

RIM FIRE RIFLES - contd.NYLON 76 LEVER ACTION RIM FIRE RIFLES - contd.

The possibility of using approximately eight hundred (800) Canadian manufactured Barrels has been considered. There is a legal question regarding the use of Barrels indicating Canadian manufacture. Therefore, the Ilion plant should review the number of guns which are economically justified for closeout and advise Sales.

Committee Action

The committee approved the delay of final gun assembly until October. Also, the total quantity of guns to be assembled is to be established by the Ilion plant and Sales.

GENERALWOOD FINISHES - LEVEL SANDING

Improved finish of initial coats of RK-W is being produced by the electrostatic spray equipment. As a result and through improvement in production methods, the cost of level sanding long Stocks has been reduced approximately \$.10 per gun. The study of the Fore End indicated a savings of approximately \$.05 each. A study of the effect on short Stock level sanding is under way.

BLACK OXIDE - BLEEDOUT

After numerous tests, a process change was made August 27 to eliminate the bleedout of caustic salts from threaded joints. The polyurethane calk which was in use since mid-1963 has been replaced by "Loctite" pipe sealant.