

**REMINGTON ARMS COMPANY, INC.**

**Product Team Meeting Minutes  
Conference Call—**

**Thursday, May 24<sup>th</sup>, 2007—7:30 am – 11:00 pm EST – Ilion/Madison**

**Future Meetings**

**Wednesday, June 12<sup>th</sup>, 2007**

**Ilion Topics**

**105 status/update (Perniciaro/Pugliese/Keeney)**

- Working on improving bbl assembly process: ie, improve gas cylinder dimensional characteristics—centerline relative to bbl—maintaining “positional” balance
- New bolt buffer material and bolt stop toggle being tested
- Working on improving DSMO percentage of failures
- Part #'s changed on Action Sleeve Inner/Outer Seals (different parts)
- Increased diameter of outer seal on action sleeve
- Improving upon 1<sup>st</sup> pass yield gallery pass rate improved (95-100 guns/day)
- 70 gun/day production capacity
- Focus on gas leakage around compensation system on gas cylinder collar

**New Pump Action Shotgun—Model 887 (LeMay/Diaz)**

- Overmolded bbl complete in 2 weeks for testing
- Early to mid-June will have enough parts for 20 guns
- Warehouse release early February—2009
- Receiver production tool due late July
- Testing contact points on front of receiver and (internal) barrel support to see if “real world” data corresponds with program data
- **Need 4-5 writer's samples by 2<sup>nd</sup> week of August for special “Mini” Writer's Seminar**

**New Autoloading Shotgun (Haskin)**

- Marketing to see “sample” in Mid-June
- Marketing design review Mid-July
- Currently waiting on several components—need trigger plate assemblies

**New Autoloading Rifle (Stone/McGee/Snedeker)**

- June 15<sup>th</sup>—Inspect DAT parts
- Barrel blanks due within a few weeks
- Working on (possibility) more simplified fire control
- 1<sup>st</sup> DAT Mid-October
- Need production decision by October for production scheduling

**Synthetic Short Stock Program (Wilks)**

- Molds at OMP-first shots due late May
- Modifications may need to be made for certain recoil pads?
- Marketing needs to know “phase in” Timeline
- Ilion to provide “Phase-In” timeline by next PTM (June 12<sup>th</sup>)

**2008 Line Review (Lasley/Trull)**

- Will send out UPDATED 2008 Marketing plan
- Sent out 2008 Sample Needs Spreadsheet

**Discuss Synthetic Thumbhole Short Stock Program—870/11-87 (Diaz/Lasley/Wilks)**

- Will be introduced on 2008 Spring Program W/SuperCell pad
- Settled on “Conventional” Injection Molding process
- Need Sample for Spring Program Catalog Photo Shoot
- Ilion getting quotes for new tooling for Camo Vendors

**New Remington “SuperCell” Recoil Pad—“Jones & Vining” (Wilks)**

- Ilion has tooling quote
- Production parts due by October
- Average cost \$2.76 per pad
- August production confirmation for all pads
- Pending TM approval for Model 887 pad **“SuperCell—EXT”**
- 4—different configurations
  - Standard SuperCell pad
  - “Sporting” SuperCell pad
  - SuperCell—EXT pad
  - (Accessory) SuperCell—EXT Left-hand configuration

**X-Mark Pro Trigger (Doolittle)**

- Marketing updated 40-X Mark Pro NPP
- For 2008 install in all Model 700 Varmint guns
- Will not be completed in time to have on 2008 Spring Program

- EET complete on Varmint rifle—DAT to be complete mid-July
- Discuss progress of 100 Left-Hand models—T&P June 15<sup>th</sup>
- Set at 3.5lbs factory-adjustable down to 2.5lbs

**Discuss return to High-Polish “Buff” Blue (Sietsema)**

- Approval for CAR sent to Madison (Marketing to approve)
- Model 700 BDL guns, 3 New SKU's in Model 700 CDL line, and with Model Seven 25<sup>th</sup> anniversary gun—September T&P
- Production late-September/early-October

**Serial # Masking process (Pugliese)**

- Will use special pens to “fill in” and better identify serial #'s on certain camo guns (all within a particular SKU should be uniform in appearance)
- Need cost estimate from TARJAC for this process
- Problem found most often on “Wal-Mart” Realtree 20-200 pattern guns

**Model 1100 “Premier” Sporting Series (LeMay)**

- Waiting to hear from Italy on roll-mark design
- Automated can do the gold plating over the nickel plated receiver
- Need to check on capacity at Automated

**Elast-a-Tag Project (Lasley/Trull/Perniciaro/Shumway)**

- X-Mark Pro tag to begin implementation mid-October
- Implement common “Remington” tag on ALL shotguns and rifles
- Shotgun/Rifle tags reviewed in Madison—Need to downsize loops

**Ultimate Firearms Muzzleloader (Trull/Perniciaro)**

- Status of 700 ML BBLS Threaded for UFA Breech Plug
- Review Breech plug cost--\$16 ea. for a 500 piece order
- Discuss Options

## **Mayfield Topics**

### **Model 770 Production Status**

- Discuss current options—price structuring as relates to volume
- Discuss progress of M770 STAINLESS Camo
- “Dot Peen” 770 receiver approved per Marketing

### **2008 NPP’s submitted**

- M597 Blaze camo guns (Orange—Pink)
- Model 770 Stainless Camo
- M597 TVP Stainless Heavy barrel

### **Simmons Scope**

- Discuss possibilities
- Discuss status of possibilities for use with M770