

1. Assemble a receiver insert assembly into a Model 770 action.
2. With the bolt closed measure safety on and off forces. Take 5 measurements and record each one.
3. Replace the M/770 safety arm with the X-mark Pro safety arm and repeat step #2.
4. Repeat steps 1-3 on 3 additional receiver insert assemblies.
5. Measure safety on and off forces on firecontrol with modified trigger block. (Silver: Assy #6)