

XR SERIES BOLT ACTION LINE - contd.

3. Monte Carlo Stock.
4. Match type Fire Control.
5. Detachable Box Magazine.
6. Increased strength by lug lockup in the rear of the Receiver which also permits feeding of rimmed calibers.
7. Shrouded rear end of the Bolt Assembly.

As far as possible, common components in the Rim Fire and Center Fire Rifles are being used. The common Fire Control is an example.

The plant has been furnished part of the preliminary drawings of the Rim Fire Rifle components. Development of accurate direct labor and material costs is essential in evaluating the lower cost rifles. Factory profit on these guns has always been marginal. The gun design must be set in order that equipment can be specified to produce the minimum direct labor and material costs. Vendor quotations are being obtained to establish firm prices for purchase blanks and parts.

In the Rim Fire review, the continuation of the Model 514 Bolt Action Rim Fire Rifle will again have to be evaluated. The plant objective is to have Rim Fire Rifle economics completed for preliminary presentation at the November meeting. Justification of the XR Series Bolt Action Line will require the combining of the Rim Fire and Center Fire Rifles.

R & D reported that development is on schedule. A request was made that Sales consider the dropping of the 221 caliber from the proposed line.

Evaluation of the Center Fire Rifles will be made by the plant when design drawings are available.

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