

RIM FIRE RIFLESMODEL 552-572 "BDL" GRADE

Production reported that initial production of Model 572 "BDL" Slide Action Rim Fire Rifles is scheduled for November.

Deflectors and screws for the Model 552 "BDL" Autoloading Rim Fire Rifles are expected the middle of November. Rifle production is scheduled for the latter part of November.

MODEL 40X INTERNATIONAL MATCH RIFLE  
& 40XB TARGET RIFLE

The sample Model 40XB rifle is to be returned to Ilion and the cost of the proposed changes evaluated. A decision will then be made regarding the presentation of the rifle to the government for approval.

MODEL 580 SINGLE SHOT, 581 BOX AND  
582 TUBULAR BOLT ACTION RIM FIRE RIFLES  
MODEL 788 CENTER FIRE RIFLE

Production reported that all drawings have been released by R & D except the Model 581 Magazine and related parts.

Tool design should be 95% completed by November 1. Tooling is being received; pilot operations will be started as material, tooling and machines become available.

R & D reported on the status of the 5mm ammunition program. Five hundred (500) cases and bullets are being sent to Ilion to conduct strength and other tests. The combination rifle and ammunition program must be correlated between the Ilion and Bridgeport Divisions of R & D.

FINISHES

The Ilion plant will submit a project for the facilities to improve shotgun and center fire rifle Barrel, Receiver and miscellaneous component finishes. The Part 1 for \$162,000 (\$115,600 capital)