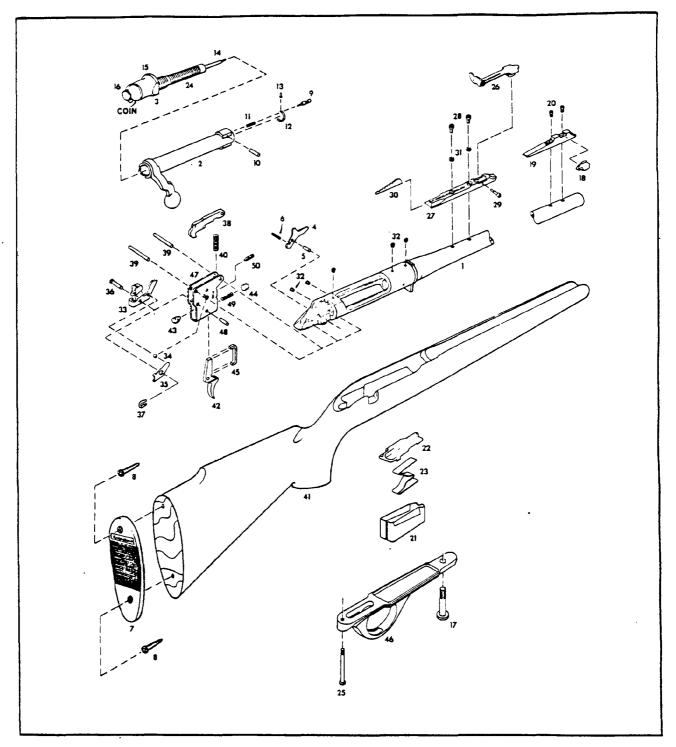
REMINGTON ARMS COMPANY, INC.

llion, New York, U.S.A.

Send all guns for factory service and inquiries of service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357 All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602

MOHAWK



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

MOHAWK 600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

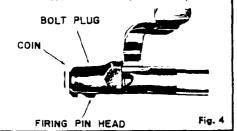
When ordering parts — Model No., Part No. and Part Name must be given.

No.	Part No.	NAME OF PART	List Price	View No.	fart No.	NAME OF PART	List Price
1	32435	Barrel Assembly, 308 Win. (includes Barrel, Bar-	ì	25	17580	Rear Guard Screw	\$.30
		rei Bracket, Receiver)		26	24525	Rear Sight Assembly (includes Rear Sight Collar,	
	32434	Barrel Assembly, 222 Rem.	}	1		Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screw)	4.00
	32433	Barrel Assembly, 6mm Rem.		27	25313	Rear Sight Base	1.10
	32432	Barrel Assembly, 243 Win.	1 5 5	28	16023	Rear Sight Base Screw	.30
2	29870	Bolt Assembly, 308 Win. (includes Bolt Body Assembly and Bolt Handle)	Price on Application	29	16456	Rear Sight Screw	.30
	29871	Boit Assembly, 222 Rem.	₹	30	28095	Rear Sight Step (selected sizes)	.30
	29890	Bolt Final Assembly, 308 Win. (includes Bolt		31	16968	Rear Sight Washer	.30
		Assembly, Ejector, Ejector Pin, Ejector Spring,		32	17034	Receiver Plug Screw	.30
		Extractor, Extractor River, Firing Pin Assembly)	i		15651	Reinforcing Screw	.30
_	29891	Bolt final Assembly, 222 Rem.	5 2 90	33	26795	Safety Assembly (includes Safety and Safety	
3	15676	Bolt Plug				Thumbpiece)	1.45
4	15412	Boit Stop	.40	34	26850	Safety Detent Ball	.30
5	24484	Boit Stop Pin	.30	35	15432	Safety Detent Spring	.40
6 -	15413	Solt Stop Pin Spring	.30	36	17043	Safety Pivot Pin	
7	15741	Butt Plate	.75	37	17044	Safety Snap Washer	.30
8	25410	Butt Plate Screw	.30	38	15666	Sear Safety Cam	2.55
9	17017	Ejector	.70	39	24476	Sear Pin	.30
	15852	Ejector, 222 Rem.	1.10	40	17047	Sear Spring	.30
10 11	17676 17019	Ejector Spring	.30 .30	41	32445	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), Butt Plate Spacer, Reinforcing Screw (2), Stock)	32.35
12	14669	Extractor	1.65	42	90377	Trigger	1.65
	15850	Extractor, 222 Rem.	1.65	43	17049	Trigger Adjustment Screw :	.30
13	27340	Extractor Rivet	.30	44	14714	Trigger Adjustment Screw, Front	.30
	27342	Extractor Rivet, 222 Rem.	.40	1	26731 ⁻		
14	15410	Firing Pin	.30	1		Safety Snap Washer, Sear Safety Cam, Sear	
15	28600	Firing Pin Assembly (includes Bolt Plug, Firing				Spring, Trigger, Trigger Adjusting Screw (2), Trigger Connector, Trigger Pin, Trigger Spring,	
		Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)	9.00		15.06	Trigger Stop Screw)	11.35
	17022	Firing Pin Cross Pin	.30	45	15436	Trigger Connector	.40
16	15673	Firing Pin Head	1.20	46	15437	Trigger Guard	
17	15653	Front Guard Screw	.30	47	15429	Trigger Housing	
18	15373	Front Sight	1.10	48	24477	Trigger Pin	.30
19	28510	Front Sight Ramp	1.80	49	17978	Trigger Spring	.30
20	28505	Front Sight Ramp Screw	.30	50	17053	Trigger Stop Screw	.30
21	15433	Magazine	1.10	1			
	15842	Magazine, 222 Rem.	1.10	1		SPECIAL ACCESSORIES	
22	17056	Magazine follower	.75		14694	Sling Strap Assembly and Mountings Complete	\$ 9 10
	16793	Magazine Follower, 222 Rem.	.75			includes:	÷ /
	15742	Magazine Spacer, 222 Rem.	.40		15356	Front Swivel Screw	.60
23	17891	Magazine Spring	1.00		15358	Rear Swivel Screw	.60
	17983	Magazine Spring, 222 Rem.	1.10		30855	Sling Strap Assembly 7 / 8"	
		Main Spring	.40	ļ	26555 15357	Swivel Assembly, Q.D. Front Swivel Nut	2.10

DELIVERIES ARE FO & ILION, N Y

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS...MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked-ongun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If any estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date.

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail, All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

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Farm RD 6633 471

HIGH POWER CARBINE

монаwк **600**

FIXED BOX MAGAZINE

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST



SAFETY (on safe)

The Mehawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible — four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock features a form fitting pistal grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig. 2) — Close bolt and rotate safety to rear stap position marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bare is clear — free of heavy ail, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL CHAMBER — Raise bolt handle to unlock action, Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE - Open boit and load cartridges directly into magazine.

TC UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS—The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — If shots are too high, loosen elevation screw and lower rear sight eyepiece. If shots are too low, rear sight eyepiece should be raised.

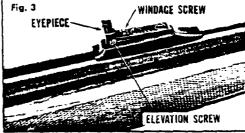
WINDAGE—The rear sight eyepiece may be moved left or right by loosening the windage screw. If rifle shoots to left, the rear sight eyepiece should be moved to right. Should rifle shoot to right, move rear sight eyepiece to left.

NOTE: Windage screw is located in front of the rear sight eyepiece.

CLEANING AND CARE — Caution: Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or boit easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bare and cartridge chamber in barrel with a good bare solvent, if necessary. Wipe dry and re-oil bare and chamber very lightly. CLEANING OF BOLT — Brush face of boil to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until cain ar similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hald bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.



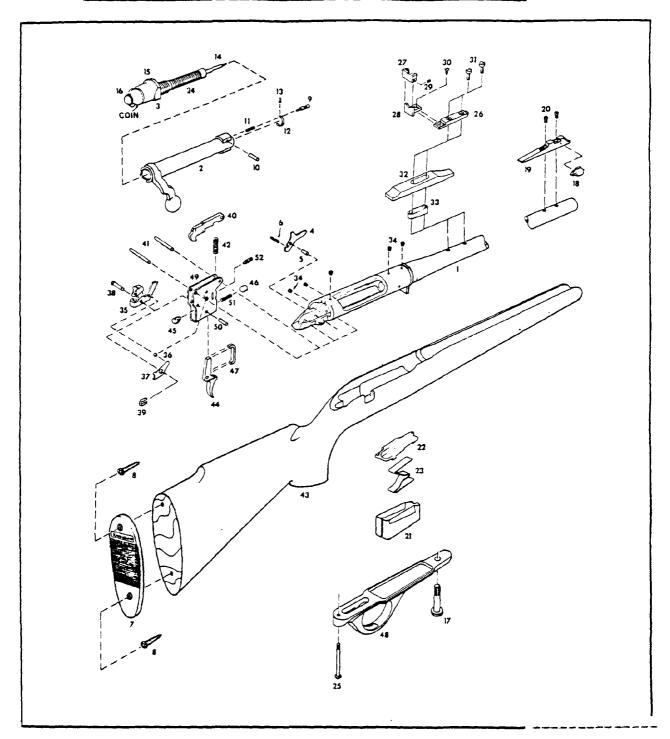
REMINGTON ARMS COMPANY, INC. . Ilion, New York, U.S.A.

Send all guns for factory service and inquiries of service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Illon, New York 13357 All other inquiries are to be addressed to

REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut 06602

MOHAWK



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech balts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS

монаwк **600**

BOLT ACTION — HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

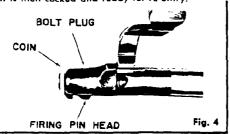
When ordering parts - Model No., Part No. and Part Name must be given.

No.	Part No.	NAME OF PART	List Price	View No.	Part No.	NAME OF PART	List Price
1	32435	Barrel Assembly, 308 Win.		27	14238	Rear Sight Eyepiece	\$ 1.10
	32434	Barrel Assembly, 222 Rem.		28	15728	Rear Sight Leaf	.40
	32433	Barrel Assembly, 6mm Rem.		29	14236	Elevation Screw	
	32432	Barrel Assembly, 243 Win.		30	14240	Windage Screw	
2	29870	Bolt Assembly, 308 Win.		31	91043	Right Sight Screw	.30
	29871	Boit Assembly, 222 Rem.		32	91041	Rear Sight Rib	.55
	29890	Bolt Final Assembly, 308 Win.	***	33	91042	Rear Sight Rib Spacer	.40
	29891	Bolt Final Assembly, 222 Rem.	•••	34	17034	Receiver Plug Screw	
3	15676	Bolt Plug			15651	Reinforcing Screw	
4	15412	Bolt Stop		35	26795	Safety Assembly	
5	24484	Balt Stop Pin	.30	36	26850	Safety Detent Ball	
6	15413	Bolt Stop Pin Spring	.30	37	15432	Safety Detent Spring	
7	15741	Butt Plate		38	17043		
8	25410	Butt Plate Screw		39	17043	Safety Pivot Pin	.30
9	17017	Ejector		40	15666	Safety Snap Washer	
-	15852	Ejector, 222 Rem.	1.10	41	24476	Sear Safety Cam	
0	17676	Ejector Pin	.30	42	17047	Sear Pin	
1	17019	Ejector Spring		43	32445	Sear Spring	
2	14669	Extractor		44	90377	Stock Assembly	
	15850	Extractor, 222 Rem.		45		Trigger	1.65
3	27340	Extractor Rivet		46	17049	Trigger Adjustment Screw	
	27342	Extractor Rivet, 222 Rem.		40	14714	Trigger Adjustment Screw, Front	
4	15410	Firing Pin			26731	Trigger Assembly	
5	28600	Firing Pin Assembly	9.00	47	15436	Trigger Connector	
•	17022	Firing Pin Cross Pin		48	15437	Trigger Guard	1.10
6	15673			49	15429	Trigger Housing	
7	15653	Firing Pin Head		50	24477	Trigger Pin	
, 3	15373	Front Guard Screw	30	51	17978	Trigger Spring	
ລ 9	28510	Front Sight	1.10	52	17053	Trigger Stop Screw	30
·0		Front Sight Ramp		1			
_	28505	Front Sight Ramp Screw					
1	15433	Magazine				SPECIAL ACCESSORIES	
	15842	Magazine, 222 Rem.	1.10				
'2	17056	Magazine Follower	.75		14694	Sling Strap Assembly and Mountings Comp	piete \$ 9.10
	16793	Magazine Follower, 222 Rem.		ĺ		Includes:	
	15742	Magazine Spacer, 222 Rem.		1			
.3	17891	Magazine Spring	1.00		15356	Front Swivel Screw	
. 4	17983	Magazine Spring, 222 Rem.			15358	Rear Swivel Screw	60
4	15411	Main Spring	40		30855	Sling Strap Assembly 7/8"	3.45
' 5 '6	17580	Rear Guard Screw	30		26555	Swivel Assembly, Q.D.	2.10
	14237	Rear Sight Base	.75	ł.	15357	Front Swivel Nut	

DELIVERIES ARE FOB ILION, N. Y

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being duep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

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INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

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Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

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The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly.

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IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

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Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

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Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

Printed in U.S.A.

Form RD 6633 Rev 174

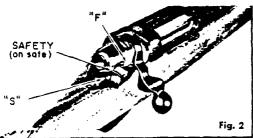
HIGH POWER CARBINE

FIXED BOX MAGAZINE

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST





The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible — faur (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a tacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock teatures a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

TO PUT BOLT IN GUN — Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig.2) — Close bolt and rotate safety to rear stapposition marked "S" on receiver. Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bare is clear - free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL CHAMBER — Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE — Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS—The Mohawk 600 is tactory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — If shots are too high, loosen elevation screw and lower rear sight eyepiece. If shots are too low, rear sight eyepiece should be raised.

WINDAGE—The rear sight eyepiece may be moved left or right by lossening the windage screw. If rifle shoots to left, the rear sight eyepiece should be moved to right. Should rifle shoot to right, move rear sight eyepiece to left.

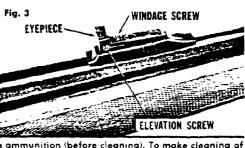
NOTE: Windage screw is located in front of the rear sight eyepiece.

CLEANING AND CARE — Caution: Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly. CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

IO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC. • Ilion, New York, U.S.A.





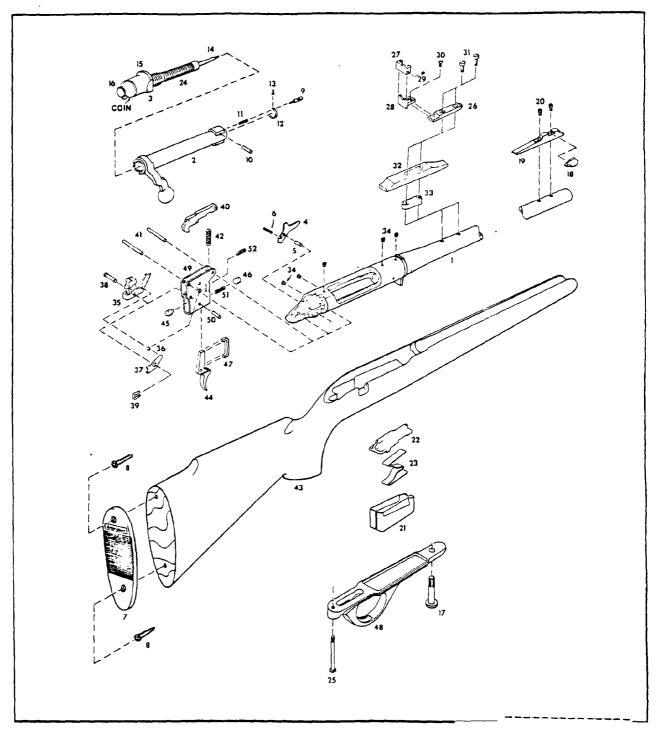
MOHAWK

600

Send all guns for factory service and inquiries of service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357 All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602

MOHAWK



REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech boits is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS MOHAWK

600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

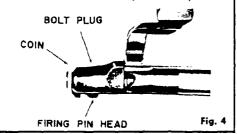
When ordering parts — Model No., Part No. and Part Name must be given.

No.	Part No.	NAME OF PART	List Price	View No.	Part No.	NAME OF PART	List Price
1	32435	Barrel Assembly, 308 Win.		27	14238	Rear Sight Eyepiece	\$ 1.15
	32434	Barrel Assembly, 222 Rem.		28	15728	Rear Sight Leaf	.50
	32433	Barrel Assembly, 6mm Rem.	'	29	14236	Elevation Screw	.35
	32432	Barrel Assembly, 243 Win.		30	14240	Windage Screw	.35
2	29870	Bolt Assembly, 308 Win.		31	91043	Right Sight Screw	.35
	29871	Bolt Assembly, 222 Rem.		32	91041	Rear Sight Rib	.65
	29890	Bolt Final Assembly, 308 Win.		33	91042	Rear Sight Rib Spacer	.50
	29891	Bolt Final Assembly, 222 Rem.		34	17034	Receiver Plug Screw	
3	15676	Bolt Plug	\$ 3.25		15651	Reinforcing Screw	
4	15412	Bolt Stop	.50	35	26795	Safety Assembly	
5	24484	Bolt Stop Pin	.35	36	26850	Safety Detent Ball	
6	15413	Bolt Stop Pin Spring	.35	37	15432	Safety Detent Spring	.50
7	15741	Butt Plate		38	17043	Safety Pivot Pin	
8	25410	Butt Plate Screw	.35	39	17044	Safety Snap Washer	.35
9	17017	Ejector	.80	40	15666	Sear Safety Cam	
	15852	Ejector, 222 Rem.		41	24476	Sear Pin	
0	17676	Ejector Pin	.35	42	17047	Sear Spring	
ı	17019	Ejector Spring	.35	43	32445	Stock Assembly	_
2	14669	Extractor	1.90	44	90377	Trigger	
	15850	Extractor, 222 Rem.	1.90	45	17049	Trigger Adjustment Screw	
3	27340	Extractor Rivet	35	46	14714	Trigger Adjustment Screw, Front	
	27342	Extractor Rivet, 222 Rem.	.50	'	26731	Trigger Assembly	13.05
4	15410	Firing Pin	.35	47	15436	Trigger Connector	50
5	28600	Firing Pin Assembly		48	15437	Trigger Guard	
	17022	Firing Pin Cross Pin	.35	49	15429	Trigger Housing	
6	15673	Firing Pin Head	1.40	50	24477	Trigger Pin	
7	15653	Front Guard Screw	.35	51	17978	Trigger Spring	35
{	15373	Front Sight	1.30	52	17053	Trigger Stop Screw	
9	28510	Front Sight Ramp	2.10				:
0	28505	Front Sight Ramp Screw	.35				
1	15433	Magazine				2252111 122522212	
	15842	Magazine, 222 Rem.	1.30			SPECIAL ACCESSORIES	
2	17056	Magazine Follower		}	14694	Sling Strap Assembly and Mountings Complete	10.50
	16793	Magazine Follower, 222 Rem.	.90			Includes:	10.50
	15742	Magazine Spacer, 222 Rem.					
3	17891	Magazine Spring	.50	}	15356	Front Swivel Screw	
	17983	Magazine Spring, 222 Rem.	1.15		15358	Rear Swivel Screw	70
4	15411	Main Spring	1.30		30855	Sling Strap Assembly 7/8"	.70
5	17580	Rear Guard Screw		}	26555	Swivel Assembly, Q.D.	4 00
6	14237	Rear Sight Base	.35		15357	Front Swivel Nut	
			90				30

DELIVERIES ARE FOR ILION, NY

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

TO COCK BOLT — Bolt must remain cacked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care at replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting, invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of warn or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS...MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to.

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date.

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to.

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

Form RD 6633 Rev 1/5

Printed in U.S.A.

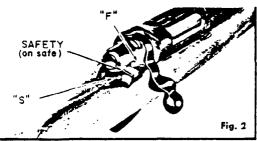
MOHAWK 600

HIGH POWER CARBINE FIXED BOX MAGAZINE

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST





The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem. and 243 Win. calibers, capacity of five (5) cartridges is possible - four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem. caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK - The full length Monte Carlo stock features a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

CAUTION - While handling, carrying, loading or unloading rifle, make sure that muzzle is pointed in a safe direction.

TO PUT BOLT IN RIFLE - Align bolt lugs to receiver, rotate safety forward and slide cocked bolt into rifle.

TO REMOVE BOLT - Push safety forward to unlock bolt and raise boit handle. Pull boit rearward. Press down on front of boit stop (located in left rear of boit channel of receiver) with small, flat key or screw driver (Fig. 1). Allow bolt to slide back and disassemble as boit stop is passed.

SAFETY (Fig. 2) — Side lever type safety is located at right rear of receiver. Close bolt and rotate safety to rear stop position marked "S" on receiver, in this position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE - Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action. CAUTION: Before loading make sure barrel bore is clear - free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle and pull bolt rearward to open action. With muzzle pointed in SAFE direction, load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action. Rotate safety to rear ON SAFE

TO UNLOAD BARREL CHAMBER - Point muzzle in SAFE direction. Rotate safety to forward FIRE position and raise bolt handle to unlock action. Pull bolt rearward until tip of bullet clears receiver. Lift cartridge from rifle.

TO LOAD MAGAZINE - Open bolt. Point muzzle in SAFE direction, Load cartridges directly into magazine in conventional

TO UNLOAD MAGAZINE - Caution: Make certain barrel chamber is empty when unloading magazine. Pull bolt rearward and then push forward until cartridge is released from magazine. Lift cartridge from rifle. Repeat until magazine is empty.

SIGHTS - The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

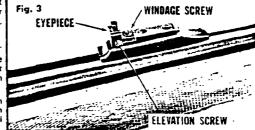
ELEVATION OR RANGE - If shots are too high, loosen elevation screw and lower rear sight eyepiece. If shots are too low, rear sight eveniece should be raised.

WINDAGE - The rear sight eyepiece may be moved left or right by loosening the windage screw. If rifle shoots to left, the rear sight eyepiece should be moved to right. Should rifle shoot to right, move rear sight eyepiece to left.

NOTE: Windage screw is located in front of the rear sight eyepiece.

CLEANING AND CARE - Caution: Make sure rifle is empty of live ammunition before cleaning. To make cleaning of barrel or bolt pasier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL - Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.



CLEANING OF BOLT - Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt - top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS - Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unknewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC.

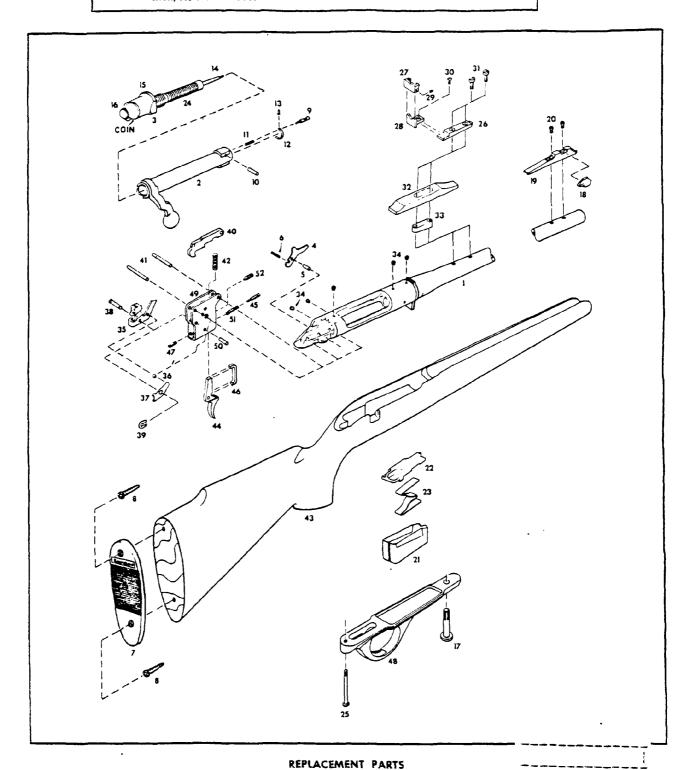
llion, New York, U.S.A.

service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602

MOHAWK 600



When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech bolts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

COMPONENT PARTS

MOHAWK 600

BOLT ACTION — HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

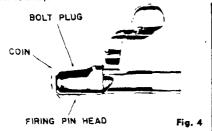
When ordering parts — Model No., Part No. and Part Name must be given.

w Part D. No.	NAME OF PART	List Proce	View No.	Part No.	NAME OF PART	List Price
	Barrel Assembly, 308 Win		35	91468	Safety Assembly	2.
	Bolt Assembly, 308 Win		36	23222	Safety Detent Ball	
15676	Bolt Plug	\$ 3.35	37	15368	Safety Detent Spring	
15412	Bolt Stop	.90	38	17043	Safety Pivot Pin	
24484	Bolt Stop Pin	.35	39	17044	Safety Snap Washer	
15413	Bolt Stop Pin Spring	.40	40	91470	Sear Safety Cam	1
15741	Butt Plate		41	24476	Sear Pin	
25410	Butt Plate Screw	.35	42	17047	Sear Spring	
17017	Ejector		43	32445	Stock Assembly	41
15852	Ejector, 222 Rem		44	90377	Trigger	2.
17676	Ejector Pin		45	17053	Trigger Adjustment Screw	
17019	Ejector Spring			91469	Trigger Assembly	13.
14669	Extractor		46	15436	Trigger Connector	
15850	Extractor, 222 Rem.		47	91128	Trigger Engagement Screw	
27340	Extractor Rivet		48	15437	Trigger Guard	1.
27342	Extractor Rivet, 222 Rem		49	26655	Trigger Housing Assembly	7
28600	Firing Pin Assembly		50	24477	Trigger Pin	
17022	Firing Pin Cross Pin		51	15400	Trigger Spring	
15653	Front Guard Screw		52	15481	Trigger Stop Screw	
15373	Front Sight				gger disp district	
28510	Front Sight Ramp					
28505	Front Sight Ramp Screw					
15433	Magazine		ł		SPECIAL ACCESSORIES	
15842	Magazine, 222 Rem				0. 20 C	
17056	Magazine Follower			26990	Sling Strap Assembly and Mountings Complete	12
16793	Magazine Follower, 222 Rem			20000	Includes:	
15742	Magazine Spacer, 222 Rem				, , , , , , , , , , , , , , , , , , ,	
17891	Magazine Spring			15356	Front Swivel Screw	
17983	Magazine Spring, 222 Rem		ļ	15358	Rear Swivel Screw	
15411	Main Spring			30855	Sling Strap Assembly 7/8"	5
17580	Rear Guard Screw			26555	Swivel Assembly, Q.D	3
14237	Rear Sight Base			15357	Front Swivel Nut	_
14238	Rear Sight Eyepiece			13337	Tront Switch Not	
15728	Rear Sight Leaf]			
14236						
14240	Windage Screw		1			
91043	Rear Sight Screw					
91043	Rear Sight Rib					
91042	Rear Sight Rib Spacer					
17034	Receiver Plug Screw					
15651	Reinforcing Screw					
13031	Hennorching Screw	.40				

DELIVERIES ARE FO.B. ILION, N. Y.

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

TO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see exploded view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

For instructions how to dress, ship and deliciously cook wild game, send for the Remington "Wild Game" Cookbook \$3.95 — Remington Sportsmen's Library, P.O. Box 432, Bridgeport, Conn. 06601.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS...MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly.

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IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

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All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

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Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

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Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

Form RD 6633 Rev. 477

Printed in U.S.A.

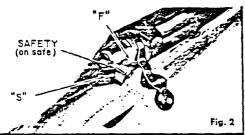
HIGH POWER CARBINE FIXED BOX MAGAZINE

монаwк - 600

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST





The Mohawk 600 is a light-weight, compact length carbine. In the 308 Win., 6mm Rem, and 243 Win, calibers, capacity of five (5) cartridges is possible — four (4) in the fixed magazine and one in the barrel chamber. In the 222 Rem, caliber, magazine capacity is five (5) cartridges.

ACTION — The Mohawk 600 includes a strong, steel shrouded bolt face and a jacket type bolt plug. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. The receiver is fitted with removable plug screws for receiver sights or telescope mounts.

STOCK — The full length Monte Carlo stock features a form fitting pistol grip and custom checkering. A sling strap, complete with mountings, is available as an accessory at extra cost.

CAUTION — While handling, carrying, loading or unloading rifle, make sure that muzzle is pointed in a safe direction.

TO PUT BOLT IN RIFLE — Align boit lugs to receiver, rotate safety forward and slide cocked boit into rifle.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop (located in left rear of bolt channel of receiver) with small, flat key or screw driver (Fig. 1). Allow bolt to slide back and disassemble as bolt stop is passed.

Fig. 2 SAFETY (Fig. 2) — Side lever type safety is located at right rear of receiver. Close bolt and rotate safety to rear stop position marked "S" on receiver. In this position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action. CAUTION: Before loading make sure barrel bore is clear — free of heavy oil, grease, or any obstruction. TO SINGLE LOAD — Raise bolt handle and pull bolt rearward to open action. With muzzle pointed in SAFE direction, load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action. Rotate safety to rear ON SAFE

TO UNLOAD BARREL CHAMBER — Point muzzle in SAFE direction. Rotate safety to forward FIRE position and raise bolt handle to unlock action. Pull bolt rearward until tip of bullet clears receiver. Lift cartridge from rifle.

TO LOAD MAGAZINE - Open bolt. Point muzzle in SAFE direction, Load cartridges directly into magazine in conventional manner.

TO UNLOAD MAGAZINE — Caution: Make certain barrel chamber is empty when unloading magazine. Pull bolt rearward and then push forward until cartridge is released from magazine. Lift cartridge from rifle. Repeat until magazine is empty. SIGHTS — The Mohawk 600 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE — If shots are too high, loosen elevation screw and lower rear sight eyepiece. If shots are too low, rear sight eyepiece should be raised.

WINDAGE — The rear sight eyepiece may be moved left or right by loosening the windage screw. If rifle shoots to left, the rear sight eyepiece should be moved to right. Should rifle shoot to right, move rear sight eyepiece to left.

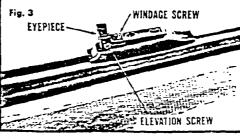
NOTE: Windage screw is located in front of the rear sight eyepiece.

CLEANING AND CARE — Caution: Make sure rifle is empty of live ammunition before cleaning. To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly ciled, soft cloth and clean from breech to muzzie. Scrub barrel bore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.

CLEANING OF BOLT — Brush face of bolt to remove shooting residue. Wide dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt — top and bottom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.



PLAINTIFFS EXHIBIT D-9

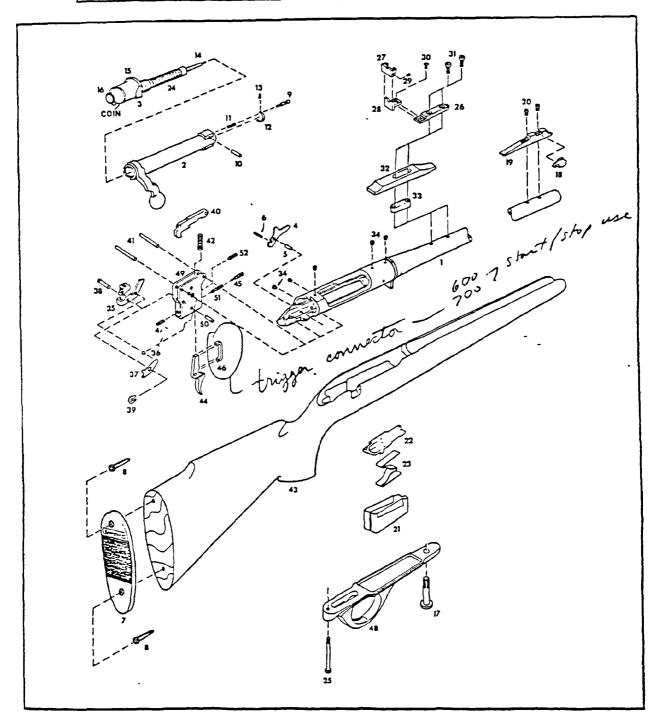
REMINGTON ARMS COMPANY, INC.

Ilion, New York, U.S.A.

iend all guns for factory . . . ce and inquiries or

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357 All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602

монаwк **600**



REPLACEMENT PARTS

When ordering parts specify model, 'caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech belts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

MOHAWK 600

BOLT ACTION - HIGH POWER CARBINE

308 Win., 222 Rem., 6mm Rem., 243 Win.,

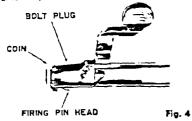
When ordering parts - Model No., Part No. and Part Name must be given.

Vi		NAME OF PART	List Price	View No.	fart No.	NAME OF PART	List Price
1		Barrel Assembly, 308 Win.		35	91468	Safety Assembly	\$ 2.6
2		Bolt Assembly, 308 Win.		36	23222	Safety Detent Ball	.4
3	15676	Boit Plug-		37	15368	Safety Detent Spring	.7
4	15412	Bolt Stop	1.05	38	17043	Safety Pivot Pin	.5
5	24484	Bolt Stop Pin		39	17044	Safety Snap Washer	.4
6	15413	Balt Stop Pin Spring	.50	40	91470	Sear Safety Carn	1.4
7	15741	Butt Plate		41	24476	Sear Pin	.4
8	25410	Butt Plate Screw		42	17047	Sear Spring	.4
9	17017	Ejector-		43	32445	Stock Assembly	47.5
	15852	Ejector, 222 Rem.		44	15435	Trigger	2.9
0	17676	Ejector Pin		45	17053	Trigger Adjustment Screw	.5
1	17019	Ejector Spring	.40	ļ	91469	Trigger Assembly	15.0
2	14669	Extractor		46	15436	Trigger Connector	.7
	15850	Extractor, 222 Rem.		47	91128	Trigger Engagement Screw	.4
3	27340	Extractor Rivet		48	15437	Trigger Guard	1.9
	27342	Extractor Rivet, 222 Rem.	.50	49	26655	Trigger Housing Assembly—————	7.2
5	28600	Firing Pin Assembly	13.85	50	24477	Trigger Pin	.4
	17022	Firing Pin Cross Pin-	.40	51	15400	Trigger Spring	• .4
7	15653	Front Guard Screw	.50	52	15481	Trigger Stop Screw-	
8	15373	Front Sight	1.65				
9	28510	Front Sight Ramp					
3	28505	Front Sight Ramp Screw	.40				
1	15433	Magazine	 2.3 5	1		SPECIAL ACCESSORIES	
	15842	Magazine, 222 Rem.	2.35	1			
2	17056	Magazine Follower	- 1.20		26990	Sling Strap Assembly and Mountings Complete	S 14.0
	16793	Magazine Follower, 222 Rem.	1.20	1		Includes:	
	15742	Magazine Spacer, 222 Rem.	.70	1			
3	17891	Magazine Spring	1.65		15356	Front Swivel Screw	.8
	17983	Magazine Spring, 222 Rem.		1	15358	Rear Swivel Screw	
4	15411	Main Spring-			30855	Sling Strap Assembly 7/8"	5.9
5	17580	Rear Guard Screw-	.50		26555	Swivel Assembly, Q.D.	3.6
5	14237	Rear Sight Base	- 1.20		15357	Front Swivel Nut	.5
7	14238	Rear Sight Eyepiece-	1.65				
3	15728	Rear Sight Leaf	.75				
9	14236	Elevation Screw	.40	}			
)	14240	Windage Screw-		1			
1	91043	Rear Sight Screw	.50				
2	91041	Rear Sight Rib	.50				
3	91042	Rear Sight Rib Spacer-	.60	}			
:	17034	Receiver Plug Screw	.40	1			
	15651	Reinforcing Screw					

DELIVERIES ARE F.O.B. ILION, N. Y.

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

TO COCK BOLT — Bolt must remain cock. a just into rifle, If bolt becomes "uncocked" firing head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see exploded view). Lift away trigger guard and stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wer weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worm or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads of reloaded ammunition.

For instructions how to dress, ship and deliciously cook wild game, send for the Remington "Wild Game" Cookbook \$3.95 — Remington Sportsmen's Library, P.O. Box 432, Bridgeport, Conn. 06601.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS., MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable snotgun barrels, please list on separate order form. This will speed up shoment.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly,

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly marked on gun package as well as on attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to factory with gun shipment.

Give full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will make possible a more accurate list of needed repairs.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date.

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging gums for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If five ammunition is included in package, shipment cannot be made by Insured Mail, All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

Form RD 6633 Rev. 378

Primed in U.S.A



Remington HIGH POWER CARBINE

350 REMINGTON MAGNUM FIXED BOX MAGAZINE

MODEL 600 MAGNUN

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST

MAGNUM Model 600 is, pound for pound, the most powerful carbine for big game hunting. This MAGNUM caliber model is an ideal brush gun and capable of downing the largest game on the North American Continent.

CAPACITY - of four (4) shots is possible, counting three cartridges in the fixed magazine and one in the barrel chamber.

ACTION — features the strong steel-shrouded bolt found in all Remington bolt action, high power rifles. For MAG-NUM accuracy, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A "Delrin" tang support also gives action added bearing in rear of stock.

MONTE CARLO STOCK - of two-color laminate design, contains the action and barrel. The use of select wood laminates, carefully joined, shaped and sealed, guarantees strength and rigidity for this MAGNUM design. The stock is finely checkered at grip and fore-arm, and protected overall with the new Du Pont RK-W hard wearing wood finish. A recoil pad at the butt and carrying strap with quick detachable swivels is standard equipment.

MAGNUM weight barrel - is free-floating and turned extra heavy to keep the MAGNUM loads on target. On this

barrel is mounted the "Delrin" ventilated rib with factory open sights.

TELESCOPE MOUNTING (Fig. 1)—Remington is introducing a raised barrel bracket on this new MAGNUM Model 600. This newly designed bracket, located between receiver and barrel, provides a recoil shoulder or shooting support for telescope base.

for standard eye relief, or telescopes mounted at the rear position, the receiver is drilled and tapped and fitted with removable plua screws.

With long eye relief mounts, the rear sight may be removed to locate bases at forward position. This forward mounting makes loading much easier, particularly during offhand shooting.

AFETY - (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Side lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" gun. When safety is ON SAFE balt handle cannot be raised to unlock and open action.

FIRE - Rotate safety with thumb to front stop position. Trigger can be pulled to fire gun. Bolt handle can be raised to open action.

Caution: Before firing make sure barrel is clear — free of neavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Puil bolt randle back to open action. Load cartridge into breech. Close bolt to champer cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL — Raise bolt handle to unlock action. Pull boit handle back carefully until builet tip clears receiver. Lift cartridge carefully from gun.

TO LOAD MAGAZINE—Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt torward until cartriage is released from magazine. Lift free cartriage from gun. Repeat until

magazine is empty SIGHTS— The Remington Model 600 is factory equipped with open sights. Windage or elevation adjustment may be made with rear sight. A small sight wrench is supplied. The front sight is "fixed" type, not adjustable for windage or elevation. Both sights are easily removed.

ELEVATION — Turn elevation screw to loasen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raise eyepiece for longer range or to raise built impact at target. With eyepiece lowered, range will shorten or bullet impact drop on target.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right move bullet impact on target to right. Moving to left will move

CLEANING AND CARE - Caution: Make sure gun is empty of live ammunition (before cleaning). To make cleaning

Fig. 2

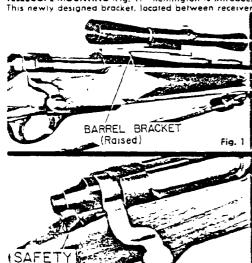
CLEANING AND CAKE — Caution: make sure gun is empty of live ammunition (before cleaning), of barrel or boit easier remove bolt from gun. Use a good petroleum solvent for cleaning of parts TO REMOVE BOLT (Fig. 3) — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is lacated in left rear of bott channel in receiver. Use small flat key or screw driver. Allow bott to slide back and disassemble as bott stop is passed.

lift bott from gun
TO PUT BOLT IN GUN—Simply align boit lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Nate- Bolt must remain "cocked". See To Cock Bolt (Institute of the Cock Bolt and Institute of the Cock Bolt and Institute of the Cocked Bolt and Institute of th into gun Note: Bolt must remain "cocked". See To Cock Bolt (CLEANING OF BOLT — Brush face of bolt to remove shooting) residue. Wipe dry and re-oil very lightly. To prevent unaues wear, lubricate cam surfaces at rear of bolt - top and bol-RELEASE tom. Additional care and cleaning of boil parts can be done

REMINGTON ARMS COMPANY, INC.







(on safe)



COMPONENT PAL S

Remington,

MODEL 600 MAGNUM

BOLT ACTION — HIGH POWER MAGNUM CARBINE

350 Remington Magnum

ALWAYS ORDER COMPONENTS BY PART NUMBER AND PART NAME

	. NAME OF PART	Part No	NAME OF PART
26684	Barrel Assembly, 350 Rem. Mag. (includes Bar-	17034	Receiver Plug Screw
	rel, Barrel Bracket, Barrel Stud (6), Receiver)	15651	Reinforcing Screw (not shown)
26707	Boit Assembly, 350 Rem. Mag. (includes Boit Boay Assembly and Boit Handle)	15488	Rib
26702	Bolt Final Assembly, 350 Rem. Mag. (includes	15417	Rib Screw
20/01	Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Extractor Rivet, Firing Pin	26795	Safety Assembly (includes Safety and Safety Thumbpiece)
	Assembly) (not shown)	21387	Recoil Pad
15409	Bolt Plug	25410	Recoil Pad Screw
15412	Bolt Stop	26850	Safety Detent Ball
24484	Boit Stop Pin	15432	Safety Detent Spring
15413	Bolt Stop Spring	17043	Safety Pivot Pin
17017	Ejector	17044	Safety Snap Washer
17676	Ejector Pin	26590	Sear and Safety Cam Assembly fincludes Sear
17019	Ejector Spring		Safety Cam)
15709	Extractor	24476	Sear Pin
27341	Extractor Rivet	17047	Sear Spring
15410	Firing Pin	15416	Sight Screw
26715	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Man Spring)	16968 26990	Sight Washer
17022	Firing Pin Cross Pin		15357 Front Swivel Nut
23321	Firing Pin Head	1	15356 Front Swivel Screw
15414	Front Guard Screw	(15358 Rear Swivel Screw .
27365	Front Sight Assembly (includes Front Sight and	1	26625 Sling Strap Assembly
	Front Sight Bead)		26555 Swivel Assembly, Q.D. (each)
15648	Magazine	27651	Stock Assembly (includes Recoil Pad, Recoil Pad Screw (2), and Stock)
17056	Magazine Follower	15883	Tang Support
17891	Magazine Spring	15435	Trigger
15411	Main Spring	17049	Trigger Adjusting Screw
17580	Rear Guard Screw	26730	Trigger Assembly (includes Trigger Housing
26841	Rear Sight Assembly (includes Rear Sight Elevation Screw, Rear Sight Base, Rear Sight Eyepiece, Rear Sight Leaf, Rear Sight Windage Screwi (not shown)		Sear and Safety Cam Assembly, Sear Spring Trigger, Trigger Adjusting Screw (2), Trigge Connector, Trigger Pin, Trigger Spring, Trig ger Stop Screw) (not shown)
15727	Rear Sight Base	15436	Trigger Connector
15733	Rear Signt Elevation Screw	15437	Trigger Guard
15726	Rear Signt Eyepiece	15429	Trigger Housing
15728	Rear Sight Leaf	24477	Trigger Pin
15418	Rear Sight Nut	17978	Trigger Spring
	Rear Sight Windage Screw	17053	Trigger Stop Screw
15732	Rear Sight Wrench (not shown)		

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DELIVERIES ARE FO.B. ILION, N. Y.

PARTS SUBJECT TO CHANGE WITHOUT NOTICE

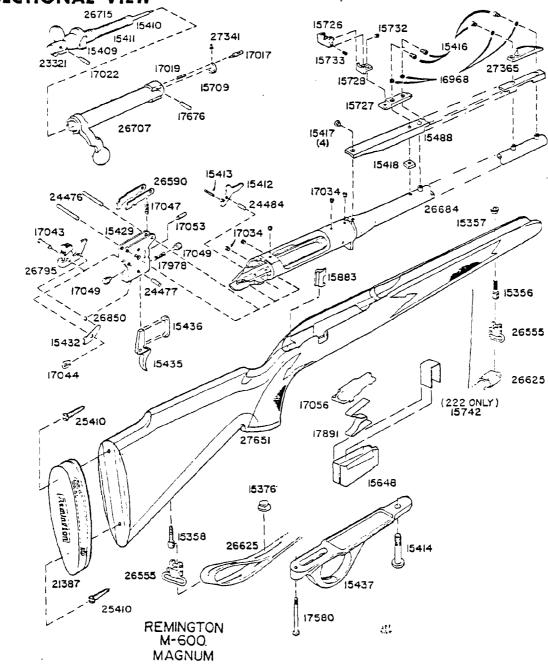
Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York

All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut

MODEL 600 MAGNUM

SECTIONAL VIEW



REPLACEMENT PARTS

When ardering parts specify model, colliber, part name and serial number of the gun.

NOJE The sale of barrel assembles and breach balts is restricted. When these parts are needed for registement, the arm must be returned to the

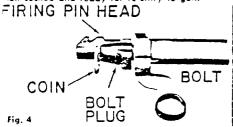
factory as the use of special looks and gauges is required to assure proper operation. All other parts will be shipped as expered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

CF 43

ILEANING (IF BARREL — Use lightly oiled, so — in and clean from breech to muzzle. Scrub ba — sore and cartridge chamber in barrel with a good bore solvent, if necessary. Wipe any and re-oil bare and chamber very lightly.

TO DISASSEMBLE BOLT PARTS — Remove bolt from gun. Pull firing pin head back until coin or similar piece can be inserted (Fig. 4). Then hold bolt handle and turn bolt plug at rear until firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in everse order.

(O COCK BOLT — Bolt must remain cocked to put into gun. If bolt becomes "uncocked" firing pin head will be forward and show as nearly lush to bolt plug at rear. To-cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking urface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is hen cocked and ready for re-entry to gun.



ACTION CLEANING — Action parts in stack will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stack, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock. When reassembling, be sure that bottom leg of magazine spring lies centrally between magazine box tabs. Magazine spring must rest on floor plate of trigger guard. Magazine can then be filled to full capacity of three (3) cartridges. Also assemble lang support to action (at rear) before reassembling action to stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prinis" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

Please read carefully)

When ordering parts — please order by part number and part name. Give also model name and number of gun, serial number if any), and state caliber or gauge. Please identify from the omponent parts picture, or section view.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the ame letter—this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. Dee shipping instructions concerning FACTORY SERVICE.

Parts will be furnished for discontinued models as long as the

supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders airect to:

REMINGTON ARMS COMPANY, INC.

PARTS DEPT.

ARMS SERVICE DIVISION

Ilion, New York

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that nust be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away arton.

All shipments should have forwarding and return address clearly narked on gun package as well as on attached letter.

for further improve service — please attach complete letter of information securely on outside of each package returned to the actory for repairs.

Please do not return gun accessories such as sling straps, quick elease swivels, special boots, covers, telescopes, mounts or any pecial equipment to the factory with the gun shipment.

Dive full details of the contents of the shipment — state whether omplete gun or part. List model name and model number, serial number of any), and caliber or gauge.

Dive full condition of contents — stock and fore-end damage lift iny), metal damage (if any), barrel bent or damaged (if any), arts missing, etc. A full description will enable us to more according test the needed repairs.

over only one subject in letter or order. Do not order spare

parts and give instructions on repair of a gun or guns in the same letter—this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner we can resnip your gun or parts at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Illion, New York

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Printed in U.S.A.

Form RD 5653

Remington



HIGH POWER RIFLES

FIXED BOX MAGAZINE

660

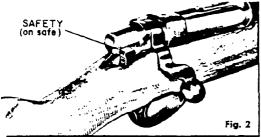
MODEL

MAGNUM

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST





The new Remington Models 660 and 660 MAGNUM are lightweight, compact length rifles. Capacity of five (5) cartridges is possible in the Model 660 — four (4) in the fixed magazine and one in the barrel chamber. Magazine capacity in the 222 caliber is five (5) cartridges. Capacity in the MAG-NUM model is four (4) cartridges — three (3) in the magazine and one in the barrel chamber.

ACTION — These models include a strong, steel shrouded, bolt face. In the MAGNUM model, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A "Delrin" tang support also gives the MAGNUM action added bearing in rear of stock.

STOCK — The full length Monte Carlo design features a form fitting pistol grip accentuated with black cap and white spacer. An attractive tip and spacer of the same material has been fitted to the fore-end. Custom checkering is applied and the entire stock protected by the tough Du Pont RK-W wood finish to add a lustrous appearance. On the MAGNUM model, a recoil pad and a carrying strap with quick detachable swivels are added as standard equipment.

The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. A jacket type bolt plug is an added feature on these models.

TO PUT BOLT IN GUN - Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

O REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY - (Fig. 2) Close bolt and rotate safety rearward to ON SAFE position. Side lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to fire rifle. When safety is ON SAFE bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire rifle. Bolt handle can be raised

Caution: Before firing make sure barrel bare is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL - Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNLOAD MAGAZINE - Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until magazine is empty.

SIGHTS — The Remington Model 660 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE - The rear sight may be raised or lowered by adjusting the notched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise bullet impact at target.

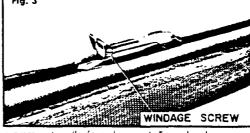
WINDAGE—The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move bullet impact at target to right.

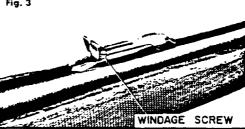
Note: The windage screw is located beneath the eyepiece.

CLEANING AND CARE - Caution: Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL - Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bore and cartidge chamber in barrel with a good bare salvent, if necessary. Wipe dry and re-oil bare and chamber very lightly. LEANING OF BOLT — Brush face of bolt to remove shooting residue. Wipe dry and re-ail very lightly. To prevent undue wear, lubricate cam surfaces at rear of balt - top and bottom. Additional care and cleaning of balt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt, Pull firing pin head back until coin or similar piece can be inserted in slat near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.





REMINGTON ARMS COMPANY, INC.

llion, New York, U.S.A.



MODEL 660 AND MAGNUM

BOLT ACTION—HIGH POWER RIFLES

308 Win., 222 Rem., 6MM Rem., 243 Win., 350 Rem. Mag., 6.5MM Rem. Mag.

When ordering parts - Model No., Part No. and Part Name must be given.

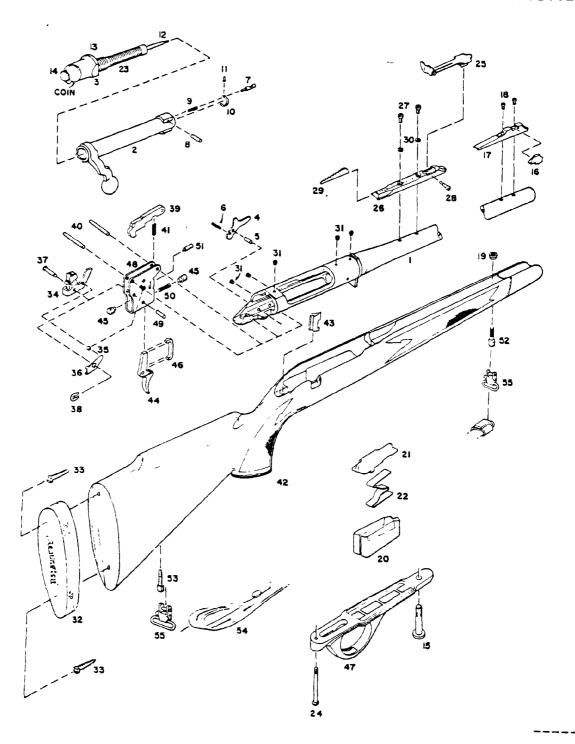
to.	Part Na.	NAME OF PART	View No.		NAME OF PART
T	29860	Barrel Assembly, 308 Win. (includes Barrel,	22	17891	Magazine Spring
		Barrel Bracket, Receiver)		17983	Magazine Spring, 222 Rem.
	29861	Barrel Assembly, 222 Rem.	23	15411	Main Spring
	29863	Barrel Assembly, 6MM Rem.	24	17580	Rear Guard Screw
ı	29865	Barrel Assembly, 243 Win.	25	24525	Rear Sight Assembly (includes Rear Sight Collar,
l	29866	Barrel Assembly, 6.5 Rem. Mag			Rear Sight Eyepiece, Rear Sight Leaf, Rear
1	29867	Barrel Assembly, 350 Rem. Mag.			Sight Windage Screw)
I	29870	Boit Assembly, 308 Win. (includes Bolt Body As-	26	25313	Rear Sight Base
l	-, -, -	sembly and Bolt Handle)	27	16023	Rear Sight Base Screw
ľ	29871	Bolt Assembly, 222 Rem.	28	16456	Rear Sight Screw
l	29873	Balt Assembly, 6.5 Rem. Mag., 350 Rem. Mag.	29	28095	Rear Sight Step (selected sizes)
١	29890	Bolt Final Assembly, 308 Win. (includes Bolt	30	16968	Rear Sight Washer
ĺ		Assembly, Ejector, Ejector Pin, Ejector Spring,	31	17034	Receiver Plug Screw
t		Extractor, Extractor Rivet, Firing Pin Assembly)	32	21386	Recail Pad, Magnum Caliber
ı	29891	Bolt Final Assembly, 222 Rem.	33	25410	Recoil Pad Screw, Magnum Caliber
1	29893	Balt Final Assembly, 6.5 Rem. Mag., 350 Rem.	33	15651	Reinforcing Screw
		Mag.	34	26795	Safety Assembly (includes Safety and Safety
	15676	Boit Plug	34	40/73	Thumbpiece)
1	15412	Bolt Stop	35	26850	Safety Detent Ball
ļ	24484	Bolt Stop Pin	36	15432	· · · · · · · · · · · · · · · · · · ·
١	15413	Bolt Stop Spring	37	17043	Safety Detent Spring
	15741	Butt Plate	I -	1	
1	25410	Butt Plate Screw	38	17044	Safety Snap Washer
1			39	15666	Sear Safety Cam
1	14390	Butt Plate Spacer	40	24476	Sear Pin
١	17017	Ejector	41	17047	Sear Spring
l	15852	Ejector, 222 Rem.	1	29835	Stock Assembly (includes Butt Plate, Butt Plate
1	17676	Ejector Pin	1		Screw (2), Butt Plate Spacer, Fore-end Tip,
1	17019	Ejector Spring	1		Fore-end Tip Plug, Fore-end Tip Spacer, Grip
1	16254	Extractor	ł		Cap, Grip Cap Inlay, Grip Cap Screw, Grip Cap Spacer, Reinforcing Screw (2), Stock)
1	15850	Extractor, 222 Rem.	42	29880	_
l	15709	Extractor, 6.5 Rem. Mag., 350 Rem. Mag.	42	27000	Stock Assembly, Magnum Caliber (includes Fore- end Tip, Fore-end Tip Plug, Fore-end Tip
١	27340	Extractor Rivet	1	•	Spacer, Grip Cap, Grip Cap Inlay, Grip Cap
	27342	Extractor Rivet, 222 Rem.	į		Screw, Grip Cap Spacer, Recoil Pad, Recoil
ł	27341	Extractor Rivet, 6.5 Rem. Mag., 350 Rem. Mag.	1		Pad Screw (2), Front Swivel Nut, Reinforcing
1	15410	Firing Pin	1		Screw (2), Stock)
İ	28600	Firing Pin Assembly (includes Bolt Plug, Firing	43	15883	Tang Support, Magnum Caliber
	28000	Pin, Firing Pin Cross Pin, Firing Pin Head,	44	15435	Trigger
ł		Main Spring)	45	17049	Trigger Adjusting Screw
1	17022	Firing Pin Cross Pin	l	26730	
	15673	Firing Pin Head	1		Safety Snap Washer, Sear Safety Cam, Sear
1	15653	Frant Guard Screw	ł		Spring, Trigger, Trigger Adjusting Screw (2)
1	15373	Front Sight	}		Trigger Connector, Trigger Pin, Trigger Spring,
			١		Trigger Stop Screw)
-	28510	Front Sight Ramp	46	15436	Trigger Connector
١	28505	Front Sight Ramp Screw	47	15437	Trigger Guard
	15357	Front Swivel Nut	48	15429	Trigger Housing
	14391	Grip Cap	49	24477	Trigger Pin
	15390	Grip Cap Inlay	50	17978	Trigger Spring
	15757	Grip Cap Screw	51	17053	Trigger Stop Screw
	14392	Grip Cap Spacer	1		
-	15433	Magazine			SLING STRAP EQUIPMENT
	15842	Magazine, 222 Rem.			
	15648	Magazine, 6.5 Rem. Mag., 350 Rem. Mag.		26990	Sling Strap Assembly and Mountings Complete
į	17056	Magazine Follower	İ		Includes:
	16793	Magazine Follower, 222 Rem.	52	15356	
	15667	Magazine Follower, 6.5 Rem. Mag., 350 Rem.	53	15358	
		Mag	54	26625	
			55	26555	
Į	15742	Magazine Spacer, 222 Rem.			

DELIVERIES ARE FOB. ILION, N Y.

PARTS AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Ilion, New York 13357 All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602 MODEL 660 AND MAGNUM



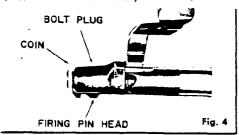
REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech boits is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to clase dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

O COCK BULT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being teep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on ocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. tolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view), Lift away trigger guard and stock. Note: MAGNUA action may require added pressure to dislodge from custom-bedded stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

Please read carefully)

VHEN ORDERING PARTS MODEL NUMBER, PART NUMBER and 'ART NAME MUST BE GIVEN. Give also serial number (if any), and tate caliber or gauge and choke needed. Please identify from the amponent parts, picture or section view. When ordering interhangeable shotgun barrels, please list on separate order form. his will speed up shipment to you.

over only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter - this delays service.

'lease do not ship sample parts to Firearms Factory unless it is imcassible to identify from the Parts List or Instruction Folder. See hipping instructions concerning FACTORY SERVICE. The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders.
Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK 13357

lease package carefully when shipping firearms to factory. Use ilenty of cushioning material to prevent movement of gun or gun iarts in package during transit.

flease do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be ireally speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly narked on gun package as well as on attached letter.

a further improve service — please attach complete letter of infornation securely on outside of each package returned to the factory or repairs.

'lease do not return gun accessories such as sling straps, quick elease swivels, special boots, covers, telescopes, mounts or any pecial equipment to the factory with the gun shipment.

Five full details of the contents of the shipment — state whether omplete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Sive full condition of contents — stock and fore-end damage (if iny), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. A full description will enable us to more accurately list ne needed repairs.

over only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

rinted in U.S.A.

Form RD 5733

Remington

. If a

HIGH POWER RIFLES FIXED BOX MAGAZINE

MODEL 660 MAGNUM

BOLT ACTION REPEATER

INSTRUCTION FOLDER and PARTS LIST



SAFETY (on safe) Fig. 2

Remington Models 660 and 660 MAGNUM are lightweight, compact length rifles. Capacity of five cartridges is possible in the Model 660 - four (4) in the fixed magazine and one in the barrel chamber. Magazine capacity in the 222 caliber is five (5) cartridges. Capacity in the MAG-NUM model is four (4) cartridges - three (3) in the magazine and one in the barrel chamber.

ACTION — These models include a strong, steel shrouded, bolt face. In the MAGNUM model, the action is custom-bedded in a rugged, moisture resistant, laminated stock. A "Delrin" tang support also gives the MAGNUM action added bearing in rear of stock.

STOCK — The full length Monte Carlo design features a form fitting pistol grip accentuated with black cap and white spacer. An attractive tip and spacer of the same material has been fitted to the fore-end. Custom checkering is applied and the entire stock protected by the tough Du Pont RK-W wood finish to add a lustrous appearance. On the MAGNUM model, a recoil pad and a carrying strap with quick detachable swivels are added as standard equipment.

The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt with close fitting handle can be easily removed for takedown purposes. A jacket type bolt plug is an added feature on these models.

TO PUT BOLT IN GUN - Simply align bolt lugs to enter receiver properly, then rotate safety forward. Push bolt forward and

into gun. Note: Balt must remain "cocked". See To Cock Balt.

TO REMOVE BOLT — Push safety forward to unlock balt and raise balt handle. Pull balt rearward. Press down on front of balt stop. Balt stop is located in left rear of balt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun. SAFETY (Fig. 2) - Close bolt and rotate safety to rear stop position marked "S" on receiver. Side lever type safety is

located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and boit handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bare is clear — free of heavy oil, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close boilt to chamber cartridge and lower boilt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL - Raise bolt handle to unlock action. Pull bolt handle back carefully until bullet tip clears receiver Lift cartridge carefully from rifle.

TO LOAD MAGAZINE - Open bolt and load cartridges directly into magazine.

TO UNIOAD MAGAZINE — Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle. Repeat until

SIGHTS — The Remington Model 660 is factory equipped with open sights (Fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not ad-Justable for windage or elevation.

ELEVATION OR RANGE — The rear sight may be raised or lowered by adjusting the notched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise bullet impact at target.

WINDAGE—The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move bullet impact at target to right.

Note: The windage screw is located beneath the eyepiece.

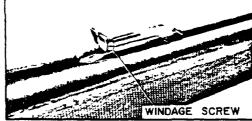
CLEANING AND CARE - Caution: Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL -- Use lightly oiled, soft cloth and clean from breech to muzzle. Scrub barrel bare and cartridge chamber in barrel with a good bare solvent, if necessary. Wipe dry and re-oil bare and chamber very lightly. CLEANING OF BOLT — Brush face of balt to remove shooting residue. Wipe dry and re-oil very lightly. To prevent undue wear, lubricate cam surfaces at rear of bolt - top and bottom. Additional care and cleaning of bolt parts can be done, if necessary

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn bolt plug at rear until entire firing

I WINDAGE SCREW

pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.



REMINGTON ARMS COMPANY, INC.

Ilion, New York, U.S.A.

MODEL 660 AND MAGNUM

BOLT ACTION — HIGH POWER RIFLES

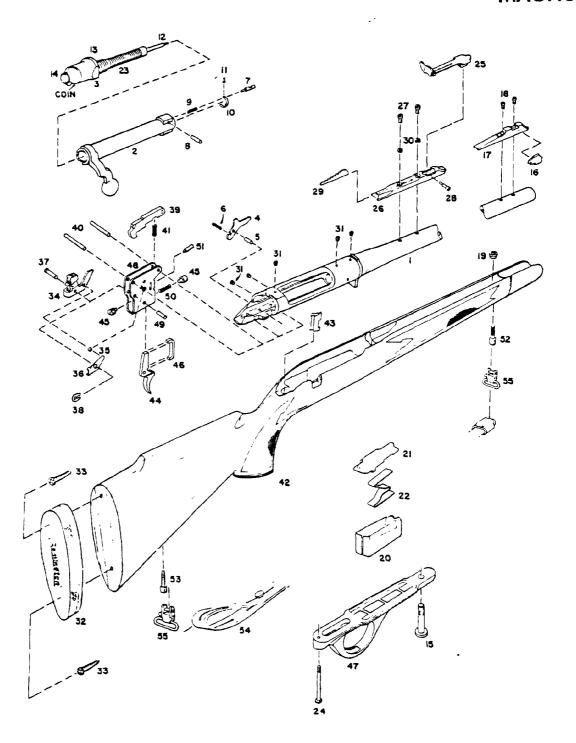
308 Win., 222 Rem., 6MM Rem., 243 Win., 350 Rem. Mag., 6.5MM Rem. Mag.

When ordering parts --- Model No., Part No. and Part Name must be given.

No.	Part Ne.	NAME OF PART	Viev No		NAME OF PART
T	29860	Barrel Assembly, 308 Win. (includes Barrel,	22	17891	Magazine Spring
-		Barrel Bracket, Receiver)	- 1	17983	Magazine Spring, 222 Rem.
1	29861	Barrel Assembly, 222 Rem.	23	15411	Main Spring
	29863	Barrel Assembly, 6MM Rem.	24	17580	Rear Guard Screw
	29865	Barrel Assembly, 243 Win.	25	24525	Rear Sight Assembly (includes Rear Sight Collar,
	29866	Barrel Assembly, 6.5 Rem. Mag.			Rear Sight Eyepiece, Rear Sight Leaf, Rear
	29867	Barrel Assembly, 350 Rem. Mag.	- [Sight Windage Screw)
	29870	Bolt Assembly, 308 Win. (includes Bolt Body As-	26	25313	Rear Sight Base
		sembly and Bolt Handle)	27	16023	Rear Sight Base Screw
	29871	Bolt Assembly, 222 Rem.	28	16456	Rear Sight Screw
	29873	Bolt Assembly, 6.5 Rem. Mag., 350 Rem. Mag.	29	28095	Rear Sight Step (selected sizes)
	29890	Bolt Final Assembly, 308 Win. (includes Bolt	30	16968.	Rear Sight Washer
		Assembly, Ejector, Ejector Pin, Ejector Spring,	31	17034	Receiver Plug Screw
		Extractor, Extractor Rivet, Firing Pin Assembly)	32	21386	Recoil Pad, Magnum Caliber
	29891	Bolt Final Assembly, 222 Rem.	33	25410	Recoil Pad Screw, Magnum Caliber
	29893	Bolt Final Assembly, 6.5 Rem. Mag., 350 Rem.		15651	Reinforcing Screw
		Mag.	34	26795	Safety Assembly (includes Safety and Safety
	15676	Bolt Plug	-		Thumbpiece)
	15412	Bolt Stop	35	26850	Safety Detent Ball
	24484	Bolt Stop Pin	36	15432	Safety Detent Spring
	15413	Balt Stop Spring	37	17043	Safety Pivot Pin
	15741	Butt Plate	38	17044	Safety Snap Washer
	25410	Buit Plate Screw	39	15666	Sear Safety Cam
	14390	Buit Plate Spacer	40	24476	Sear Pin
	17017	Ejector	41	17047	Sear Spring
	15852	Ejector, 222 Rem	"	29835	Stack Assembly (includes Butt Plate, Butt Plate
	17676	Ejector Pin		27000	Screw (2), Butt Plate Spacer, Fore-end Tip,
	17019	Ejector Spring			Fore-end Tip Plug, Fore-end Tip Spacer, Grip
	16254	Extractor	Ì		Cap, Grip Cap Inlay, Grip Cap Screw, Grip
	15850	Extractor, 222 Rem.			Cap Spacer, Reinforcing Screw (2), Stock)
	15709	Extractor, 6.5 Rem. Mag., 350 Rem. Mag.	42	29880	Stock Assembly, Magnum Caliber (includes Fore
١	27340	Extractor Rivet	1		end Tip, Fore-end Tip Plug, Fore-end Tip
١	27342	Extractor Rivet, 222 Rem.			Spacer, Grip Cap, Grip Cap Inlay, Grip Cap Screw, Grip Cap Spacer, Recoil Pad, Recoi
	27341	Extractor Rivet, 6.5 Rem. Mag., 350 Rem. Mag.			Pad Screw (2), Front Swivel Nut, Reinforcing
	15410	Firing Pin			Screw (2), Stock)
	28600	Firing Pin Assembly (includes Bolt Plug, Firing	43	15883	Tang Support, Magnum Caliber
	10000	Pin, Firing Pin Cross Pin, Firing Pin Head,	44	15435	Trigger
		Main Spring)	45	17049	Trigger Adjusting Screw
	17022	Firing Pin Cross Pin		26730	Trigger Assembly (includes Trigger Housing
١	15673	Firing Pin Head	Ì		Safety Snap Washer, Sear Safety Cam, Sea
	15653	Front Guard Screw	ŀ	•	Spring, Trigger, Trigger Adjusting Screw (2)
l	15373	Front Sight		ì	Trigger Connector, Trigger Pin, Trigger Spring Trigger Stop Screw)
	28510	Front Sight Ramp	46	15436	. Trigger Connector
	28505	Front Sight Ramp Screw	47	15437	Trigger Guard
	15357	Front Swivel Nut	48	15429	Trigger Housing
	14391	Grip Cap	49	24477	
	15390	Grip Cap Inlay	50	17978	Trigger Pin
	15757	Grip Cap Screw	i i	l	Trigger Spring
	14392	Grip Cap Spacer	51	17053	Trigger Stop Screw
	15433	Magazine		1	
	15842	Magazine, 222 Rem.	-	1	SLING STRAP EQUIPMENT
	15648			26990	Sling Strap Assembly and Mountings Complete
		Magazine, 6.5 Rem. Mag., 350 Rem. Mag.)]	
-	17056	Magazine Follower		1505/	Includes:
	16793	Magazine Follower, 222 Rem.	52	15356	Front Swivel Screw
	15667	Magazine Follower, 6.5 Rem. Mag., 350 Rem.	53	15358	Rear Swivel Screw
-			54	26625	Sling Strap Assembly 7/8"
-	15742		55	26555	Swivel Assembly, Q.D.

Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC. Arms Service Division Illion, New York 13357 All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Connecticut 06602 MODEL 660 AND MAGNUM



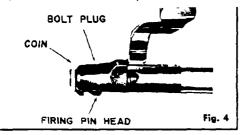
REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech balts is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

TO COCK BOLT — Bult must remain cacked to put into rifle. If bult becames "uncocked" firing pin head will be forward and show as being Jeep inside bult plug at rear. To cock bult, hold firing pin head firmly to prevent movement; then turn bult with handle. Bult will cam on cocking surface (beneath handle) against firing pin head. Continue turning bult handle until cocking notch on rear engages firing pin head. Bult is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean longer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock. Note: MAGNUM action may require added pressure to dislodge from custom-bedded stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with ail. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS.... MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or section view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment to you.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK 13357

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

lease do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be preatly speeded if properly packaged in a throw-away carton.

vil shipments should have forwarding and return address clearly narked on gun package as well as on attached letter.

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lease do not return gun accessories such as sling straps, quick elease swivels, special boots, covers, telescopes, mounts or any pecial equipment to the factory with the gun shipment.

ave full details of the contents of the shipment — state whether amplete gun or part. List model name and model number, serial umber (if any), and caliber or gauge.

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over only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages,

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

inted in U.S.A.

Rev 168 form RD 5733

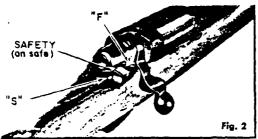
Remington HIGH POWER RIFLES FIXED BOX MAGAZINE

BOLT ACTION REPEATER

MODEL 660 MAGNUM

INSTRUCTION FOLDER and PARTS PRICE LIST





The new Remington Models 660 and 660 MAGNUM are lightweight, compact length rifles. Capacity of five (5) cartridges is possible in the Model 660 - four (4) in the fixed magazine and one in the barrel chamber. Magazine capacity in the 222 caliber is five (5) cartridges. Capacity in the MAG-NUM model is four (4) cartridges - three (3) in the magazine and one in the barrel chamber.

ACTION — These models include a strong, steel shrouded, balt face. In the MAGNUM model, the action is custom-bed-ded in a rugged, moisture resistant, laminated stock. A "Delrin" tang support also gives the MAGNUM action added bearing in rear of stock.

STOCK — The full length Monte Carlo design features a form fitting pistor grip accentrated with black cap and white spacer. An attractive tip and spacer of the same material has been fitted to the fore-end. Custom checkering is applied and the entire stock protected by the tough Du Pant RK-W wood finish to add a lustrous appearance. On the MAGNUM model, a recoil pad and a carrying strap with quick detachable swivels are added as standard equipment.

The receiver is fitted with removable plug screws for receiver sights or telescope mounts. A solid piece bolt-with close fitting handle can be easily removed for takedown purposes. A jacket type bolt plug is an added feature on these models.

TO PUT BOLT IN GUN - Simply align bolt lugs to enter receiv-

Fig. 2 | er properly, then rotate safety forward. Push bolt forward and into gun. Note: Bolt must remain "cocked". See To Cock Bolt.

TO REMOVE BOLT — Push safety forward to unlock bolt and raise bolt handle. Pull bolt rearward. Press down on front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver (Fig. 1). Use small flat key or screw driver. Allow bolt to slide back and disassemble as bolt stop is passed; lift bolt from gun.

SAFETY (Fig.2) — Close bolt and rotate safety to rear stop position marked "5" on receiver, Side lever type safety is located at right rear of receiver. With safety in rear stop (ON SAFE) position, trigger cannot be pulled to fire rifle and bolt handle cannot be raised to unlock and open action.

FIRE — Rotate safety to forward stop position marked "F" on receiver. Trigger can be pulled to fire rifle and bolt handle can be raised to open action.

Caution: Before firing make sure barrel bore is clear — free of heavy all, grease, or any obstruction.

TO SINGLE LOAD - Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load cartridge into breech. Close bolt to chamber cartridge and lower bolt handle to lock action closed. Rotate safety to rear stop, ON SAFE position.

TO UNLOAD BARREL - Raise bolt handle to unlock action. Pull balt handle back carefully until builet tip clears receiver. Lift cartridge carefully from rifle.

TO LOAD MAGAZINE - Open boit and load cartridges directly into magazine.

TO UNLOAD MAGAZINE - Caution: Make certain barrel is empty when unloading magazine. Pull bolt to rear carefully. Then push bolt forward until cartridge is released from magazine. Lift free cartridge from rifle, Repeat until magazine is empty.

SIGHTS — The Remington Model 660 is factory equipped with open sights (fig. 3). Windage or elevation adjustment may be made with rear sight. The front sight is "fixed" type, not adjustable for windage or elevation.

ELEVATION OR RANGE - The rear sight may be raised or lowered by adjusting the notched sight step beneath the rear eyepiece. The elevation of the rear sight will increase range or raise builet impact at target.

WINDAGE—The rear sight eyepiece may be moved to the left by turning the windage screw clockwise. By turning the windage screw counter clockwise the rear sight eyepiece may be moved to the right. This will move built impact at target to right.

Note: The windage screw is located beneath the eyepiece.

CLEANING AND CARE — Caution: Make sure rifle is empty of live ammunition (before cleaning). To make cleaning of barrel or bolt easier remove bolt from rifle. (See Fig. 1). Use a good petroleum solvent for cleaning of parts.

CLEANING OF BARREL — Use lightly giled, soft cloth and clean from breech to muzzle. Scrub barrel bare and carridge chamber in barrel with a good bore solvent, if necessary. Wipe dry and re-oil bare and chamber very lightly. CLEANING OF BOLT - Brush face of bolt to remove shooting residue. Wipe dry and re-oil very lightly, To prevent undue wear, lubricate cam surfaces at rear of bolt — top and battom. Additional care and cleaning of bolt parts can be done, if necessary.

TO DISASSEMBLE BOLT PARTS — Remove bolt. Pull firing pin head back until coin or similar piece can be inserted in slot near back edge of firing pin head (Fig. 4). Then hold bolt handle and turn balt plug at rear until entire firing pin assembly can be unscrewed and removed from bolt assembly. Reassemble in reverse order.

REMINGTON ARMS COMPANY, INC. ...

Ilion, New York, U.S.A.

MODEL 660

MAGNUM

BOLT ACTION - HIGH POWER RIFLES

308 Win., 222 Rem., 6MM Rem., 243 Win., 350 Rem. Mag., 6.5MM Rem. Mag.

When ordering parts - Model No., Part No. and Part Name must be given.

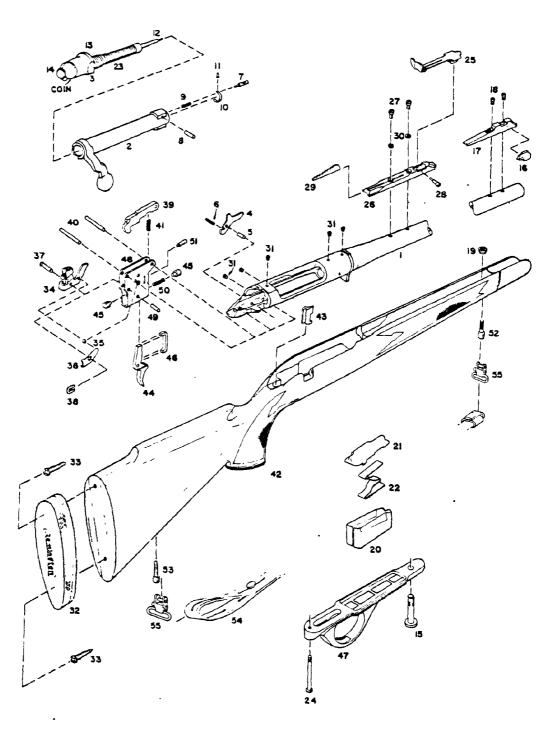
w 9.	Part No.	NAME OF PART	List Price	No.		NAME OF PART	F _T
T	29860	Barrel Assembly, 308 Win. (includes Barrel,)	22	17891	Magazine Spring	\$;
1		Barrel Bracket, Receiver)	ļ	l	17983	Magazine Spring, 222 Rem.	
1	29861	Barrel Assembly, 222 Rem.		23	15411	Main Spring	
ı	29863	Barrel Assembly, 6MM Rem.		24	17580	Rear Guard Screw	
	29865	Barrel Assembly, 243 Win,		25	24525	Rear Sight Assembly (includes Rear Sight Collar,	
	29866	Barrel Assembly, 6.5 Rem. Mag.		1 - 1	14010	Rear Sight Eyepiece, Rear Sight Leaf, Rear	
	29867	Barrel Assembly, 350 Rem. Mag.		1		Sight Windage Screw)	:
	29870	Bolt Assembly, 308 Win. (includes Bolt Body As-	Price on application	26	25313	Rear Sight Base	
	1,070	sembly and Bolt Handle)	- 0 0	27	16023	Rear Sight Base Screw	
	29871	Bolt Assembly, 222 Rem.	, a d	28	16456	Rear Sight Screw	
	29873	Boit Assembly, 6.5 Rem. Mag., 350 Rem. Mag.	_ ₹	29	28095	Rear Sight Step (selected sizes)	
	29890			30	16968		
	29670	Bolt Final Assembly, 308 Win. (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring,		1 - 1		Rear Sight Washer	
		Extractor, Extractor Rivet, Firing Pin Assembly)		31	17034	Receiver Plug Screw	
	29891	Bolt Final Assembly, 222 Rem.		32	21386	Recoil Pad, Magnum Caliber	
	29893.			33	25410	Recoil Pad Screw, Magnum Caliber	
	27073.	Boit Final Assembly, 6.5 Rem. Mag., 350 Rem.	1	1 1	15651	Reinforcing Screw	
	15676		\$ 2.40	34	26795	Safety Assembly (includes Safety and Safety	
	15412					Thumbpiece)	
	_	Bolt Stop	.35	35	26850	Safety Detent Ball	
	24484	Bolt Stop Pin	.25	36	15432	Safety Detent Spring	
	15413	Balt Stop Spring	.25	37	17043	Safety Pivot Pin	
	15741	Butt Plate	.60	38	17044	Safety Snap Washer	
	25410	Butt Plate Screw	.25	39	15666	Sear Safety Cam	
	14390	Butt Plate Spacer	.25	40	24476	Sear Pin	
	17017	Ejector	.55	41	17047	Sear Spring	
	15852	Ejector, 222 Rem.	.90	~ '			
	17676	Ejector Pin	.25	} }	29835	Stock Assembly (includes Butt Plate, Butt Plate Screw (2), Butt Plate Spacer, Fore-end Tip,	
	17019	Ejector Spring	.25	l j		Fore-end Tip Plug, Fore-end Tip Spacer, Grip	
	16254			1 1		Cap, Grip Cap Inlay, Grip Cap Screw, Grip	
		Extractor	1.35]		Cap Spacer, Reinforcing Screw (2), Stock)	3
	15850	Extractor, 222 Rem.	1.35	42	29880	Stock Assembly, Magnum Caliber (includes Fore-	
	15709	Extractor, 6.5 Rem. Mag., 350 Rem. Mag.	1.35	-		end Tip, Fore-end Tip Plug, Fore-end Tip	
	27340	Extractor Rivet	.25	1	•	Spacer, Grip Cap, Grip Cap Inlay, Grip Cap	
	27342	Extractor Rivet, 222 Rem.	.35	1 1		Screw, Grip Cap Spacer, Recoil Pad, Recoil	
	27341	Extractor Rivet, 6.5 Rem. Mag., 350 Rem. Mag.	.25	1 1		Pad Screw (2), Front Swivel Nut, Reinforcing	
	15410	Firing Pin	2.70	ا ۱۰	1 5000	Screw (2), Stock)	5
	28600	Firing Pin Assembly (includes Bolt Plug, Firing		43	15883	Tang Support, Magnum Caliber	
		Pin, Firing Pin Cross Pin, Firing Pin Head,		44	15435	Trigger	
		Main Spring)	7.50	45	17049	Trigger Adjusting Screw	
	17022	Firing Pin Cross Pin	.25		14714	Trigger Adjusting Screw, Front	
	15673			1 1	26730	Trigger Assembly (includes Trigger Housing,	
		Firing Pin Head	1.00	1		Safety Snap Washer, Sear Safety Cam, Sear	
	15653	Front Guard Screw	.25	1 1		Spring, Trigger, Trigger Adjusting Screw (2),	
	15373	Front Sight	.90			Trigger Connector, Trigger Pin, Trigger Spring,	
	28510	Front Sight Ramp	1.50	1	15424	Trigger Stop Screw)	
	28505	Front Sight Ramp Screw	.25	46	15436	Trigger Connector	
	15357	· · · · · · · · · · · · · · · · · · ·		47	15437	Trigger Guard	
		Front Swivel Nut	.25	48	15429	Trigger Housing	
	14391	Grip Cap	.25	49	24477	Trigger Pin	
	15390	Grip Cap Inlay'	.25	50	17978	Trigger Spring	
	15757	Grip Cap Screw	.25	51	17053	Trigger Stop Screw	
	14392	Grip Cap Spacer	.25	1 1			
	15433			1 1		SLING STRAP EQUIPMENT	
		Magazine	.90				
	15842	Magazine, 222 Rem	.90	1	26990	Sling Strap Assembly and Mountings Complete	
	15648	Magazine, 6.5 Rem. Mag., 350 Rem. Mag	1.20			Includes:	
	17056	Magazine Fallower	.60	52	15356	Front Swivel Screw	
	16793	Magazine Follower, 222 Rem	.60	53	15358	Rear Swivel Screw	
	15667	Magazine Fallower, 6.5 Rem. Mag., 350 Rem.		54	26625		
		Mag	.60	55		Sling Strap Assembly 7/8"	
	15742	Magazine Spacer, 222 Rem.	.35	ן כנ	26555	Swivel Assembly, Q.D	
				. 1	15357	Front Swivel Nut	

DELIVERIES ARE FO B. ILION, N. Y.

PARTS' AND PRICES SUBJECT TO CHANGE WITHOUT NOTICE

Send all guns for factory service and inquiries on service and parts to

REMINGTON ARMS COMPANY, INC. Arma Service Division Ilion, New York 13357 All other inquiries are to be addressed to REMINGTON ARMS COMPANY, INC. Bridgeport, Cannecticut 06602 MODEL 660 AND MAGNUM



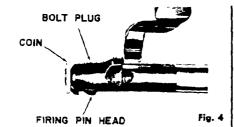
REPLACEMENT PARTS

When ordering parts specify model, caliber, part name and serial number of the gun.

NOTE: The sale of barrel assemblies and breech boits is restricted. When these parts are needed for replacement, the arm must be returned to the

factory as the use of special tools and gauges is required to assure proper operation. All other parts will be shipped as ordered but, since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IO COCK BOLT — Bolt must remain cocked to put into rifle. If bolt becomes "uncocked" firing pin head will be forward and show as being deep inside bolt plug at rear. To cock bolt, hold firing pin head firmly to prevent movement; then turn bolt with handle. Bolt will cam on cocking surface (beneath handle) against firing pin head. Continue turning bolt handle until cocking notch on rear engages firing pin head. Bolt is then cocked and ready for re-entry.



ACTION CLEANING — Action parts in stock will remain clean langer if very little oil is used. Trigger adjustment is sealed at factory. This adjustment provides proper amount of trigger pull and weight. Therefore, removal of stock is not recommended unless for care or replacement of parts. If necessary to remove stock, unscrew both front and rear guard screws (see sectional view). Lift away trigger guard and stock, Note: MAGNU/ action may require added pressure to disladge from custom-bedded stock.

HANDLING — Oil-wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove any excess oil for best results. Use dry graphite if necessary to lubricate working parts.

INSTRUCTIONS FOR ORDERING PARTS

(Please read carefully)

WHEN ORDERING PARTS.... MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number (if any), and state caliber or gauge and choke needed. Please identify from the component parts, picture or section view. When ordering interchangeable shotgun barrels, please list an separate order form. This will speed up shipment to you.

Cover only one subject in letter or order. Do not order spare parts and give instructions on repair of a gun or guns in the same letter — this delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels and bolts is restricted. Special tools, and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. We are unable to supply parts for models or repair guns not listed in Complete Line Parts List.

All parts will be shipped as ordered, but since they are made to close dimensions, the particular part may require slight adjustment or fitting to assure proper functioning of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders.

Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilian, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at ILION, NEW YORK 13357

Please package carefully when shipping firearms to factory. Use alenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from the factory. The return of your gun or parts will be greatly speeded if properly packaged in a throw-away carton.

All shipments should have forwarding and return address clearly narked on gun package as well as an attached letter.

To further improve service — please attach complete letter of information securely on outside of each package returned to the factory tor repairs.

Please do not return gun accessories such as sling straps, quick release swivels, special boots, covers, telescopes, mounts or any special equipment to the factory with the gun shipment.

Give full details of the contents of the shipment — state whether complete gun or part. List model name and model number, serial number (if any), and caliber or gauge.

Sive full condition of contents — stock and fore-end damage (If any), metal damage (If any), barrel bent or damaged (If any), parts missing, etc. A full description will enable us to more accurately list the needed repairs.

Cover only one subject in letter or order. Do not order spare parts

and give instructions on repair of a gun or guns in the same letter — this delays service.

THEN — to avoid all possible delay in starting work on your gun or parts, please include in your first order or letter the trouble you wish corrected, any changes you desire, or parts you wish replaced.

If an estimate is required before the work is started, please advise. Otherwise we will proceed with the necessary work and send a statement of the cost to you. In this manner your gun or parts can be reshipped at the earliest possible date.

Unless you specify otherwise, shipments will be made by way of Parcel Post on small packages, Express on larger packages.

Remington gun parts are not interchangeable with those of any other make of gun. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as the supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts List.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.

ARMS SERVICE DIVISION

Ilion, New York 13357

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Rev. 668 Form RD 5733