

CENTER FIRE RIFLES - contd.Foreign Sales - contd.

Export has increased the forecasted sales from 1200 to 1700 rifles. The net selling price for export sales has been increased \$2.79 for the shrouded Bolt Assembly. For the "S" and "F" marking, the net selling price has been increased \$ .91. The Ilion factory cost is \$1.46 for the shrouded Bolt Assembly and \$ .90 for the "S" and "F" marking. Orders which require this special handling at Ilion must be for one hundred (100) or more rifles.

The plant reported that manufacture of the components for the shrouded Bolt Assembly should permit warehouse production in March.

Committee Action

The Committee approved the pricing and program as presented.

MODEL 700 BOLT ACTION RIFLECaliber 22-250 Remington

Production reported all tooling has been received. Pilot rifle assembly should start in February. Production to the warehouse is scheduled for March.

Receiver

A proposal to eliminate a non-functional clearance cut at the rear of the ejection port opening in the Receiver was made. The operation has been required when the magazine opening is broached. In reprocessing for reduced costs, the need for broaching will be replaced by a profile cut. A sample Receiver without the cut has been approved by Marketing.