

**REMINGTON ARMS COMPANY, INC.**

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**Product Team Meeting Agenda—Ilion**

Wednesday April 16, 2008-Ilion, NY 7:30 am

**Future Meetings**

April 16, 2008 Ilion  
May 21, 2008 Ilion  
June 18, 2008 Ilion  
August 6, 2008 Ilion  
September 17, 2008 Ilion  
November 12, 2008 Ilion  
December 10, 2008 Ilion

**Upcoming Events**

2008 NRA Show May 16-18, 2008 Louisville, KY  
2008 Grand American Aug 6-16, 2008 Sparta, IL  
2009 New Products Seminar October 12<sup>th</sup>-14<sup>th</sup>  
2009 Worldwide Sales Meeting November 10<sup>th</sup>-14<sup>th</sup>

**Business Review (Trull)**

**Ilion Topics**

**X-Mark Pro Trigger (Ronkainen/Doolittle/Becker)**

- NPP 2008-83
- Review Capital/Ops Requirements and Timeline for Implementation
- Build test drill press 8.21
- T&P 9.18 500 Pieces
- Test 10.9
- Production 10.30
- Samples for 2009 new product-Need 100 trigger assemblies
- All 2009 New Product to be fitted with XMP Adj
- Develop wrench for trigger adjustment
- OM-Supplemental insert regarding adjustment
- Schedule for XMP phase in and requirements-Fink

**Model 700 VTR/HTR (Perniciaro/Sampson)**

- Current Orders Update-Fink
- Barrel Sample Discussion
- Barrel Capacity for 2009
- Laser Marking Capacity
- Heavier than mag contour

- 2.88 v 3 lb
- Get samples build by 4.25
- Laser being quoted-\$140-\$150-budgeted
- Shoemaker to review barrel capacity

**New Auto loading Rifle (Diaz/Stone/Wilks)**

- Discuss project status and timeline
- Discuss any Manufacturing issues/concerns
- Status of Wood Quotes
- Marketing to Develop Model Number/Name
- Remove ejc port angle and increase material for added strength
- Triggers 4.15-5.5 lb pull
- Steel inserts added to the barrel extension to control action bars
- Ordered 20 pairs to add to other guns to prove out
- To complete DAT, have to prove out rcvr fix
- Cosmetic sample in Ilion
- Sample to Madison
- JF-Develop checkering patterns

**105 status/update (Keeney)**

- Discuss project status and timeline for production
- Review latest field test results with improvements
- Discuss distinguishing "New" guns from older versions
- Discuss Synthetic stock options

**Model 887 New Pump Action Shotgun (LeMay/Diaz/Wilkes/Fitzsimmons)**

- Discuss project status and timeline
- Review costing—Changes
- ATF approval on markings
- Review Sample gun sent in by E-Town

**(MPAS) New Auto loading Shotgun (Haskin/Olsen)**

- Discuss project status and timeline
- Discuss any Manufacturing issues/concerns
- SAMMI—CIP approval on Chamber length

**"SuperCell" Recoil Pad (Perniciaro/Wilks)**

- Discuss options for wood stock pads

**Mayfield Topics**

**Model 770 2008 Schedule(Lance/Fink)**

- New Wal\*Mart Forecast
  - 14,365 Stainless Guns with 4,200 Fcst for June
  - Increase of 4,400 Blue Guns
  - Need planning/forecasting meeting immediately
  - Review with Sales W\*M commitment-JT/JF

**Model 770 Improved Camming Action (Lance/Vicars)**

- Progress to date
- Tool modification 4.16
- 200 pieces FAS 4.30
- Bolt body in house 100 pieced
- 5.9 assemble and eval
- 5.9 etown to test
- 5.30 move to production
- Month of June to deplete inventories of current bolt
- Send an extra gun to Etown for Marketing eval week of 5.14
- Diaz-Reduce bolt camming force
- Trade off spring force for mass
- Trying three different masses and spring forces
- Remove bolt chatter by creating "control lug"
- Proto-.6.6
- FP 4.14
- FP body/spr-4.14
- Rec-design complete 4.1
- Proto rec-6.1
- Rec insert 6.1
- Bolt head 6.1

**Mag Latch**

- Cost of repair has not exceeded cost of MIM tool

**Rings in Chamber**

- JF to contact Arms Service regarding rough chamber guns to Mayfield

**Model 770 22.250 Remington Offerings (Lance/Vicars)**

- Design Changes to Introduce and Costs Involved
- Button received 3.31
- 21 barrels comp 4.7 with 1.1 avg
- Marketing to review guns in etown

798 second recoil lug-tested and approved with guns in warehouse

798 Walnut and Synthetic stocks both approved and passed testing moving into production

**Model 770 Fire Control (Lance/Vicars)**

**Complete 10.30.08**

**597 New Synthetic Stock (Lance/Franz/Fink/Trull)**

- Complete E'town Modeling
- CAR Needed
- Cosmetic Sample Status
- Etown has rough cad model
- Prototype to be delivered to marketing
- Need to finalize design approval, get tool quoted, and CAR
- \$280 budgeted in 2008
- J. DeSantis to work with JT and JMD to review process