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**From:** Norton, Vince  
**Sent:** Friday, November 07, 2008 8:42 AM  
**To:** Boyles, Derek  
**Cc:** Vicars, Gerald; James, Will  
**Subject:** RE: Counterbore - Trigger Block  
**Attachments:** 301762 Trigger Block.PDF

Done

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**From:** Boyles, Derek  
**Sent:** Friday, November 07, 2008 7:41 AM  
**To:** Norton, Vince  
**Cc:** Vicars, Gerald; James, Will  
**Subject:** Counterbore - Trigger Block

Vince,

A c-bore on both ends appears to be the solution to eliminate burrs and lead accumulation. A suggestion would be to specify .063 depth (1/2 the major diameter) on each end, and specify a diameter of .1285 (equivalent to a #30 drill). There will likely be partial threads left in the c-bore from the tap, as you saw in the samples sent out, but there should be enough relief to get the desired result. Would it be possible to get this drawing today so that we can proceed w/ tool change?

Thanks,

*Derek Boyles*  
*Quality Engineer*  
Remington Arms Company, Inc.  
22 Rifle Trail  
Hickory, KY 42051  
Phone: 270-856-4227  
Fax: 270-856-3233  
[www.remington.com](http://www.remington.com)