Ilion Minute No. 2, 1959

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## COLORED METAL AND LIGHT WOOD MODELS 722, 725 and 760 (CALIBER 222)

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This item is not on the new 1959 Ilion Development Schedule and has been in deferred status for some time.

- 8 -

The Committee agreed that this item be dropped from the agenda.

STOCK IMPROVEMENT - MODELS 721, 722 and 725

The Committee was shown a Model 725 rifle in which the usual exposed stock reinforcing pin had been replaced with a recessed blind pin. The pin insertion hole on one side of the stock was plugged over the recessed pin by a small wood dowel which is finished off flush with the stock surface. 

The Plant reports that this improvement can be made on all production guns at no increase in cost.

The Committee agreed that provision of the blind pin with capped insertion hole improves the general appearance of Hodel 721, 722 and 725 rifles. ×.

Decision

ision The Operations Committee (Ilion Division) approves substitution of a blim stook reinforcing pin with wood dowel capped insertion hole on new production of Model 721, 722 and 725 rifles, to replace the present exposed stack reinforcing pin; substitution to be made without obsolescence.

In connection with stock improvement of Model 721 and 722 rifles, the Committee was shown a Model 722 rifle having a Bishop sporter stock with cheek piece. Research & Development reports that cost of such a stock is being developed, both from the standpoints of Plant manufacture and purchase from vendors. The Sales Department indicates that new stocks for the Model 721 and 722 rifles are required but feels that the proposed Bishop stock is very close in conformation to the Model 725 stock and could reduce Model 725 sales.

Sporter stocks for Model 721 and 722 rifles are an item on the new 1959 Ilion Development Schedule. This subject will be retained on the agenda for status reporting under a separate heading.



83