Arms Division Minute No. 2B, 1958

This should make it possible to distribute writers' and field representatives' guns by the end of March. Bridgeport Plant has furnished Ilion hand-loaded test ammunition and proof loads and they expect to have production quantities of ammunition available for distribution with the guns by the end of March.

The Sales Department reported that orders for approximately 300 guns have been received.

## MODEL 725

Ilion reported that functioning of the safety has been improved by a reduction in the tolerances on the bolt step pin, and that a better fit of the housing and receiver has improved trigger pull. Further experience has indicated that the problem of strength in the stock section immediately forward of the safety lever may not be as serious as had been anticipated and no change will be made at this time.

A number of approaches have been tried for solution of the problem of rear sight strength. The addition of a web and fillets between the ears of the rear sight leaf has made a distinct improvement and a further thange is being made by the vendor which it is believed will further strengthen this part. New stampings are expected by the middle of March.

Approximately 740 guns have been assembled in Model 30-06 and all additional quantity of 270s has been assembled. Ten of these have been selected by Research and Development for pilot testing. The Plant submitted the following revised warehouse schedule:

And Control of the Co		January 7, 1958 Schedule			March 4, 1958 Schedule		
		30-06	270	280	30-06	270	280
7	December 1957 January 1958 February 1958 March 1958 April	6 <b>+</b> 900 720 680	0 300 300 0	0 0 400	6* 333* 400* 500 500	0 0 0 0 0 0 0 0 0 0	0 0 200 500

\* Actual