# RIM FIRE RIFLES

### MODEL 552 "BDL" GRADE

R & D presented a prototype of the Deflector for the Model 552 "BDL" Autoloading Rim Fire Rifle.

#### Committee Action

The Operations Committee approved prototype Deflector for the Model 552 "BDL" rifle.

### MODEL 6600 AUTOLOADING RIM FIRE RIFLE

The status of the Model 6600 Autoloading Rim Fire Rifle is originally conceived, and developments as R & D design and plant processing progressed were reported by R & D. Copy of the presentation is attached as Table 8.

The initial estimate had been made on the Number 1 morkup model. An appearance model, Number 2, which also included design changes required for functioning had been assembled by Ilion R & D. When the economics and added costs were calculated, a Number 3 recommended model was prepared by Ilion R & D.

The major added coses for the Number 3 recommended model for standard material and labor are shown on Table 9.

The brighnal estimate and the effect of the Number 3 model on products dost and the effect on cash costs was reviewed at the Committee meeting. (The figures are not included as additional information was requested for Management review.)

## Committee Action

The Committee authorized continuation of processing, design, plus tooling and equipment procurement. The Richardson Stock machine is to be ordered to avoid a delay in delivery from 1966 to 1967.

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