

C-EXP9500

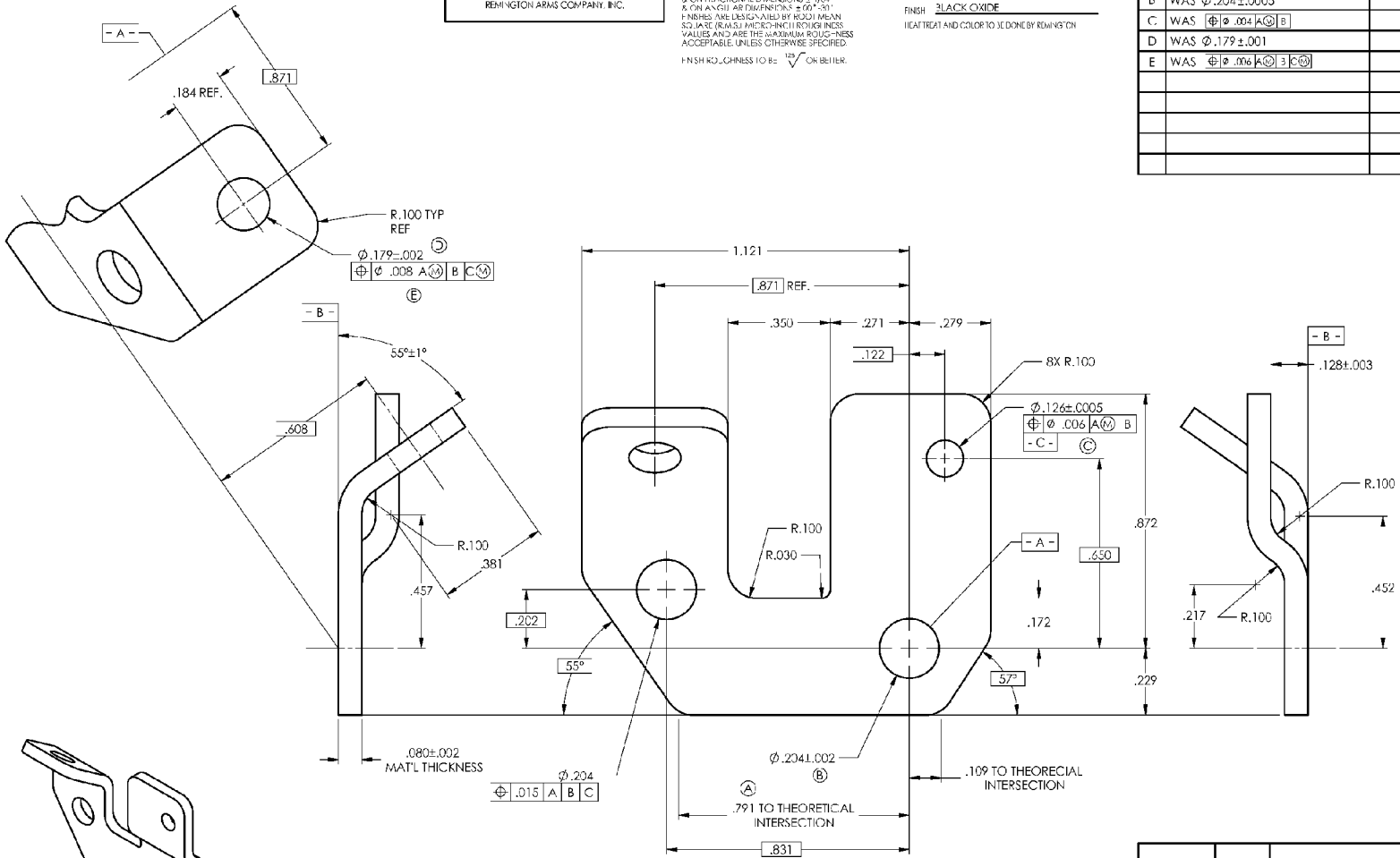
THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE = .015
2 PLACE (.01) - TOLERANCE = .005
3 PLACE (.001) - TOLERANCE = .0005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ± 10°/30'
FINISHES ARE LISTED BY RZ VALUE
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE: $\sqrt{}$ OR BETTER.

MATERIAL AND HEAT TREAT
MATERIAL AISI 1010-1020
HEAT TREAT NONE
HARDNESS N/A
FINISH BLACK OXIDE
HEAT TREAT AND COLOR TO BE DONE BY ROWING CN

ALLIATIONS

ALLIATIONS	WAS	REV.	BY	DATE
A	WAS 821		VBN	05/02/05
B	WAS $\phi .204 \pm .0005$		VBN	07/19/06
C	WAS $\phi .126 \pm .0005$		VBN	07/19/06
D	WAS $\phi .179 \pm .001$		VBN	07/19/06
E	WAS $\phi .179 \pm .001$		VBN	07/19/06



ISOMETRIC VIEW
SCALE: 2X

710	EXP9500	RECEIVER INSERT SUPPORT BRACKET
MODEL	PART NO.	PART USE
DES. BY DATE	DRN. BY DATE	CHK. BY DATE
MDK/VBN 03/05	VBN 03/28/05	
TITLE: RECEIVER INSERT SUPPORT BRACKET		
NUMBER	SCALE	SUPERSEDES
C-EXP9500	4:1	0/000000
REFERENCE		
Remington		

SOLIDWORKS FILE: EXP9500 Receiver Insert Support Bracket 052805