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**From:** Becker, Craig  
**Sent:** Wednesday, November 26, 2008 1:36 PM  
**To:** Boyles, Derek  
**Subject:** RE: Adhesives for X-Mark Pro Set Screws  
**Attachments:** XMP TRIG ASSY 700 7.xls

Derek,  
We use Loctite 660 on the blocker screw and engagement screw. After operation 40, which is a function test, We apply Duco cement to both those same 2 screws. After trigger pull is set, with the fire control mounted in An action, the trigger pull screw also gets Duco cement. The process for assembling the fire control is attached.  
Regards,  
Craig Becker

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**From:** Boyles, Derek  
**Sent:** Tuesday, November 25, 2008 4:02 PM  
**To:** Becker, Craig  
**Subject:** Adhesives for X-Mark Pro Set Screws

Craig,

Do you know what adhesives are used on the threads and heads of the 3 set screws for your X-Mark Pro fire control?

Thanks,

*Derek Boyles*  
**Quality Engineer**  
Remington Arms Company, Inc.  
22 Rifle Trail  
Hickory, KY 42051  
Phone: 270-856-4227  
Fax: 270-856-3233  
[www.remington.com](http://www.remington.com)