

		Section	Description	Status	Result	Sample Size	Average	Sigma	Comment
Headspace & Proof		A	Measure Headspace			20			
		B							
		C							
		D							
Force Measurement		E	Firing Pin Indent			20			
		F	Slam Test			18			
		G	Regain			30			
		H	Trigger Pull Force			30			
		I	Safe On Force			30			
			Safe Off Force			30			
			Safety Operation / Sear Lift			30			
		J							
		K	40 lb. Trigger Pull			3			
Dimensional Measurement		L							
		M							ei
		N							
		O							
		P							
Function & Endurance		Q							
		R	Field Function			20			
		S	Ext. Func. & End.-500 rds.			9			
			Ext. Func. & End.-1000 rds.			4			
			Ext. Func. & End.-2000 rds.			4			
			Ext. Func. & End.-3000 rds.			3			
		T	Dry Cycle - 10,000 Cycles			10			
		U	Clean & Inspect			20			
Acc		V							
		W							
Enviro		X							

[illegible]

SKU	Serial #	Sect.	Description	Headspace & Proof				Force Measurement				Dimensional Measurement				Function & Endurance							
				A	B	C	D	I	H	G	F	J	K	L	M	N	O	P	Q	R	S		
				Measure Headspace				41/100 Jam Indent	Slam Test	Recoil	Trigger Pul Force	Safe On Force	Safe Off Force	Safety Operation / Seat Lift	40 lb. Trigger Pull						Field Function	Ext. Func. & End-5200 rds.	Ext. Func. & End-1200 rds.
		A-1	G6710034	27491	♦					♦									♦	♦			
		A-2	TT010138	84268	♦					♦									♦	♦			
		A-3	G6775952	27475	♦					♦									♦	♦			
		A-4	S7666002	86053	♦					♦									♦	♦			
		A-5	G6794912	27011	♦					♦									♦	♦	♦		
		A-6	TT010140	84268	♦					♦									♦	♦	♦		
		A-7	D6634319	27337	♦					♦									♦	♦	♦	♦	
		A-8	G6710045	27491	♦					♦									♦	♦	♦	♦	
		A-9	TT010142	84268	♦					♦									♦	♦	♦	♦	
		A-10	G6794916	27011	♦					♦									♦	♦	♦	♦	
		A-11	S7666149	86053	♦					♦									♦	♦	♦	♦	
		A-12	G6794918	27011	♦					♦									♦	♦	♦	♦	

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										A-29	S7666215	96059
										A-30	G6714165	27491
										A-31	G6714181	27491
										A-32	G6714199	27491
										A-33	D6634401	27337
										A-34	D6634412	27337
										A-35		27337
										A-36	G6776006	27475
										A-37	G6776016	27475
										A-38	G6776018	27475
										TA-1 Trig Assy		---
										TA-2 Trig Assy		---
										TA-3 Trig Assy		---
										TA-4 Trig Assy		---
										TA-5 Trig Assy		---
										TA-6 Trig Assy		---

Ac c.	T	Dry Cycle - 10,000 Cycles												
	U	Clean & Inspect	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆
	V													
	W													
	X													
	Y													
	Z													
	AA													
	AB													
	AC	SAAMI Drop												
	AD	SAAMI Jar-off												
	AE	SAAMI Rotation												
	AF													
	AG													
	AH													
	AI													
	AJ													

[illegible]

Rds/hr	125	
Rds/day/jack	1000	Rds to fire 25500
Jacks	3	
Rds/day	3000	
Rds/day w/4 hr OT /day	4500	
Hrs - Std	24	
Hrs - w/4 hr OT	36	
Hrs - w/4 hr OT + 4 on Sat	48	
Man-days	25.5	
Man-days w/8 hr day	8.5	25.5
Man-days w/12 hr day	5.666666667	
Man-days w/12 hr day + 4 hr Sat		

M/700			M/7		
Serial #	SKU	Caliber	Serial #	SKU	Caliber
D6634319	27337	30-06	7834821	85953	22-250
D6634391	27337	30-06	7835982	85953	22-250
D6634390	27337	30-06	7837370	85953	22-250
D6634401	27337	30-06	7837403	85953	22-250
D6634412	27337	30-06	7837475	85953	22-250
			7837672	85953	22-250
			7837676	85953	22-250
G6794912	27011	270 Win			
G6794916	27011	270 Win			
G6794918	27011	270 Win	S7666002	86053	270WSM
G6794937	27011	270 Win	S7666149	86053	270WSM
G6794928	27011	270 Win	S7666151	86053	270WSM
G6794926	27011	270 Win	S7666167	86053	270WSM
G6795071	27011	270 Win	S7666183	86053	270WSM
			S7666215	86053	270WSM
TT009620	84266	300WinMag			
TT009856	84266	300WinMag			
TT009886	84266	300WinMag			
TT009888	84266	300WinMag			
TT009901	84266	300WinMag			
TT009904	84266	300WinMag			
TT010047	84266	300WinMag			
TT010138	84268	300WSM			
TT010140	84268	300WSM			
TT010142	84268	300WSM			
TT010144	84268	300WSM			
TT010146	84268	300WSM			
TT010147	84268	300WSM			
TT010152	84268	300WSM			
G6710034	27491	223 Rem			
G6710045	27491	223 Rem			
G6710093	27491	223 Rem			
G6714165	27491	223 Rem			
G6714181	27491	223 Rem			
G6714199	27491	223 Rem			
G6775952	27475	243 Win			
G6775976	27475	243 Win			
G6775991	27475	243 Win			
G6776006	27475	243 Win			
G6776016	27475	243 Win			
G6776018	27475	243 Win			