

BARBER - RE 0005670

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
DIMENSIONS AND TO LINES ARE IN ACCORDANCE
WITH ASME Y14.5M '99A

REV SIONS

REV ISIONS					
REV.	SI-EST	ZONE	DESCRIPTION	BY	DATE

MODEL	RECEIVER INSERT ASSEMBLY COMPLETE	"A" ENCASEMENT	TRIGGER PULL
710	301753	025-030	4.5 - 6.0 lbs.
715	301753	025-030	4.5 - 6.0 lbs.
770	301753	025-030	4.5 - 6.0 lbs.

770	301752	RECEIVER INSERT ASSEMBLY COMPLETE
/16	301752	RECEIVER INSERT ASSEMBLY COMPLETE
/10	301752	RECEIVER INSERT ASSEMBLY COMPLETE
MODEL	PART NO.	PART USE
TOLERANCES UNLESS OTHERWISE SPECIFIED:		Remington Arms Company FILE RECEIVE INSERT ASSEMBLY COMPLETE
X.XXX ± 0.005		
X.XX ± 0.010		
X.X ± 0.030		
ANG. B3 ± 0.5°		
SURF. FINISH: 128 GR. RMS MAX		
GEOMETRIC: 0.010 IN. ASY. T		
0.0004 IN. 3-PL. 3-PL. 3-PL.		
GEOMETRIC: 0.011 IN. 3-PL.		
CHUCKING		
SHEET	D	NUMBER
1 OF 1		301753
DATE	REV	DATE

NOTES:

1. SIDE PLATE PINS TO BE ORBITALLY RIVETED.
2. LOCTITE 8 & ACK MAX THREAD SEALANT TO BE APPLIED TO TRIGGER PULL AND ENGAGEMENT ADJUSTMENT SCREW.
3. LOCTITE 242 TO BE APPLIED TO THE TRIGGER BLOCK SCREW.
4. DUO CO ADHESIVE TO BE APPLIED TO ADJUSTMENT SCREW HEADS AFTER ADJUSTMENT.

SolidWorks Filename: 301753 Receiver Insert Assembly Complete

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