

Gunstocks remain as the control components in gun assembly. In order to achieve satisfactory results from custom checkering equipment, stock dimension and configuration must be uniform within narrow limits. Machining operations are being refined to reduce the excessive amount of hand labor now required.

Present daily production for assembly is 40 to 50 "ADL" grade stocks. Production is expected to increase to 100 stocks per day, by the end of March.

Sample guns are expected to be shipped to Sales Department Field Force by March 15, 1962.

Stock checkering dies for "BDL" grade rifles are scheduled for tryout by March 16. Pilot stocks are in process, and should be completed before dies are available.

7MM REMINGTON MAGNUM RIFLES

The Production Department reports that 175 barrel and receiver assemblies for the 7MM Magnum cartridge have been completed. A quantity of 25 guns has been shipped to gun editors and writers.

"ADL" GRADE PRODUCTION SAMPLE

A production sample was presented for Committee approval. The Committee considers this product to be highly satisfactory.

The excellent overall appearance of die impressed checkering was specifically commended, although it was noted that there is slight disruption of finish on the narrow unchecked band between grip checkering and butt stock side checkering. The Research and Development Department states that this slight defect can be corrected by removing the unchecked band to give solid checkering. If it is desired to retain the unchecked wood band on "BDL" grade stocks, tearing or interruption of wood band finish can probably be avoided by revision of custom checkering dies.

Committee Decision

The Operations Committee recommends General Management approval for invoiced shipment of the Model 700 Bolt Action Rifle, "ADL" grade.