

PITCH

Howe: The Modern Gunsmith: "..... the pitch must be taken into consideration. If you are a heavy set person with a full chest, you will require considerable pitch. This, in your case, would be from 4 to 7 inches. For a thin person 3 to 3 1/2 inches is correct."

SIGHTS

by Crossman: in re the M/30

"The rear sight is the ancient and obsolete buckhorn preferred by nearly everybody who doesn't know any better. Front sight is a gold bead, both mounted on barrel bands, which is one point to the good".

by Crossman: "The barrel must never be slotted in any way".

by Howe - The Modern Gunsmith:

"Rear sight bases - Quite often it will be desirable to fit a folding rear sight on a barrel not slotted, and present ideas advise strongly against the cutting of any slots in the barrel.

"The most satisfactory method of securing a rear sight to the barrel not slotted is by means of a solid base sweated and screwed into position."

FORE-END

by Crossman: "In no case should there be a sling eye or other sling attachment near to the trigger than 15 1/2 to 16 inches unless the owner is quite short armed or unless the buttstock - not the forestock - is quite long."

STOCK

per Dunlap in "Gunsmithing" p. 475

"Butt length, the center of the trigger to the center of the butt plate, varies from 12 1/2" to 14", with 13 1/2" the general average."

"Length of the pistol grip (from center of the trigger to the front edge of the bottom of the grip, in straight line measurement) can be from 3 1/4" to 3 3/4", with 3 1/2" the average."