Arms Minute 2, 1957

MODEL 740

280 Remington

The Ilion Plant has completed the first group of 4-groove and 6-groove barrels, but the dimensions on the 4-groove barrels were on the minimum side and they will not be used for testing. Additional barrels are now being prepared.

Tooling for production and gauging of barrels is being expedited, and it is hoped that it will be possible to start pilot operations on barrels in March. It is anticipated that the delivery of air gauges will be the limiting factor, and the Ilion Plant is considering the use of temporary flush pin type gauges as a temporary measure. It has not yet been determined how much time might be saved, but they asked the opinion of the committee on the desirability of spending approximately \$1,200 for such gauges if this would expedite the program. The committee endorsed this action, and the decision is left to the Ilion personnel when the time factors involved are determined.

The Ilion Plant submitted the following tentative ware-house schedule:

1957 April 50 May 500 June 2,000

MODEL 760

222 Remington

Tooling difficulties have been encountered, and the vendor has had difficulty in producing the 222 caliber magazine dex. As a result, the program is delayed about one month. The lion Plant presented the following revised schedule:

Schedule Submitted:	1/8/57	2/11/57
February March April May June July	50 pilot 0 460 2,415 125	0 50 0 460 2,415 125

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