MINUTE #16 - 1964

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## CENTER FIRE RIFLES

## MODEL 600, CALIBER 350 REMINGTON MAGNUM

R & D described the changes required to assure satisfactory rifle performance with the 350 Remington Magnum cartridge.

- 1. Heavier Barrel and redimensioning of the Rib Retaining Studs.
- 2. Revisions to the Barrel Bracket.
- 3. Stabilizing of the Receiver and Barrel Assembly by epoxy bedding in the Stock.
- 4. Nylon reinforcement in the Stock to add support to the rear of the Receiver.
- 5. Lead weights in the Stock will not be required as a result of the increased weight on the Barrel.

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Due to the design revisions, production of guns to the ware-house will be December in place of November.

The five (5) model rifles with scopes to field test ammunition and rifles are promised October 15. Increased diameter Barrels will not be available for the test rifles.

## Committee Action

The Committee approved the changes to the rifle as enumerated by R & D with the resultant delay to plant production.

## 600 AND 700 BOLT ACTION RIFLES

Export Sales to comply with Australian requirements requested R & D to consider a shroud for the Firing Pin Assembly for the Model 600 and 700 Bolt Action Rifles. A Model 600 with the proposed revision to the Bolt Plug was shown to the committee. This change would increase the factory cost \$ .06 per rifle or approximately \$3700 per year.