

B. Redesign to improve competitive features and conform to the new ISU rules.

1. Narrow stock fore-end to 6 centimeters (2.365") max. (ISU rules)
2. Add fore-end rail for adjustable hand stop and optional palm rest.
3. Lengthen bedding device screws (field complaints)
4. Incorporate adjustable rubber butt pad similar to Remington Free Rifle
5. Make butt hook optionally available
6. Revise bolt clearance cut to make stocks usable on both center fire and rim fire models
7. Offer optional 2-ounce trigger
8. Add cheekpiece
9. Add scope base to barrel

The major market for this rifle has been the United States Government and the rifle has been on the approved government product list. It is understood that this list is currently being reviewed. There is no reason to suspect that the present design Model 40X will not continue to be approved.

In order to determine the effect of the proposed redesign, the Research and Development Department will supply the Sales Department with prototype samples after the redesign has been completed and approved by the Committee. The Sales Department will determine through channels the effect on government approval status before the redesign is incorporated in production.

M-14 (N-66) TRAINING RIFLE

The Research and Development Department requested that reporting on this item be deferred. It is in the investigation stage and insufficient information is available for a report at this time.

DEVELOPMENT SCHEDULE

The semi-annual Development Schedule for the Ilion Division was approved by Management on April 2, 1962. A copy of the approved schedule is attached. Members of the Committee are asked to return the preliminary schedule supplied to them for review prior to Committee and Management approvals.

Meeting adjourned at 11:35 A.M.

L. D. Cox
L. D. COX
Secretary,
Operations Committee-Ilion Division

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