

**M700xlrREMINGTON ARMS COMPANY,
INC.**

Product Team Meeting Agenda

Tuesday December 16, 2008- 7:30 am—12:00pm

Future Meetings

March 25th Wednesday, Ilion

April 22nd Wednesday, (Go-To-Meeting)

May 27th Wednesday, Ilion

Upcoming Events

2009 NWTF Show—Feb. 20-22, Nashville, TN

2009 RMEF Show—March 6-8, Dallas, TX

2009 Annual NRA Convention – May 14-17, 2009 Phoenix, AZ

State of the Business Review (Trull)

Consumer Quality Review (Joy)

- Measure of consumer satisfaction
- 2008-18000 warranty returns-10000 at Arms Service
- 75% warranty work
- Some issues not detectable at Ilion
- 870 bolt face impacting barrel causing burr
- Delay between production date and receiving product back runs over 300 days, on avg close to a year.
- Joy analyzing consumer data monthly
- Use Sharepoint to communicate issues solved
- Review committee to be established to review all info going out.
- Repair work continuing to decline due to programs/projects put in place.

Ilion Topics

105 Cti II status/update (Keeney/Streeter)

- Current gallery performance

- Guns shipped/warehoused to date
- Plan going forward with 26" guns
- Other issues??

Model 887 New Pump Action Shotgun (LeMay/Franz/Fitzsimmons)

- Discuss current product development cycle
 - Review and update timeline if needed
- Discuss updated costing
- Discuss any/all product changes
- Any/all approvals, issues, and agreed upon resolutions documented
 - Review Path Forward
- Discuss Manufacturing position
 - T & P build
 - Warehouse date

"Puginator" SuperSlug Shotgun (Pugliese/Haskin)

- Discuss current product development cycle
- Discuss any/all product changes
 - 20 Gauge model possibilities
- Any/all approvals, issues, and agreed upon resolutions documented
 - Review Path Forward
- Discuss Manufacturing position
 - T & P build
 - Warehouse date

(MPAS) New Auto loading Shotgun (Haskin/Olsen)

- Discuss current product development cycle
 - Review and update timeline if needed
- Discuss updated costing
- Discuss any/all product changes
- Any/all approvals, issues, and agreed upon resolutions documented
 - Review Path Forward
- Discuss plan for getting sample guns (early) Press guns for hunts
 - Exact dates?
- Any/all NPP changes agreed upon, documented
 - Agreed upon changes published and approved

"SuperCell" Compensation spacers and LOP kits (Perniciaro/Wilks)

- Discuss current product development cycle
 - Implemented on Shotguns/Rifles—wood stocks
 - SG stocks built up for fit and function on wood
 - Rifle samples submitted to S&K
 - New parts in house May 2009 for shotguns.

- SAP cut in plan with planning and purchasing.

Blasted Black Oxide finish for firearms

- Discuss options VS current process
 - Shotguns
 - Rifles
 - Review options for finish and different rust preventatives for next meeting.

Powder Coat for firearms

- Discuss current product development cycle
 - Powder Coat process
 - Shotguns
 - Rifles
 - Volume dependent. Originally set up for aluminum.
 - Will need new wash tanks/pre-treat, heating tanks
 - Marketing to provide list of products

Short stock program w/Overmolded grips (Wilks)

- Discuss current product development cycle
 - Flouraseal process
 - Shotguns (Short stocks)
 - Rifles
 - Camo options with overmold grips
 - Flouraseal 25 piece run on rifle and passed. Now 200 piece run taking place. Thumbhole stock next in line. Samples with Tarjac, OC will also receive.
 - Flouraseal requires another vendor and 24 hr. cure time.
 - Tarjac to submit Soft Touch samples by 3.2.09

Rifles

X-Mark Pro Adjustable Trigger (Shoemaker/Becker)

- Discuss current product development cycle
 - Status of wrench
- Discuss Manufacturing position
- Discuss implementation timelines for all products
- Status of end labels calling out externally adjustable trigger
- \$17,000 Capital request
- Building 500 a day. No issue keeping up with current demand.
- New products all have labels call out new trigger.

Model 700 XHR (Perniciaro/Sampson/Sietsema/Fink)

- Discuss current product development cycle
- Discuss Manufacturing position
- Options for Powder Coat finish
- 2010 Stainless Steel Introductions – NPP-2010-1
- 20 an hour capacity on barrels. No issues keeping up
- Stainless processing being worked on. Need to get good machining.
- Need response on Powder Coat finish. Will require CAR.

HS Precision Stock Replacement (Skinner/Fitzsimmons)

- Background on what happened
- Phase in plan to switch to Bell & Carlson on VSSF II and Sendero for 2009
- Samples for quotes sent to B&C
- Todd Cook working on process to build mold tools and define requirements. Working on Remington design.

204 Ruger Accuracy Test (Perniciaro)

- Issues stabilizing 40 gr bullets in 1 in 12"
- Review data generated to date
- Recommended path forward
- **Get samples of 1 in 9" in M700**

Model 700 XCR Front Scope Base Hole (Rabbia)

- Forward front base screw hole found to be too shallow
- Reported to Ilion QC
- Discuss Findings and Corrective Action
- 40 XCR Tacticals Returned from Horton
- Changed process and gauging. Scope hole depth correct but not tapped to depth. 100% checking rifles. 40 guns have been corrected and ready to return to customer.

LL Bean Special Make Rifle (Perniciaro)

- Status
- Cost Estimate
- Sample Date Availability
- STD est. \$423.40
- JF to provide next steps

2-D Barcode

- Develop website to explain different markings

Custom Shop Update

- Machinery install update
- "C" Grade sourcing update