

M710 Youth .243 (Cut Stock)
Recoil pad changed adding additional holes in rear
Testing - Complete

M7XX New Modular Stock
Prototypes received from Zunda
Modeling Status
CAR Status
Test Requirements
Roll-Out Timeline

M710 SPL FC
Drawing Package: Changes to the receiver, sear retaining pin, sear pivot pin,
receiver insert support bracket, receiver insert, stock modification
Prototype and Engineering Testing (EET) status
Timeline

M710 Stock/latch correction
Does production stock match drawing & model ?
DCR needed?

M710 Magazine Box latch Material Change for solvent resistance:
Testing and report is complete
DCR Status
Production Status

M710 Insert Change to increase strength and relieve assembly stress
Drawing complete
DCR Status
Production Tooling Status
Testing Required?

M710 Extractor Change (J Kast Design)
Testing Requirements
Timeline
Modeling and Drawing package
Roll-Out

M710 FC Connector fit
Open DCR – change print to match part

M710 Long Action Magazine Box Bottom Height:
Do we want to change the height of the box bottom to match the 710 Short action.
Height difference is 0.060"

M710 Latch Retaining Spacer
"Wash Board" Tooling Requirements
Cost ?
Testing Requirements
Timeline

M710 Hard To Cam
Status

M504HB 17HMR/Shilen
Round Firing Pin Testing on two designs – status

T&P Accuracy is .802 at 100 yards
Barrel & Chamber changes
Timeline – production barrels and new round Firing Pins
M504 22LR and HB17HMR
 DCR for the Pillar Stocks, Recoil Lug, Rear Takedown Screw
 DCR for E-coat Mag Box LR & Magnum
M504 Centerfire
 22 and 17 Homet
 EET – Status
 Changes include: barrel, bolt, firing pin, ejector, extractor, mag well, mag box.

M597 Outstanding DCR's
 Investment Cast bolt (Exp300599 & EXP300598)

M597 Returns
 Increase throat 0.090” to relieve pressure
 R&D modified 6 barrel with sight movement in accuracy
 Status of Production Accuracy testing.
 Timeline