

CONFIDENTIAL

Research & Development Technical Center Elizabethtown, Kentucky

ANALYSIS REPORT

M770 Trigger 40 Pound Trigger Pull Stress Analysis

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INTRODUCTION

The purpose of this analysis was to determine the peak stresses in the proposed M770 trigger and compare it to the current trigger. The applied load was a 40 lbf. trigger pull. The linear static evaluation was performed using ANSYS DesignSpace.

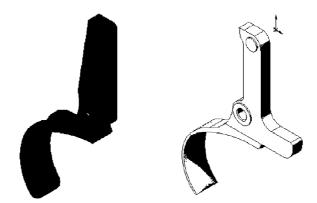


FIGURE 1. 300482 Trigger Blank on left, proposed trigger on right.

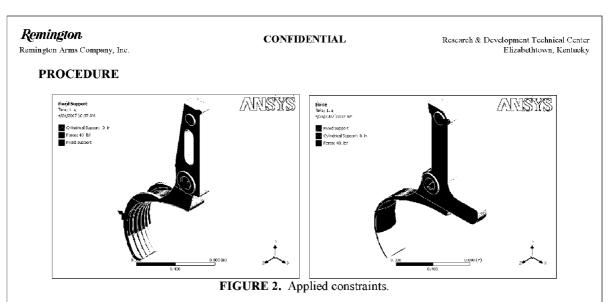
RESULTS SUMMARY

The proposed M770 trigger has a slightly higher peak tensile stress on the upper portion of the front of the trigger bow. It has a considerably lower peak compressive stress which occurs at the upper portion of the back of the trigger bow. It also has a considerably higher deflection due to its lack of structural support ribs on the back side of the bow

CONCLUSIONS & RECOMMENDATIONS

Both components will yield if subjected to a 40 lbf. trigger pull. Modifications to the proposed trigger geometry should be considered to bring the peak tensile stress down to the level of the 300482 trigger.

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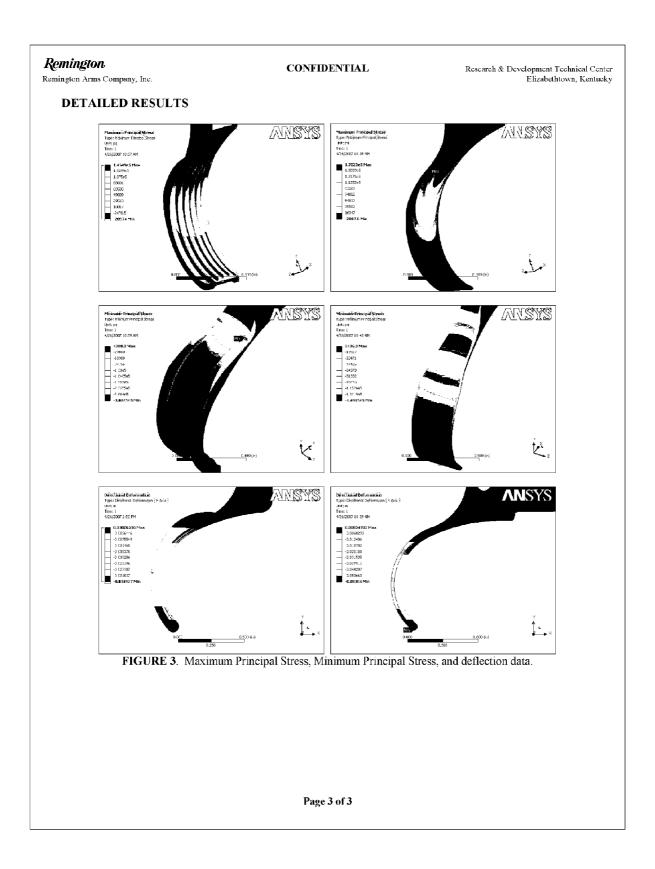


ANSYS DesignSpace was used to conduct a linear static structural analysis. The triggers shown in **FIGURE 2** were constrained in a similar manner. An edge near the top of both triggers was fixed, constrained to have zero deflections. A cylindrical constraint was applied to the surface comprising the pivot hole allowing rotation about its axis, but allowing zero radial and axial movement. A 40 lbf. load was applied to the areas highlighted in red which was in a zone between 0.675 and 1 inch below the axis of the pivot hole. This force value was chosen due to the SAAMI requirement that a gun not fire when the safety has been set to on and a 40 lbf. load has been applied to the trigger.

Material properties for carburized MPIF MIM-2200 used for this analysis were:

Poissons ratio = 0.3 Elastic Modulus = 2.9e6 psi Yield Stress of core ~ 70,000 psi Yield Stress of surface ~ 100,000 psi

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