From: Vicars, Gerald

Tuesday, January 13, 2009 1:07 PM Sent:

To: Norton, Vince; James, Will

Boyles, Derek Cc:

FW: CURRENT 770 FIRE CONTROL Subject:

Vince.

Can the required operational forces be brought into parity with existing fire controls? Is this acceptable? If not, what are our options?

Gerald Vicars

Engineering Manager

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From: Boyles, Derek

Sent: Tuesday, January 13, 2009 11:29 AM To: Tipton, Don; Vicars, Gerald Subject: FW: CURRENT 770 FIRE CONTROL

FYI...there is a big difference b/w current F/C and the new one. DAT test data from Oct '07 shows the safety on force at 3 - 5.8 lbs.

Regards,

Derek Boyles Quality Engineer

Remington Arms Company, Inc.

22 Rifle Trail Hickory, KY 42051 Phone: 270-856-4227 Fax: 270-856-3233

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From: Norton, Vince

Sent: Monday, January 12, 2009 4:18 PM

To: Boyles, Derek

Subject: CURRENT 770 FIRE CONTROL

Here is data for safety on/off forces for 5 current model 770 fire controls. The new one is certainly higher; by more than 2x in some cases.

A Zero round level.			50 round level.			100 round level.		
	Off	On		Off	On		Off	On
1	1.82	4.02	1	2.26	3.90	1	2.34	3.94
2	2.06	4.52	2	2.26	3.96	2	2.34	4.08
3	1.86	4.02	3	1.82	3.94	3	2.14	4.22
				1	L			

avg	1.91	4.19	avg	2.11	3.93	avg	2.27	4.08
Zero round level.			50 round le	evel.		100 round level.		
	Off	On		Off	On		Off	On
1	1.80	4.82	1	1.74	4.06	1	2.52	4.28
2	1.70	4.06	2	2.16	4.72	2	2.34	4.14
3	1.76	4.02	3	2.12	4.14	3	2.24	4.16
avg	1.75	4.30	avg	2.01	4.31	avg	2.37	4.19
С		_			_			
Zero round level.			50 round l	evel.		100 round level.		
	Off	On		Off	On		Off	On
1	2.48	4.68	1	2.20	4.36	1	2.10	4.80
2	2.10	4.62	2	1.76	4.70	2	1.86	4.66
3	1.88	4.72	3	1.74	4.64	3	1.86	4.86
avg	2.15	4.67	avg	1.90	4.57	avg	1.94	4.77
D								
Zero round level.			50 round level.			100 round level.		
	Off	On		Off	On		Off	On
1	1.48	4.10	1	1.70	4.16	1	1.76	4.36
2	1.70	3.92	2	1.74	3.96	2	1.7 4	4.10
3	1.48	3.72	3	1.66	4.30	3	1.68	4.52
avg	1.55	3.91	avg	1.70	4.14	avg	1.73	4.33
E					8			w
Zero round level.			50 round l	evel.		100 round level.		
	Off	On		Off	On		Off	On
1	1.52	4.10	1	1.60	3.98	1	1.72	4.42
2	1.70	4.30	2	1.48	4.16	2	1.76	4.48
3	1.58	4.10	3	1.52	3.98	3	1.70	4.50
avg	1.60	4.17	avg	1.53	4.04	avg	1.73	4.47

Vincent Norton

Sr. Research Engineer

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