

1. Assemble a new receiver insert assembly into a Model 770 action.
2. With the bolt closed measure safety on and off forces. Take 3 measurements and record each one.
3. Cycle the safety on and off 10 times and then record forces again.
4. Cycle the safety on and off 10 more times and then record forces again.
5. Cycle the safety on and off 80 more times and record forces again.
6. Repeat this on 6 assemblies.
7. Measure sear lift.