Ilion Minute No. 2, 1959

RIM FIRE RIFLES

NYLON 66

The Plant reports that guns are being assembled using stocks molded by Du Pont.

The warehouse schedule has been revised as follows -

| | | January 29, 1959 Schedule | March 3, 1959 Schedule |
|--|--------------------------------------|---|--|
| January February March April May June | 1959 1959 1959 1959 1959 | (Vendor ability to produce stock assemblies will determine schedule.) | 954 (Actual) 4,200 4,400 5,000 5,500 |

SIGHTS

Model 572 Rifle

The Flant reports that assembly of Model 572ADD grade guns with the new sights colored to match the gun barrel has started. The higher profile front sight required with the aluminum rear sight is being installed. Told-colored rear sight screws are being used for all three colors of guns.

The Commistee viewed with approval Buckskin Tan and Crow ling Black Model 572ADL guns having the new sights.

This item will be dropped from the agenda.

Extended Use of Model 572 Front and Rear Sights in the Rim Fire Line

Economics were presented to the Committee reflecting estimated cost of extending use of the new Model 572ADL sights to the remainder of the 500 model series of rim fire rifles.

Economics, based on the 1960 forecast volume of 89,500 rim fire rifles in the 500 model series, revealed that additional cost for the proposed sights over and above the cost of present sights would total approximately \$13,580 on a full factory cost basis. On an out-ofpocket basis cost would be approximately \$9,640.

After a model by model review of sight cost by the Committee, the Sales Department decided that conversion of the entire 500 model series to the proposed new sights