

RIM FIRE RIFLES - contd.

MODEL 580 SINGLE SHOT, 581 BOX &  
582 TUBULAR BOLT ACTION RIM FIRE RIFLES  
MODEL 590 SINGLE SHOT, 591 BOX, 592 MAGAZINE  
5MM REMINGTON MAGNUM RIFLES  
MODEL 788 CENTER FIRE RIFLE

Model 580-581-582, 22 Cal. Rim Fire Rifles

Pilot metal components for the Model 580 single shot rifle are progressing satisfactorily. It is possible that actions can be assembled in May.

Wood blanks have been shipped to a vendor for inletting. This action was taken to provide an initial quantity of Stocks.

The wood inletting machine will not be available until the latter part of the year.

Pilot Model 582 tubular rifle components are being processed as machines, purchase blanks and tooling are available.

For the Model 581 box magazine rifle, model drawings were released by R & D for the Magazine and related components in April. Processing has been completed. The two new formed blanks have been ordered. Changes are required to four (4) special machines and design of tooling and machine changes is under way.

Model 590-591-592, 5mm Remington Rim Fire Rifles

Model drawings of the Model 590 single shot rifle were released by R & D in April. Processing, tool design and changes to machine design are progressing.

Model 788 Center Fire Rifle222 and 22-250 Calibers

Pilot operations have started for the major metal components. The tooling for the 22-250 caliber is being changed for the increase in the barrel diameter for accuracy improvement.