

# LIMITED DISTRIBUTION

## OPERATIONS COMMITTEE ILION DIVISION

ILION BULLETIN  
#13 - 1964

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SUBJECT: XR SERIES BOLT ACTION LINE ECONOMIC CHARTS  
BASED ON A HIGH SPOT ESTIMATE CALCULATED ON  
LOW AND HIGH RANGE, FULL BOOK AND CASH FOR  
TOTAL ESTIMATED SALES

Economic calculations were requested based on total sales of  
the XR Series Bolt Line developed from the high spot estimate.  
These charts supplement those attached to the Operations  
Committee Minutes #1.

Table 1 - Rim fire, center fire, combination of rim fire  
and center fire, shotgun and combined rim fire,  
center fire plus shotgun economics based on  
total low range sales - full book.