

XR-XC SERIES BOLT ACTION LINE - contd.

R & D described the rear lockup required to feed the 22 caliber and center fire rimmed cartridges, and which limits the calibers that can be accommodated in the action. Some heavier calibers require front lockup for adequate rifle strength. The project writeup should indicate the limitations.

The possibility of producing a rifle in which the Bolt is operated from the opposite side for left hand shooters was reviewed. The Receiver and Bolt design as well as the special equipment does not make the production of a rifle for left hand shooters practical.

All of the model guns had birch Stocks. If the plant costs are the same for birch as walnut, the factory cost could be reduced \$.19 each through the use of birch. This is due to a lower purchase price and prepaid delivery costs of a birch blank. The opinion was that Remington could not take a chance in introducing a new line except in walnut. Due to the greater strength of birch, possibly the rimfire magnum rifles could use the birch wood. This would provide the Ilion plant with birch production and permit the development of processes and costs. Such a plan would be beneficial if a change due to price or availability from walnut is necessary.

A draft of the project was sent each Operations Committee member March 9, 1965. Any revisions must be submitted promptly so that the final draft and model guns can be reviewed by General Management March 22, 1965. The program is to request the Board of Director's approval at the April 15, 1965 meeting.

A chart showing full book costs for current arms and proposed rim fire and center fire rifles was distributed at the Operations Committee meeting. A copy is attached as Table 3. In addition, three summary charts of the figures contained in the project were reviewed. These were:

Table 4 - Summary comparison of results from the
XR Rim Fire and Center Fire Rifles -
First and Third Year - Cash Results

Project Expenditure