# **REMINGTON ARMS COMPANY, INC.**

Product Team Meeting--MINUTES <u>Tuesday, February 20<sup>th</sup>, 2007—</u>7:30 am – 12:00 pm EST – Ilion

### **Future Meetings**

Thursday-March 22<sup>nd</sup>, 2007

#### **Future Important Dates**

2007 NRA Show--St.Louis, MO

April 13<sup>th</sup> – 15<sup>th</sup> 2007

### Ilion Topics

#### New Pump Action Shotgun-Model 887

- Bolt guidance system updated
- Need to make adjustments for rounds feeding from mag tube
- .727 bore-barrel extension design
- Rotating bolt with offset lugs
- Hi-Viz sight system being finalized with different models for Deer/Turkey
- Use X-tra long "Jones & Vining" recoil pads contoured for precise fit
- Review planned SKU's for product introduction
- Coordinate introduction with Production tooling need timeline for introduction

#### **New Autoloading Shotgun**

- Using Carlo's gas system on shotgun platform
- Working on Aluminum (cast or machined) receiver
- Tentative first production 5-30-08 to 7-24-08
- Warehouse release 9-19-08
- 2009 SHOT Show introduction

### New Autoloading Rifle

Work in Progress

## Synthetic Short Stock Program

- Fix cooling fixture issues—Progress update
- 750 Synthetic stocks due by end of April or early May 2007

# Discuss Synthetic Thumbhole Short Stock Program-870/11-87

- New NPP possibilities for 2008
- Marketing posted NPP's for use in 2008
- E-Town working on possible Ambidextrous design
- \$30-35 K tooling

# New Recoil Pad—"Jones & Vining"

- "Field" test by Marketing—found pads to be comparable in "felt/perceived" recoil (as related to same recoil with current R3 pad)
- Timeline/implementation into new products
- Marketing posted NPP to begin implementation process
- Use Long "Jones & Vining" pad on New model 887 (Synthetic Pump)
- Need to work on "Wood Stock" model/design
- Savings of over \$750 K over use of current R3 recoil pad

## Model 750 Update

- · Vendor (Metgar) corrected magazine box issues
- · Gallery reject rate improving
- Some models having ejector issues-bolt carriers cracking on some
- Coordinate with Arms service to correct magazine box issues
- Continue to work to correct—Proper feed lip geometry, Shell retention, Latch height settings (proper shell coverage)

## X-Mark Pro Trigger

- Model Seven Triggers currently in T&P-Progress update
- Implementation into LE?
- Need to begin implementation of X-Mark Pro Hang Tags on applicable guns leaving factory
- Marketing has posted an NPP for the 40-X-Mark Pro trigger

### **Discuss return to High-Polish "Buff" Blue**

- RE-Design Almco racks 3-4 month process \$8-9,000 investment
- Marketing has posted NPP's for applicable firearms
- To begin in July-2007

# **Discuss 17 Remington Fireball Chamberings**

- Writer's Seminar guns and DAT guns—Should ship by Mid March
- Warehouse position for SPS-CDL-VSF-SPS-Varmint by late February and Model Seven CDL by March

### New .223 Extractor System

Assigned to new engineer-Work in progress

## Serial # Masking process

- · Currently working with Camo vendors to resolve issue
- Maybe move to a M7400/M7600/M750 type serial # roll positioning

## **Barrel Rib Matting process**

Marketing has posted NPP with specifics (See NPP 2007-105)

## "Plastic" mag cap implementation on 870's

• Marketing needs to see examples of available options for implementation

## 105 status/update

- For the time being use current Bradley style front sight with insert
- Work towards implementation of new steel rib with brass mid bead and white bead front sight
- Introduce "105 Sporting" and "105 Trap" Models
- Marketing has posted NPP's for above models

# Ultimate Firearms Muzzleloader

- Discuss possibilities—Work in progress
- Possible break action-Switch barrel design