

TABLE 1

MODEL 1100 COSTS

ACTUALS COMPARED TO PROJECT

	<u>3rd YEAR</u> <u>1965</u> <u>PROJECT</u>	<u>1965 (3rd YEAR)</u> <u>6 MOS. AVERAGE</u>	<u>AVERAGE</u> <u>FOR 1964</u>
MATERIAL			
- STANDARD	\$ 9.38	\$ 8.96	\$ 9.02
- VARIANCE	.18	.40	.54
TOTAL MATERIAL	\$ 9.56	\$ 9.36	\$ 9.56
LABOR			
- STANDARD	\$ 7.70	\$ 8.08	\$ 8.39
- VARIANCE	2.70	2.90	3.19
TOTAL LABOR	\$10.40	\$10.98	\$11.58
DIRECT EXPENSE	\$ 9.35	\$ 7.84	\$ 8.59
INDUSTRIAL REL.	3.64	3.63	3.63
ALLOCATED EXPENSE	3.86	3.02	3.75
ENGINEERING	\$.71	\$.81	\$.95
WARRANTY REPAIRS	2.51	.53	.40
MFG. BURDEN	\$ 3.10	\$ 1.84	\$ 2.59
PLANT OVERHEAD	10.35	8.50	9.45
INVENTORY ADJ.	.27	.61	.58
TOTAL	\$53.75	\$47.12	\$51.08
OVER OR (UNDER)		(\$ 6.63)	(\$ 2.67)