

Table 4

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Estimate File #2663

February 4, 1966

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IMPROVED LACQUER FINISH

A proposed change in filler material and method of application, to improve lacquer finish, indicates the following estimated increase in "full book" costs.

Estimated Increased Cost/100 (Full Book)

| Model               | Short Stock | Fore End | Long Stock | Total Cost/100 | Volume  | Est. Annual Cost |
|---------------------|-------------|----------|------------|----------------|---------|------------------|
| 552-572 Reg.        | \$14.25     | \$10.18  | \$ —       | \$24.43        | 35,810  | \$ 8,750         |
| 762-760 Reg.        | 15.13       | 10.18    | —          | 25.31          | 56,820  | 14,330           |
| 11-48, 12-16-20 ga. | 14.25       | 10.18    | —          | 24.43          | 13,570  | 3,310            |
| 11-48, 28-410 ga.   | 15.13       | 10.18    | —          | 25.31          | 4,610   | 1,170            |
| 500 Series          | —           | —        | 32.64      | 32.64          | 90,350  | 29,490           |
| 600-4GX-513T        | —           | —        | 39.01      | 39.01          | 19,400  | 7,570            |
| Grand Total         |             |          |            |                | 220,560 | \$64,670         |

Listed below is a brief comparison in processes:

Proposed

Step #1: Apply RK 813 to butt end, grip and tenon.  
Step #2: Fill with #563 line filler.  
Step #3: Pad with RK 813 and scuff sand.

Present

Not performed.  
Fill-using Du Pont Filler #27-7015.  
Block sand - Short stocks, fore ends;  
Hand sand - Long stocks.

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